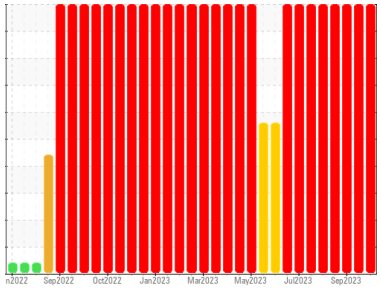
PROBLEM SUMMARY

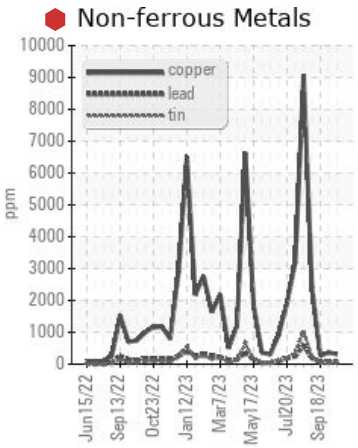
Area
Building 12
Machine Id
Cone 2A
Component
Bulk Tank Lube System
Fluid
MOBIL MOBILGEAR 600 XP 320 (105 GAL)

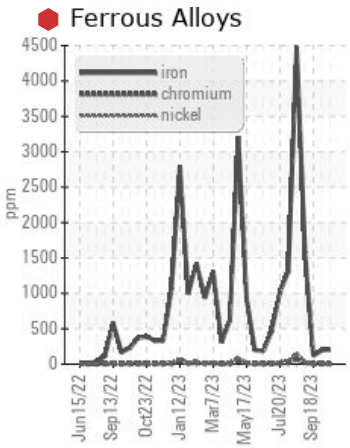
Sample Rating Trend

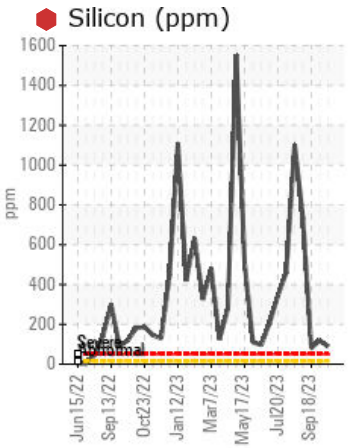


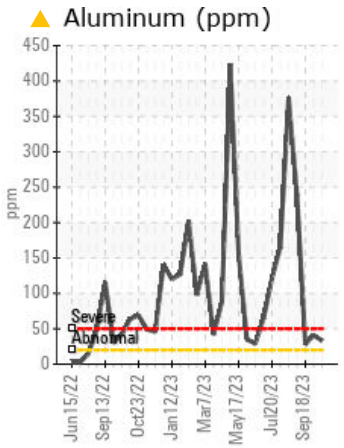
WEAR

COMPONENT CONDITION SUMMARY









RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil filtered at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Iron	ppm	ASTM D5185m	>20	**204**	194	119
Aluminum	ppm	ASTM D5185m	>20	**33**	41	28
Lead	ppm	ASTM D5185m	>20	**91**	59	53
Copper	ppm	ASTM D5185m	>20	**313**	369	267
Tin	ppm	ASTM D5185m	>20	**36**	34	25
Silicon	ppm	ASTM D5185m	>15	**89**	119	81
Silt	scalar	*Visual	NONE	**MODER**	NONE	NONE

Customer Id: THRPIT
Sample No.: WC0853764
Lab Number: 06008459
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

26 Sep 2023 Diag: Don Baldridge

WEAR

We advise that you check all areas where dirt can enter the system. The oil filtered at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Gear wear is indicated. Bearing and/or bushing wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid.

view report

18 Sep 2023 Diag: Don Baldridge

WEAR

We advise that you check all areas where dirt can enter the system. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Gear wear is indicated. Bearing and/or bushing wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid.

view report

05 Sep 2023 Diag: Don Baldridge

WEAR

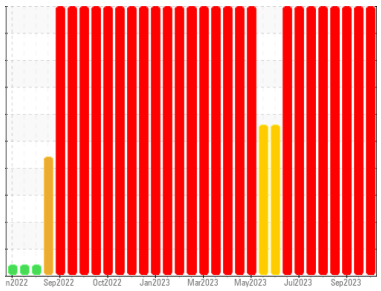
We advise that you check all areas where dirt can enter the system. The oil filtered at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Gear wear is indicated. Bearing and/or bushing wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid.

view report

OIL ANALYSIS REPORT

Area
Building 12
Machine Id
Cone 2A
Component
Bulk Tank Lube System
Fluid
MOBIL MOBILGEAR 600 XP 320 (105 GAL)

Sample Rating Trend



WEAR

DIAGNOSIS

Recommendation
We advise that you check all areas where dirt can enter the system. The oil filtered at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
Gear wear is indicated. Bearing and/or bushing wear is indicated.

Contamination
There is a moderate amount of visible silt present in the sample. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0853764**	WC0853762	WC05981300
Sample Date		Client Info		**27 Oct 2023**	26 Sep 2023	18 Sep 2023
Machine Age	hrs	Client Info		**735**	0	0
Oil Age	hrs	Client Info		**893**	419	0
Oil Changed		Client Info		**Filtered**	Filtered	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**204**	194	119
Chromium	ppm	ASTM D5185m	>20	**1**	1	<1
Nickel	ppm	ASTM D5185m	>20	**4**	4	3
Titanium	ppm	ASTM D5185m		**2**	2	2
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**33**	41	28
Lead	ppm	ASTM D5185m	>20	**91**	59	53
Copper	ppm	ASTM D5185m	>20	**313**	369	267
Tin	ppm	ASTM D5185m	>20	**36**	34	25
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**17**	23	23
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**2**	2	1
Magnesium	ppm	ASTM D5185m		**20**	10	6
Calcium	ppm	ASTM D5185m		**16**	10	7
Phosphorus	ppm	ASTM D5185m		**134**	197	196
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**7802**	7814	8005

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**89**	119	81
Sodium	ppm	ASTM D5185m		**12**	17	11
Potassium	ppm	ASTM D5185m	>20	**2**	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.56**	0.68	0.72

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

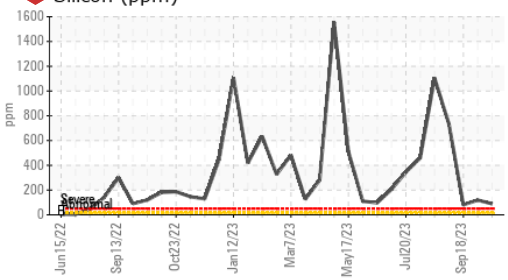
OIL ANALYSIS REPORT

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**303**	306	298

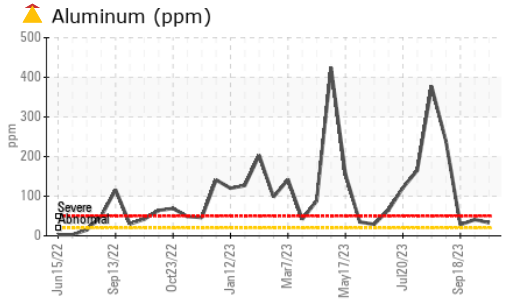
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

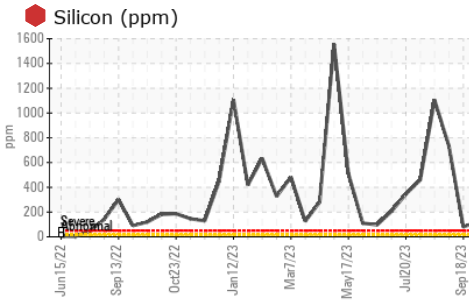
Silicon (ppm)



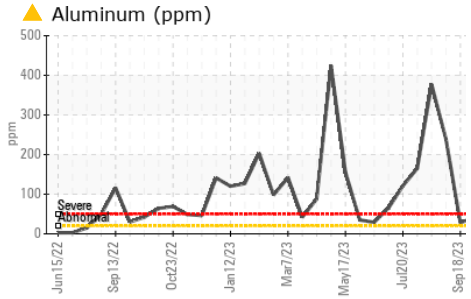
Aluminum (ppm)



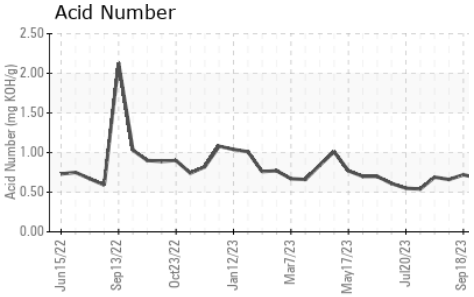
Silicon (ppm)



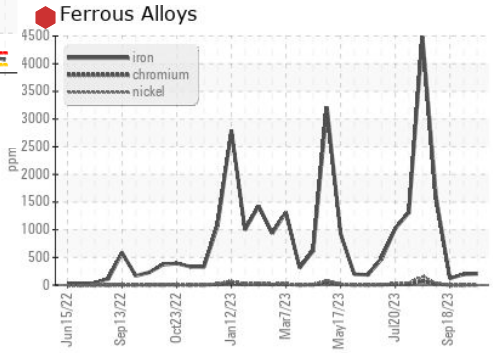
Aluminum (ppm)



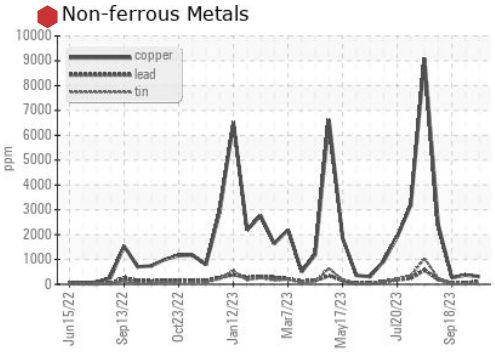
Acid Number



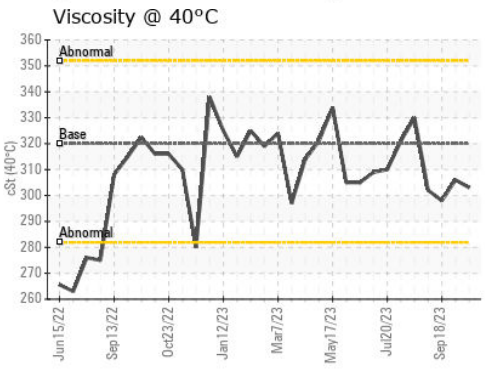
Ferrous Alloys



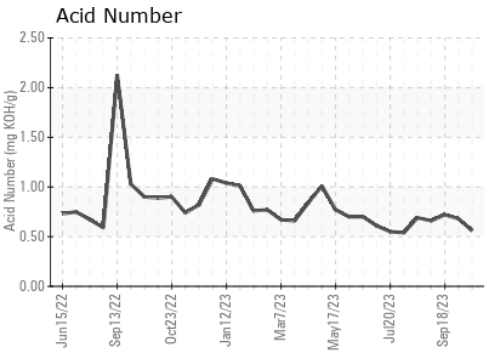
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0853764
Lab Number : 06008459
Unique Number : 10742221
Test Package : IND 2

Received : 15 Nov 2023
Diagnosed : 17 Nov 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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US 27559
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