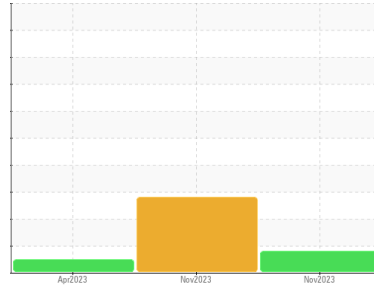




# PROBLEM SUMMARY

## Sample Rating Trend



ISO



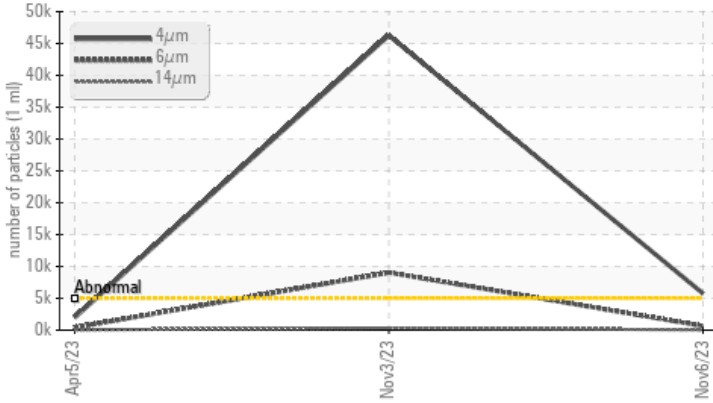
Machine Id  
**PALFINGER 50591 - ABC 665**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	SEVERE	NORMAL
Particles >4µm	ASTM D7647 >5000	▲ 5758	● 46276	1978
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/12	● 23/20/16	18/16/12

Customer Id: PALJACNJ  
Sample No.: WC0813965  
Lab Number: 06009069  
Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 03 Nov 2023 Diag: Wes Davis

ISO



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



### 05 Apr 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

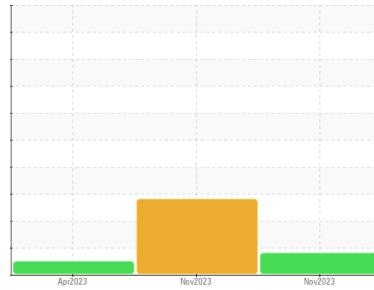
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id  
**PALFINGER 50591 - ABC 665**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0813965</b>	WC0813972	WC0747162
Sample Date	Client Info		<b>06 Nov 2023</b>	03 Nov 2023	05 Apr 2023
Machine Age	hrs	Client Info	<b>916</b>	916	338
Oil Age	hrs	Client Info	<b>0</b>	916	0
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>ATTENTION</b>	SEVERE	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>11</b>	3	2
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>1</b>	1	0
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >75	<b>2</b>	1	<1
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>6</b>	6	0
Molybdenum	ppm	ASTM D5185m 5	<b>1</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 25	<b>7</b>	2	2
Calcium	ppm	ASTM D5185m 200	<b>84</b>	59	56
Phosphorus	ppm	ASTM D5185m 300	<b>363</b>	315	258
Zinc	ppm	ASTM D5185m 370	<b>368</b>	340	329
Sulfur	ppm	ASTM D5185m 2500	<b>2675</b>	2152	1893

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	2
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1

## FLUID CLEANLINESS

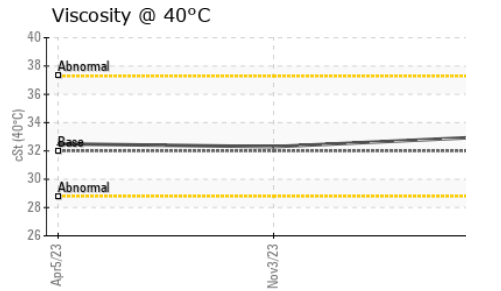
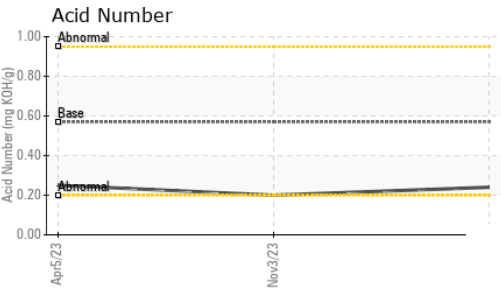
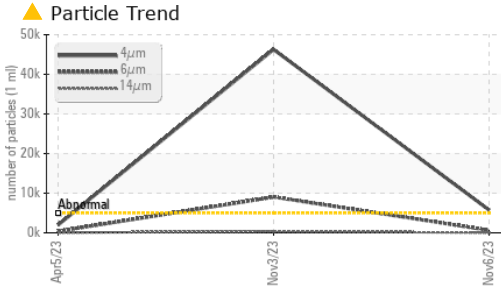
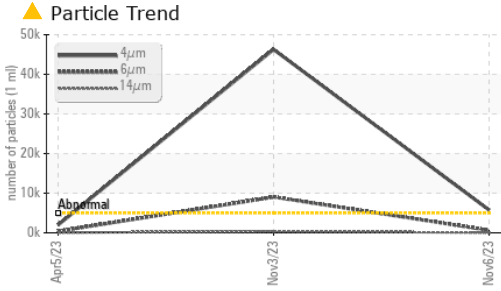
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 5758</b>	◆ 46276	1978
Particles >6µm	ASTM D7647	>1300	<b>641</b>	▲ 9041	406
Particles >14µm	ASTM D7647	>160	<b>37</b>	▲ 357	40
Particles >21µm	ASTM D7647	>40	<b>10</b>	▲ 78	12
Particles >38µm	ASTM D7647	>10	<b>0</b>	2	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/17/12</b>	◆ 23/20/16	18/16/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.24</b>	0.20	0.25



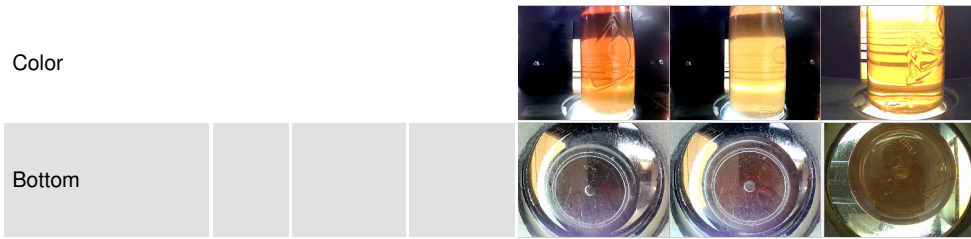
# OIL ANALYSIS REPORT



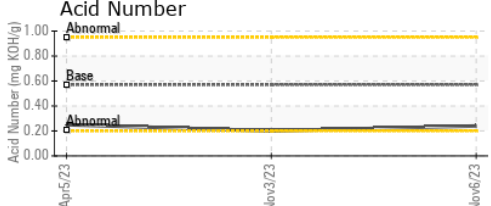
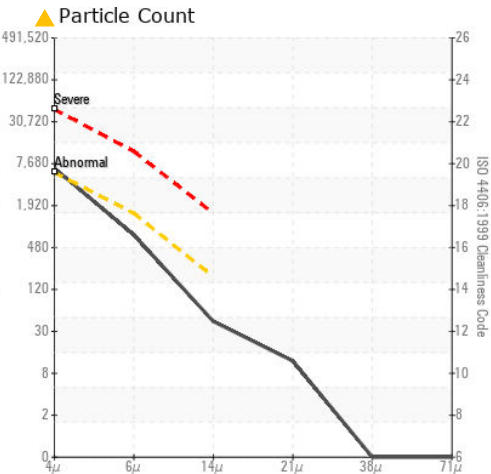
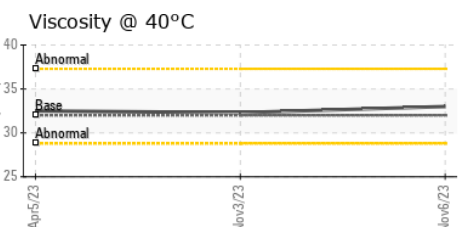
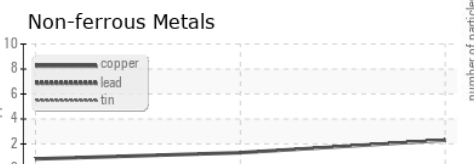
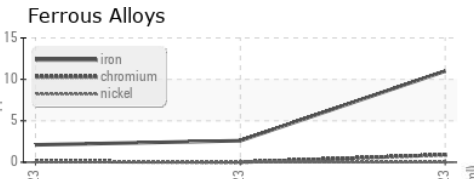
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	32	33.0	32.3	32.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0813965 **Received** : 15 Nov 2023  
**Lab Number** : 06009069 **Diagnosed** : 19 Nov 2023  
**Unique Number** : 10742831 **Diagnostician** : Don Baldrige  
**Test Package** : CONST ( Additional Tests: PrtCount )

**PALFINGER - BRANCH 410**  
 632 CEDAR SWAMP RD  
 JACKSON, NJ  
 US 08527  
 Contact: ANTHONY HARTIGAN  
 a.hartigan@palfinger.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)