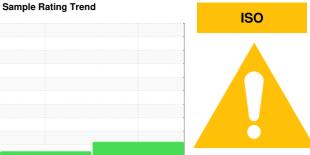


PROBLEM SUMMARY

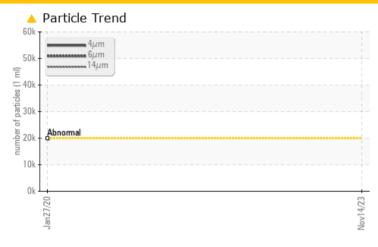


Machine Id 60 IN MILL

Component Gearbox

GEAR OIL ISO 220 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS									
Sample Status			ABNORMAL	NORMAL					
Particles >4µm	ASTM D7647	>20000	<u> </u>						
Particles >6µm	ASTM D7647	>5000	▲ 5633						
Oil Cleanliness	ISO 4406 (c)	>21/19/16	A 23/20/14						

Customer Id: PARCAMPA Sample No.: WC0736338 Lab Number: 06009075 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample

HISTORICAL DIAGNOSIS

27 Jan 2020 Diag: Don Baldridge



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





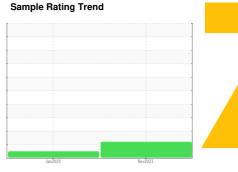
OIL ANALYSIS REPORT

60 IN MILL

Component

Gearbox

GEAR OIL ISO 220 (--- GAL)



ISO

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

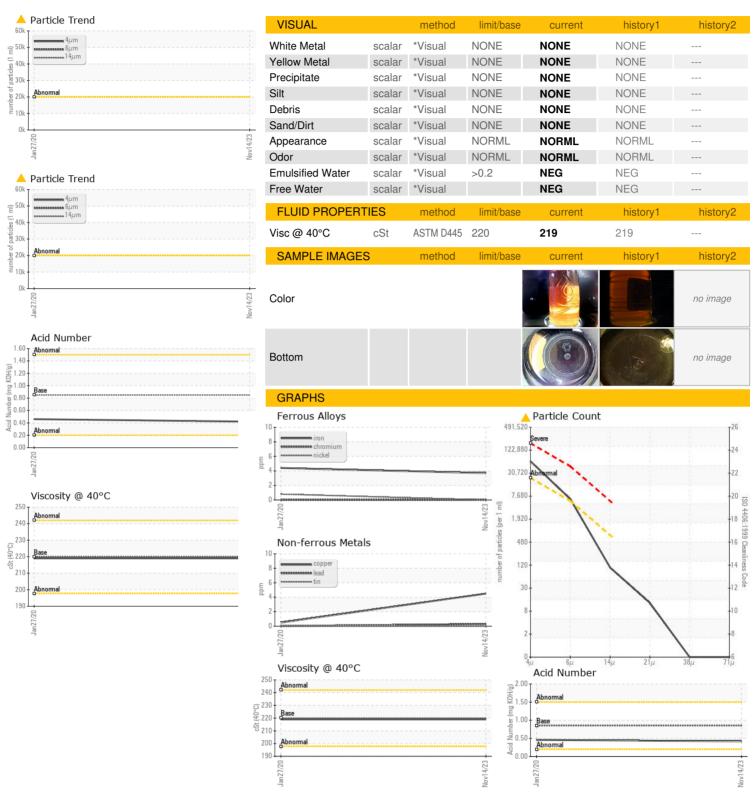
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0736338	WC0430814	
Sample Date		Client Info		14 Nov 2023	27 Jan 2020	
Machine Age	yrs	Client Info		0	0	
Oil Age	yrs	Client Info		5	8	
Oil Changed		Client Info		N/A	Not Changd	
Sample Status				ABNORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	4	4	
Chromium	ppm	ASTM D5185m	>15	0	0	
Nickel	ppm	ASTM D5185m	>15	0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>25	1	0	
Lead	ppm	ASTM D5185m	>100	<1	0	
Copper	ppm	ASTM D5185m	>200	4	<1	
Tin	ppm	ASTM D5185m	>25	0	0	
Antimony	ppm	ASTM D5185m	>5		0	
Vanadium	ppm	ASTM D5185m	70	0	0	
Cadmium	ppm	ASTM D5185m		0	0	
	рр		limit/base	-		histow.O.
ADDITIVES		method		current	history1	history2
Boron	ppm	ASTM D5185m	50	19	20	
Barium	ppm		15	6	0	
Molybdenum	ppm	ASTM D5185m	15	0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	50	1	1	
Calcium	ppm	ASTM D5185m	50	3	2	
			0.50	000	171	
Phosphorus	ppm	ASTM D5185m	350	226		
	ppm	ASTM D5185m ASTM D5185m	100	4	10	
Phosphorus Zinc				-		
Phosphorus Zinc	ppm	ASTM D5185m	100	4	10	
Phosphorus Zinc Sulfur CONTAMINANTS	ppm	ASTM D5185m ASTM D5185m method	100 12500	4 16965	10 11704	
Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm	ASTM D5185m ASTM D5185m method	100 12500 limit/base	4 16965 current	10 11704 history1	
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m	100 12500 limit/base	4 16965 current <1	10 11704 history1	history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	100 12500 limit/base >50	4 16965 current <1 0	10 11704 history1 2 <1	history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	100 12500 limit/base >50 >20	4 16965 current <1 0 <1	10 11704 history1 2 <1 3	history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m method	100 12500 limit/base >50 >20 limit/base >20000	4 16965 current <1 0 <1	10 11704 history1 2 <1 3 history1	history2 history2 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D7647	100 12500 limit/base >50 >20 limit/base >20000	4 16965 current <1 0 <1 current ▲ 54277	10 11704 history1 2 <1 3 history1	history2 history2 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D7647 ASTM D7647	100 12500 limit/base >50 >20 limit/base >20000 >5000 >640	4 16965 current <1 0 <1 current ▲ 54277 ▲ 5633	10 11704 history1 2 <1 3 history1	history2 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D7647 ASTM D7647 ASTM D7647	100 12500 limit/base >50 >20 limit/base >20000 >5000 >640	4 16965 current <1 0 <1 current ▲ 54277 ▲ 5633 92	10 11704 history1 2 <1 3 history1	history2 history2 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm	ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	100 12500 limit/base >50 >20 limit/base >20000 >5000 >640 >160	4 16965 current <1 0 <1 current ▲ 54277 ▲ 5633 92 11	10 11704 history1 2 <1 3 history1	history2 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	100 12500 limit/base >50 >20 limit/base >20000 >5000 >640 >160 >40	4 16965 current <1 0 <1 current ▲ 54277 ▲ 5633 92 11 0	10 11704 history1 2 <1 3 history1	history2 history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647	100 12500 limit/base >50 >20 limit/base >20000 >5000 >640 >160 >40 >10	4 16965 current <1 0 <1 current ▲ 54277 ▲ 5633 92 11 0 0	10 11704 history1 2 <1 3 history1 	history2 history2



OIL ANALYSIS REPORT







Certificate L2367

Report Id: PARCAMPA [WUSCAR] 06009075 (Generated: 11/17/2023 15:42:17) Rev: 1

Laboratory Sample No. Lab Number

Unique Number

: 06009075 : 10742837

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0736338 Received

: 15 Nov 2023 Diagnosed Diagnostician

: 16 Nov 2023 : Wes Davis

Test Package : IND 2 (Additional Tests: PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **PARKER LORD**

124 GRANT ST CAMBRIDGE SPRINGS, PA

US 16403 Contact: MARC JOHNS marc_johns@lord.com

T: (814)398-4641 F:

Contact/Location: MARC JOHNS - PARCAMPA