COOLANT REPORT

Area KANSAS/44/EG - ROLLER/COMPACTOR Machine Id 64.105L [KANSAS^44^EG - ROLLER/COMPACTOR] Component Sample Rating Trend



NORMAL

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

SAMPLE INFORMATION method

64.105L [KAN Component Coolant Fluid CAT EXTEND

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

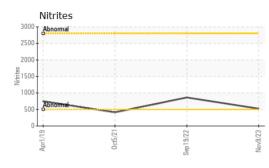
Coolant Condition

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

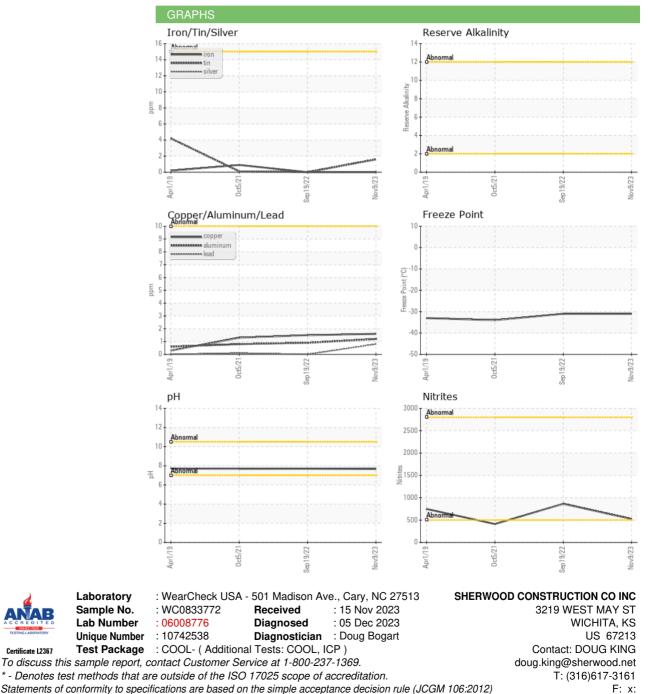
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Sample Number		Client Info		WC0833772	WC0712307	WC0621083
Sample Date		Client Info		09 Nov 2023	19 Sep 2022	05 Oct 2021
Machine Age	hrs	Client Info		991	9734	9734
Oil Age	hrs	Client Info		0	9734	621
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.065	1.065	
pН	Scale 0-14	ASTM D1287		7.67	7.70	7.69
Nitrites	ppm	AP-053:2009		524	864	412
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		48.5	48.4	48
Freezing Point	°F	ASTM D3321		-31	-31	-34
Total Dissolved Solids				431.5	454.0	448.5
Carboxylate				fail	pass	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	7	13	13
Phosphorus	ppm	ASTM D6130	0	15	42	7
Boron	ppm	ASTM D6130	0	539	880	801
Molybdenum	ppm	ASTM D6130	950	118	162	145
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	0	<1
Aluminum	ppm	ASTM D6130	>10	1	<1	<1
Copper	ppm	ASTM D6130	>10	2	2	1
Lead	ppm	ASTM D6130	>10	<1	0	<1
Tin	ppm	ASTM D6130	>10	2	0	<1
Zinc	ppm	ASTM D6130		8	8	7
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		97	116	117
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3919	3490	3570
Potassium	ppm	ASTM D6130		828	694	608
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		39	72	67
Magnesium	ppm	ASTM D6130		4	5	5



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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