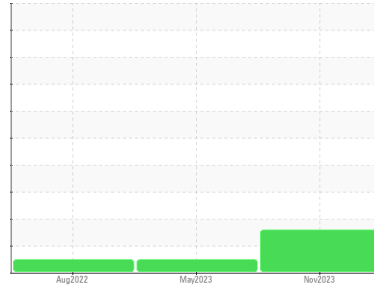




# PROBLEM SUMMARY

Sample Rating Trend



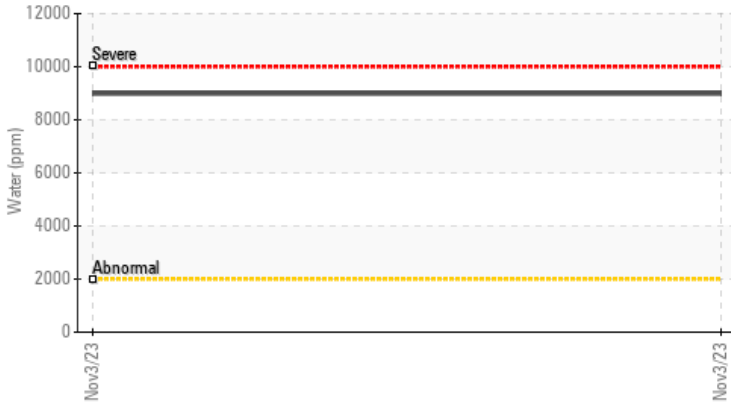
**WATER**



Area  
**[19757]**  
 Machine Id  
**20-80**  
 Component  
**Swing Drive**  
 Fluid  
**CONOCOPHILLIPS 80W90 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Water (KF)



## RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. ( Customer Sample Comment: ConocoPhillips gear oil 80w/90 )

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL
Water	%	ASTM D6304	>0.2	▲ <b>0.899</b>	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ <b>8990</b>	---	---

Customer Id: MANTUL  
 Sample No.: WC0836127  
 Lab Number: 06009214  
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS

### 25 May 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



### 26 Aug 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

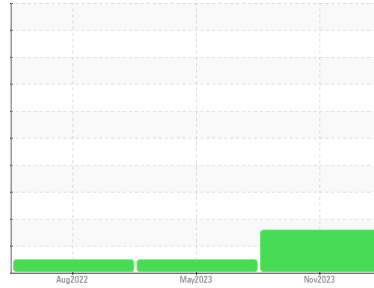
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**[19757]**  
 Machine Id  
**20-80**  
 Component  
**Swing Drive**  
 Fluid  
**CONOCOPHILLIPS 80W90 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. ( Customer Sample Comment: ConocoPhillips gear oil 80w/90 )

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate concentration of water present in the oil.

### Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0836127</b>	WC0802424	WC0619369
Sample Date	Client Info		<b>03 Nov 2023</b>	25 May 2023	26 Aug 2022
Machine Age	hrs	Client Info	<b>6510</b>	6026	5538
Oil Age	hrs	Client Info	<b>484</b>	488	5241
Oil Changed	Client Info		<b>Not Chngd</b>	Changed	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >400	<b>26</b>	49	44
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	1	0
Lead	ppm	ASTM D5185m >50	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>7</b>	47	40
Barium	ppm	ASTM D5185m	<b>7</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	2	1
Magnesium	ppm	ASTM D5185m	<b>4</b>	4	15
Calcium	ppm	ASTM D5185m	<b>8</b>	10	6
Phosphorus	ppm	ASTM D5185m	<b>281</b>	452	406
Zinc	ppm	ASTM D5185m	<b>1</b>	0	2
Sulfur	ppm	ASTM D5185m	<b>19438</b>	21976	16884

## CONTAMINANTS

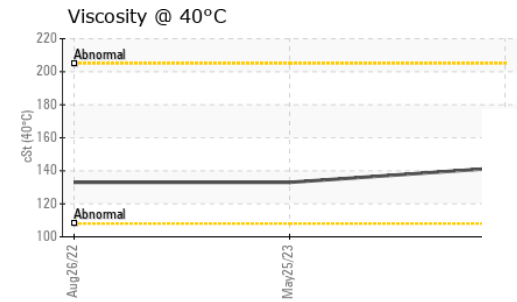
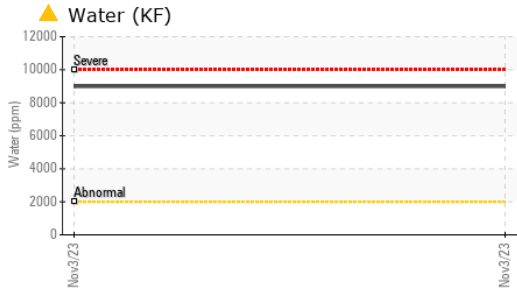
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>2</b>	2	3
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	4
Water	%	ASTM D6304 >0.2	<b>▲ 0.899</b>	---	---
ppm Water	ppm	ASTM D6304 >2000	<b>▲ 8990</b>	---	---

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>0.2%</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG





# OIL ANALYSIS REPORT

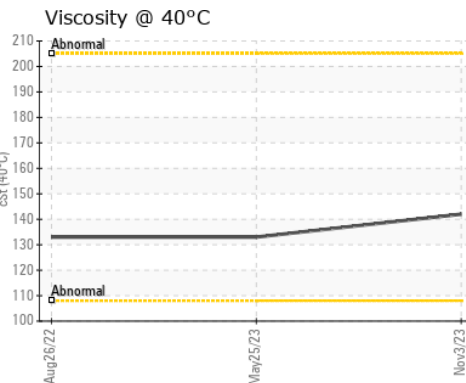
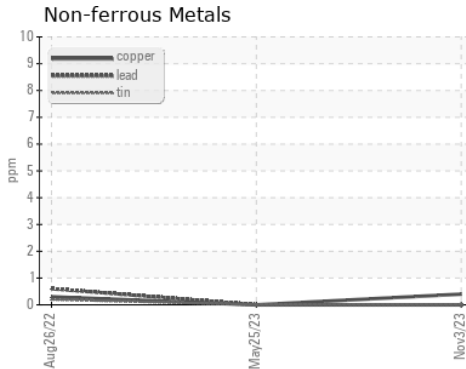
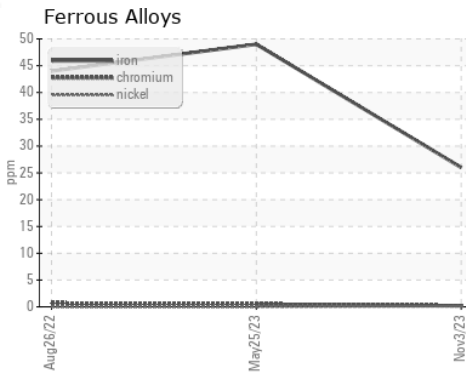


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>142</b>	133	133

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0836127 **Received** : 15 Nov 2023  
**Lab Number** : 06009214 **Diagnosed** : 17 Nov 2023  
**Unique Number** : 10742976 **Diagnostician** : Angela Borella  
**Test Package** : CONST ( Additional Tests: KF )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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