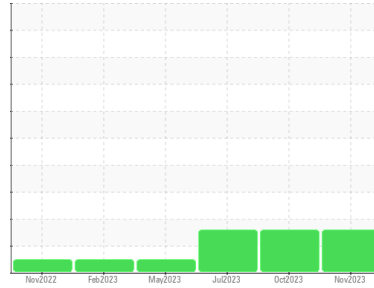




# PROBLEM SUMMARY

Area  
**HPU22**  
 Machine Id  
**TB05**  
 Component  
**Hydraulic System**  
 Fluid  
**Skydrol (--- GAL)**

Sample Rating Trend

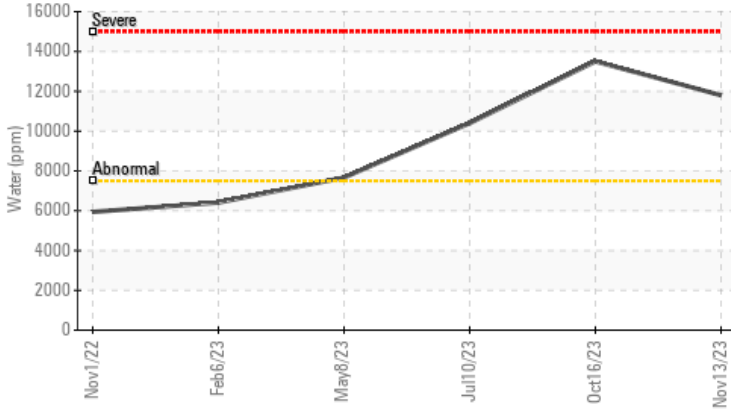


**WATER**



## COMPONENT CONDITION SUMMARY

▲ Water (KF)



## RECOMMENDATION

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.750	▲ <b>1.18</b>	▲ 1.35	▲ 1.04
ppm Water	ppm	ASTM D6304	>7500	▲ <b>11800</b>	▲ 13500	▲ 10400

Customer Id: PARDUBGA  
 Sample No.: WC0817741  
 Lab Number: 06008763  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Check Water Access	---	---	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS

### 16 Oct 2023 Diag: Angela Borella

#### WATER



We advise that you check for the source of water entry. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 10 Jul 2023 Diag: Jonathan Hester

#### WATER



We advise that you check for the source of water entry. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 08 May 2023 Diag: Doug Bogart

#### NORMAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

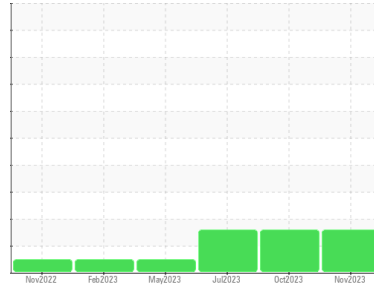
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**HPU22**  
Machine Id  
**TB05**  
Component  
**Hydraulic System**  
Fluid  
**Skydrol (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0817741</b>	WC0817692	WC0817680
Sample Date	Client Info		<b>13 Nov 2023</b>	16 Oct 2023	10 Jul 2023
Machine Age	mths	Client Info	<b>0</b>	0	0
Oil Age	mths	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	4	4
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	2	2
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>6</b>	4	7
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	2	2
Calcium	ppm	ASTM D5185m 110	<b>102</b>	101	103
Phosphorus	ppm	ASTM D5185m 37	<b>30839</b>	41836	98247
Zinc	ppm	ASTM D5185m	<b>7</b>	0	4
Sulfur	ppm	ASTM D5185m 220	<b>295</b>	269	314

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	2	1
Sodium	ppm	ASTM D5185m	<b>4</b>	5	2
Potassium	ppm	ASTM D5185m >20	<b>33</b>	38	32
Water	%	ASTM D6304 >0.750	<b>▲ 1.18</b>	▲ 1.35	▲ 1.04
ppm Water	ppm	ASTM D6304 >7500	<b>▲ 11800</b>	▲ 13500	▲ 10400

## FLUID CLEANLINESS

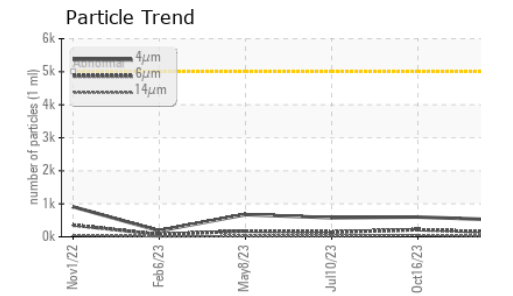
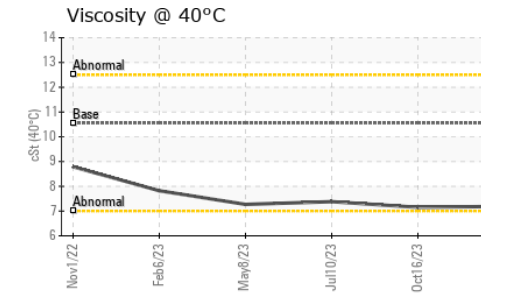
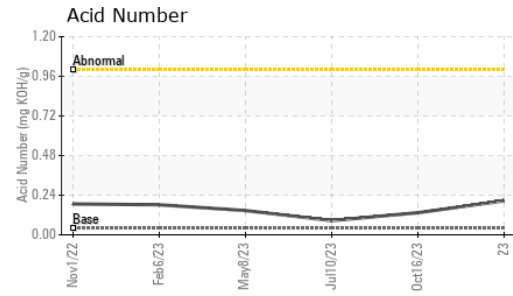
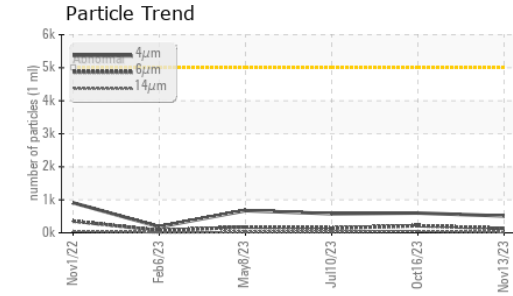
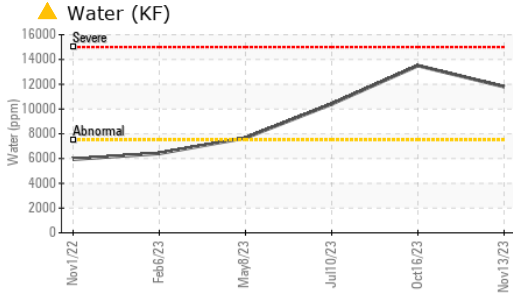
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>510</b>	599	578
Particles >6µm	ASTM D7647	>1300	<b>129</b>	216	141
Particles >14µm	ASTM D7647	>160	<b>16</b>	50	31
Particles >21µm	ASTM D7647	>40	<b>6</b>	15	5
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>16/14/11</b>	16/15/13	16/14/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.04	<b>0.206</b>	0.134	0.086



# OIL ANALYSIS REPORT



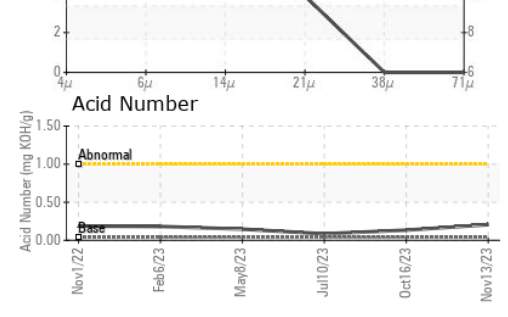
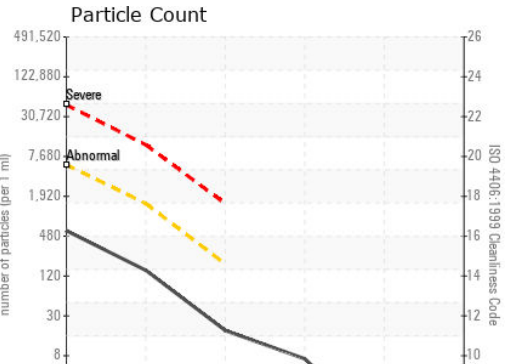
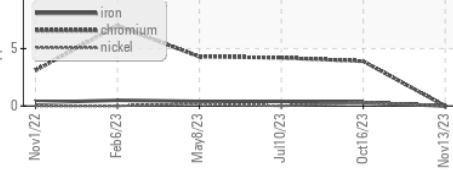
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.750	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Specific Gravity	*ASTM D1298	.996	<b>0.997</b>	0.996	0.998
Visc @ 40°C	cSt ASTM D445	10.55	<b>7.19</b>	7.15	7.38

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0817741 **Received** : 15 Nov 2023  
**Lab Number** : 06008763 **Diagnosed** : 18 Nov 2023  
**Unique Number** : 10742525 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, SpecGravity )

**PARKER AEROSPACE**  
 2010 WALDROP INDUSTRIAL BLVD  
 DUBLIN, GA  
 US 31021  
 Contact: TRENT MCADAMS  
 trent.mcadams@parker.com  
 T: (478)275-4030  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)