



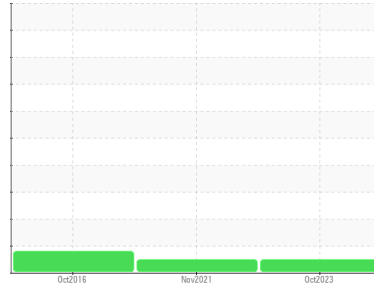
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
[603681485 SDR]
 Machine Id
COCOA BUTTER STGE TRANSFER PMP (S/N 20072504)
 Component
Gearbox
 Fluid
GEAR OIL (PAG) ISO 150 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0562275	WC0562391	WC12306222
Sample Date	Client Info	22 Oct 2023	07 Nov 2021	29 Oct 2016
Machine Age	mls	Client Info	0	0
Oil Age	mls	Client Info	0	0
Oil Changed	Client Info	Changed	Changed	Changed
Sample Status		NORMAL	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>200	0	53	▲ 353
Chromium	ppm	ASTM D5185m	>15	0	0	3
Nickel	ppm	ASTM D5185m	>15	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	4
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	0	0	2
Tin	ppm	ASTM D5185m	>25	0	0	2
Antimony	ppm	ASTM D5185m	>5	---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	5	0	0	<1
Barium	ppm	ASTM D5185m	5	0	0	2
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	0	4
Magnesium	ppm	ASTM D5185m	5	1	0	<1
Calcium	ppm	ASTM D5185m	5	<1	0	7
Phosphorus	ppm	ASTM D5185m	775	126	286	242
Zinc	ppm	ASTM D5185m	5	0	7	86
Sulfur	ppm	ASTM D5185m	2000	1821	1332	3222

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	2	0	15
Sodium	ppm	ASTM D5185m		0	0	4
Potassium	ppm	ASTM D5185m	>20	0	0	2

FLUID DEGRADATION

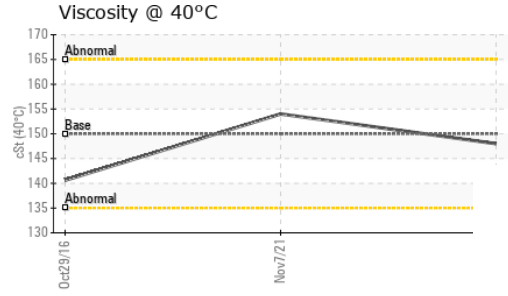
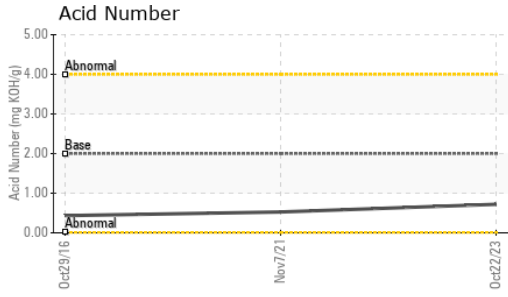
method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	0.72	0.526	0.434

VISUAL

method	limit/base	current	history1	history2		
White Metal	scalar	*Visual	NONE	NONE	VLITE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG



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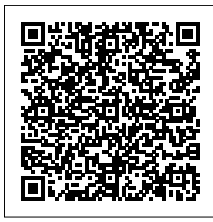
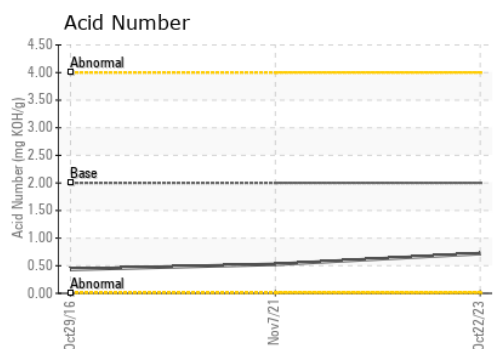
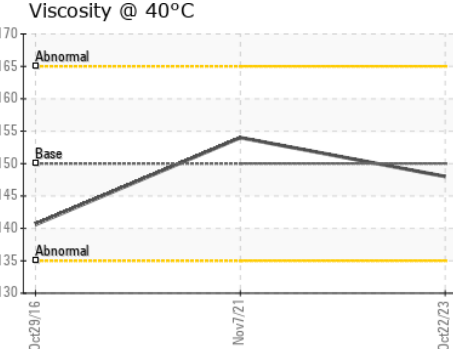
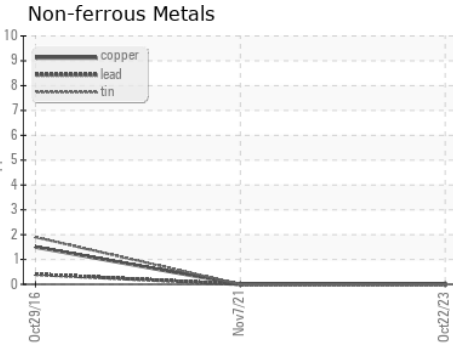
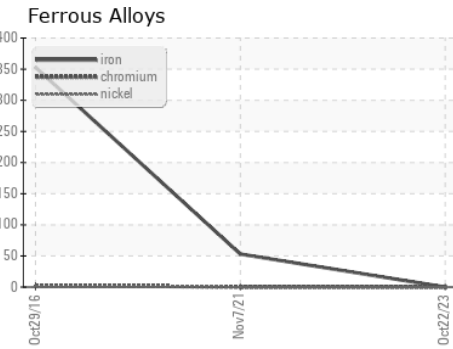


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 150	148	154	140.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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<p>Color</p>	
<p>Bottom</p>	

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0562275 **Received** : 15 Nov 2023
Lab Number : 06008492 **Diagnosed** : 17 Nov 2023
Unique Number : 10742254 **Diagnostician** : Don Baldrige
Test Package : IND 2

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)