

OIL ANALYSIS REPORT

E610 LYOS [3001976] 14AR05 (S/N 06ER399) Component

Refrigeration Compressor SOLEST 68 (4 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

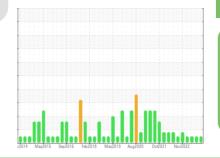
All component wear rates are normal.

Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



NORMAL

SAMPLE INFORMATION method WC0871238 WC0806769 WC0792606 Sample Number **Client Info** 10 Nov 2023 Sample Date Client Info 15 Aug 2023 05 May 2023 0 0 Machine Age mths **Client Info** 0 Oil Age mths Client Info n 0 0 Oil Changed **Client Info** N/A N/A Not Changd NORMAL NORMAL Sample Status NORMAL WEAR METALS ASTM D5185m >8 55 45 45 Iron ppm Chromium ppm ASTM D5185m >2 0 0 0 Nickel ppm ASTM D5185m <1 <1 0 Titanium ASTM D5185m 0 0 0 ppm 0 Silver ppm ASTM D5185m >2 0 0 Aluminum ppm ASTM D5185m >3 1 0 <1 Lead ASTM D5185m >2 0 0 0 ppm 3 7 Copper ASTM D5185m >8 7 ppm Tin ppm ASTM D5185m >4 <1 1 1 Vanadium ppm ASTM D5185m 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 0 ASTM D5185m Boron ppm Barium ppm ASTM D5185m 6 0 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 Manganese ppm ASTM D5185m <1 0 0 Magnesium ASTM D5185m ppm <1 0 0 0 Calcium ppm ASTM D5185m Phosphorus ppm ASTM D5185m 19 <1 2 Zinc ASTM D5185m 1 6 0 ppm 0 0 Sulfur ASTM D5185m 0 ppm CONTAMINANTS Silicon ppm ASTM D5185m >15 1 2 <1 0 0 Sodium ppm ASTM D5185m 0 Potassium ASTM D5185m >20 0 0 ppm ء1 >0.01 0.016 0.011 0.006 Water % ASTM D6304 ASTM D6304 162.7 115.8 65.1 ppm Water ppm >100 FLUID CLEANLINESS >10000 7181 3713 Particles >4µm ASTM D7647 1925 ASTM D7647 >2500 446 726 397 Particles >6µm Particles >14µm ASTM D7647 >320 12 29 26 Particles >21µm ASTM D7647 >80 5 6 5 Particles >38µm ASTM D7647 >20 0 0 0 Particles >71µm ASTM D7647 0 0 0 >4 **Oil Cleanliness** >20/18/15 20/16/11 19/17/12 18/16/12 ISO 4406 (c) FLUID DEGRADATION

Acid Number (AN)

mg KOH/g ASTM D974

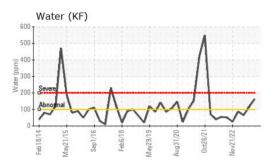
0.029

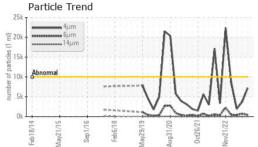
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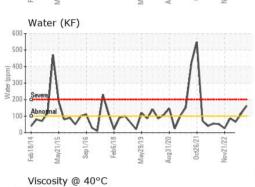
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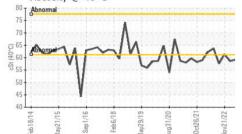


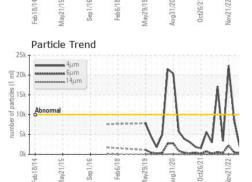
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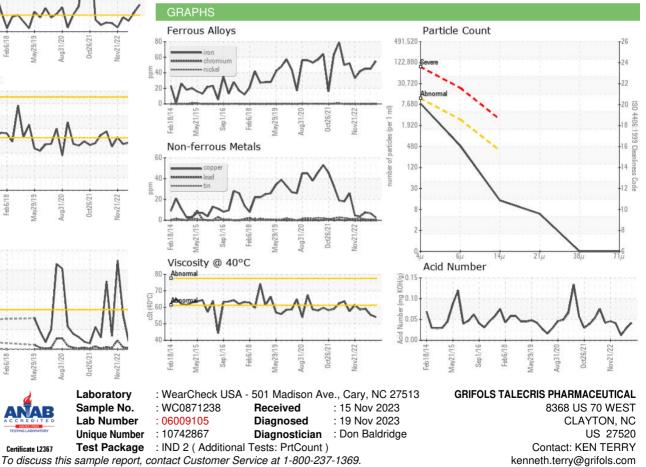








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		54.1	55.4	59.1
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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