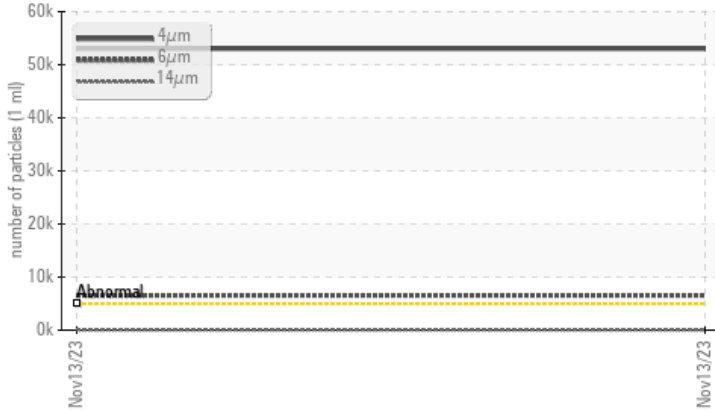


Machine Id
CANE CONVEYOR 3
Component
Hydraulic System
Fluid
AMALIE AW 68 (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Particles >4µm	ASTM D7647	>5000	▲	53019	---	---
Particles >6µm	ASTM D7647	>1300	▲	6532	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲	23/20/13	---	---

Customer Id: OSCP AH
Sample No.: ST44611
Lab Number: 06009087
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Contact Required	---	---	?	Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

HISTORICAL DIAGNOSIS



Machine Id
CANE CONVEYOR 3
 Component
Hydraulic System
 Fluid
AMALIE AW 68 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

Wear

All component wear rates are normal. The wear metal levels do not reflect the reported failure.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	ST44611	---	---
Sample Date	Client Info	13 Nov 2023	---	---
Machine Age	hrs Client Info	0	---	---
Oil Age	hrs Client Info	100	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	2	---	---
Chromium ppm ASTM D5185m	>20	0	---	---
Nickel ppm ASTM D5185m	>20	0	---	---
Titanium ppm ASTM D5185m		0	---	---
Silver ppm ASTM D5185m		0	---	---
Aluminum ppm ASTM D5185m	>20	1	---	---
Lead ppm ASTM D5185m	>20	0	---	---
Copper ppm ASTM D5185m	>20	12	---	---
Tin ppm ASTM D5185m	>20	0	---	---
Vanadium ppm ASTM D5185m		0	---	---
Cadmium ppm ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		0	---	---
Barium ppm ASTM D5185m		6	---	---
Molybdenum ppm ASTM D5185m		1	---	---
Manganese ppm ASTM D5185m		0	---	---
Magnesium ppm ASTM D5185m		8	---	---
Calcium ppm ASTM D5185m		71	---	---
Phosphorus ppm ASTM D5185m		261	---	---
Zinc ppm ASTM D5185m		210	---	---
Sulfur ppm ASTM D5185m		912	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	0	---	---
Sodium ppm ASTM D5185m		0	---	---
Potassium ppm ASTM D5185m	>20	<1	---	---
Water % ASTM D6304	>0.05	0.006	---	---
ppm Water ppm ASTM D6304	>500	63.5	---	---

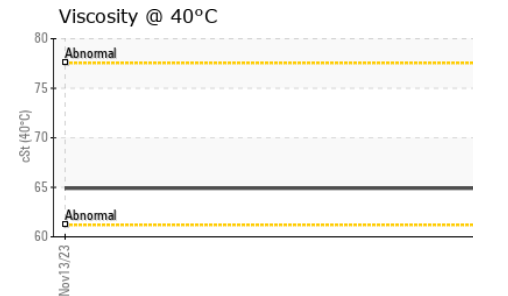
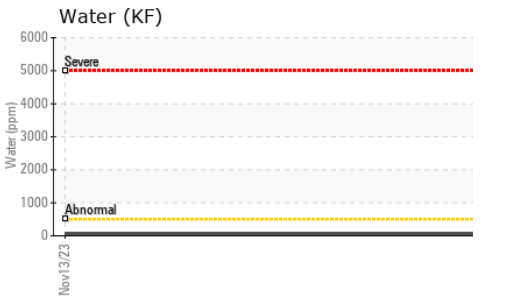
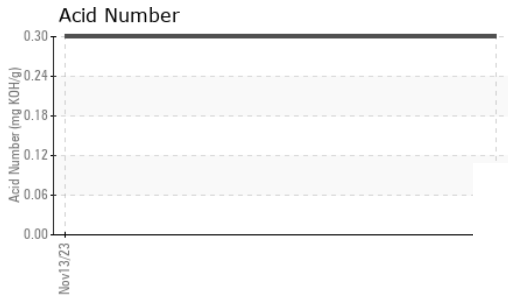
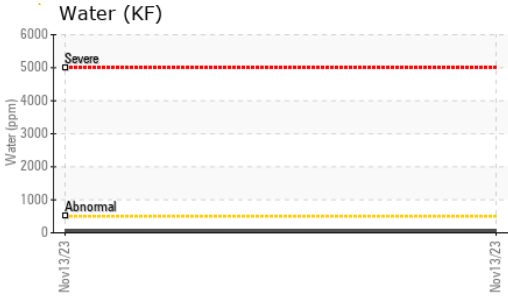
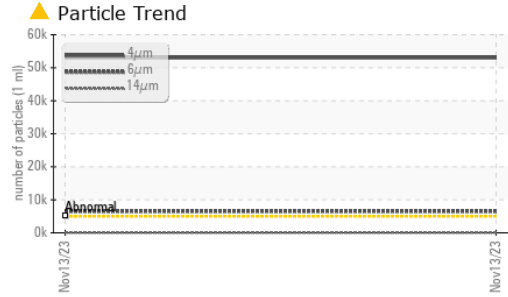
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	▲ 53019	---	---
Particles >6µm ASTM D7647	>1300	▲ 6532	---	---
Particles >14µm ASTM D7647	>160	61	---	---
Particles >21µm ASTM D7647	>40	16	---	---
Particles >38µm ASTM D7647	>10	1	---	---
Particles >71µm ASTM D7647	>3	0	---	---
Oil Cleanliness ISO 4406 (c)	>19/17/14	▲ 23/20/13	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		0.30	---	---

OIL ANALYSIS REPORT



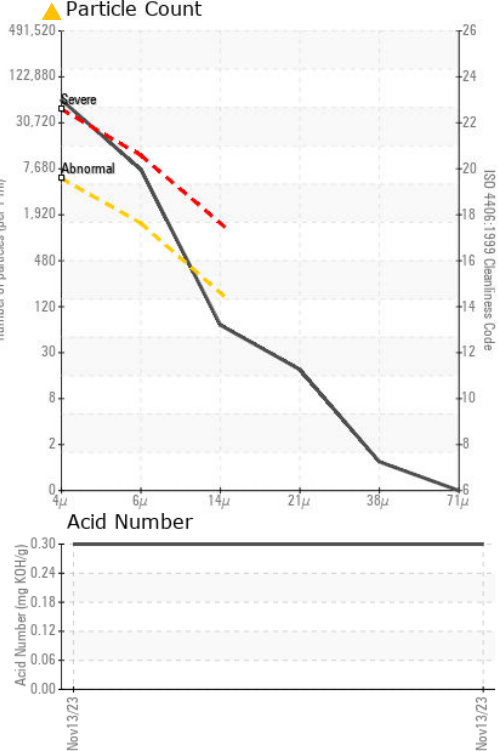
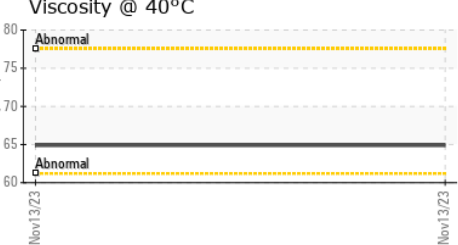
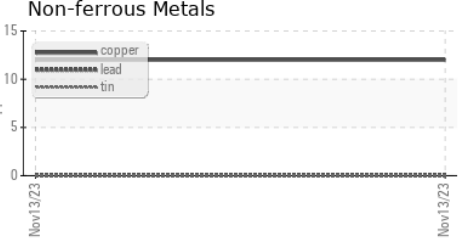
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.9	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST44611 **Received** : 15 Nov 2023
Lab Number : 06009087 **Diagnosed** : 26 Nov 2023
Unique Number : 10742849 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

OSCEOLA FARMS - FLORIDA CRYSTALS
 32298 HATTON HWY
 PAHOKEE, FL
 US 33476
 Contact: CAIO AMORIM
 caio.araujoamorim@floridacrystals.com
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)