

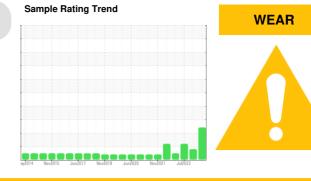
PROBLEM SUMMARY

^{Area} **412**

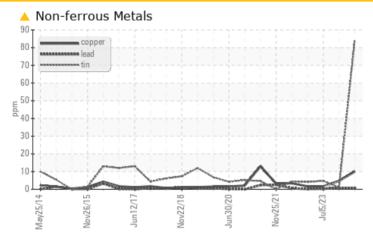
412 CRACKER MILL MOTOR

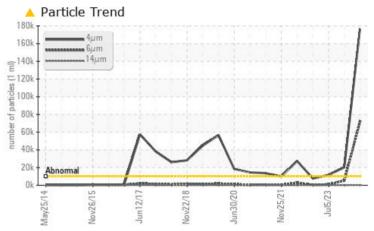
Inboard Journal Bearing

ESSO NUTO H ISO 68 (1 QTS)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS											
Sample Status				ABNORMAL	ATTENTION	ABNORMAL					
Tin	ppm	ASTM D5185m	>80	<u></u> 84	5	1					
Particles >4µm		ASTM D7647	>10000	176606	▲ 11622	20256					
Particles >6µm		ASTM D7647	>2500	1648	963	<u>▲</u> 5166					
Particles >14µm		ASTM D7647	>160	^ 260	38	152					
Oil Cleanliness		ISO 4406 (c)	>20/18/14	<u>25/23/15</u>	<u>\</u> 21/17/12	<u>22/20/14</u>					

Customer Id: BRIDES Sample No.: WC0838932 Lab Number: 06009524 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

05 Jul 2023 Diag: Angela Borella

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



05 Jul 2023 Diag: Angela Borella

150



The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



30 Dec 2022 Diag: Angela Borella

NORMAL



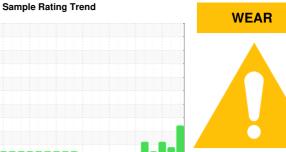
No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

∩DT



Area
412
Machine Id

412 CRACKER MILL MOTOR

Componen

Inboard Journal Bearing

ESSO NUTO H ISO 68 (1 QTS)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The tin level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

m/2014 Nev2015 Jun2017 Nev2018 Jun2020 Nev2021 Jul2023								
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2		
Sample Number		Client Info		WC0838932	WC0640603	WC0640607		
Sample Date		Client Info		10 Nov 2023	05 Jul 2023	05 Jul 2023		
Machine Age	mths	Client Info		6	6	6		
Oil Age	mths	Client Info		0	0	0		
Oil Changed		Client Info		Changed	Changed	Changed		
Sample Status				ABNORMAL	ATTENTION	ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2		
PQ		ASTM D8184		4	11	9		
Iron	ppm	ASTM D5185m	>60	<1	<1	1		
Chromium	ppm	ASTM D5185m	>20	0	0	0		
Nickel	ppm	ASTM D5185m	>20	0	0	0		
Titanium	ppm	ASTM D5185m		0	0	0		
Silver	ppm	ASTM D5185m		0	0	0		
Aluminum	ppm	ASTM D5185m	>4	<1	<1	<1		
Lead	ppm	ASTM D5185m	>250	<1	<1	<1		
Copper	ppm	ASTM D5185m	>125	10	2	5		
Tin	ppm	ASTM D5185m	>80	<u>^</u> 84	5	1		
Vanadium	ppm	ASTM D5185m		0	0	0		
Cadmium	ppm	ASTM D5185m		0	0	0		
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	0	0	0	0		
Barium	ppm	ASTM D5185m	0	7	0	0		
Molybdenum	ppm	ASTM D5185m	0	0	<1	<1		
Manganese	ppm	ASTM D5185m		0	0	0		
Magnesium	ppm	ASTM D5185m	5	<1	0	0		
Calcium	ppm	ASTM D5185m	50	42	44	39		
Phosphorus	ppm	4.0T14.D=4.0=						
Zinc	le le	ASTM D5185m	330	335	323	334		
ZITIC	ppm	ASTM D5185m	330 420	335 391	323 427			
Sulfur						334		
	ppm ppm	ASTM D5185m	420	391	427	334 416		
Sulfur	ppm ppm	ASTM D5185m ASTM D5185m	420 3100	391 2577	427 2493	334 416 3034		
Sulfur CONTAMINANTS	ppm ppm	ASTM D5185m ASTM D5185m method	420 3100 limit/base	391 2577 current	427 2493 history1	334 416 3034 history2		
Sulfur CONTAMINANTS Silicon	ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	420 3100 limit/base	391 2577 current 2	427 2493 history1	334 416 3034 history2 2		
Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	420 3100 limit/base >50	391 2577 current 2 0	427 2493 history1 2	334 416 3034 history2 2		
Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	420 3100 limit/base >50 >20	391 2577 current 2 0 <1	427 2493 history1 2 0 <1	334 416 3034 history2 2 0 <1		
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m method	420 3100 limit/base >50 >20 limit/base	391 2577 current 2 0 <1	427 2493 history1 2 0 <1 history1	334 416 3034 history2 2 0 <1		
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D7647	420 3100 limit/base >50 >20 limit/base >10000	391 2577	427 2493 history1 2 0 <1 history1 11622	334 416 3034 history2 2 0 <1 history2 ≥		
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D7647 ASTM D7647	420 3100 limit/base >50 >20 limit/base >10000 >2500	391 2577	427 2493 history1 2 0 <1 history1 ▲ 11622 963	334 416 3034 history2 2 0 <1 history2 △ 20256 △ 5166		
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	420 3100 limit/base >50 >20 limit/base >10000 >2500 >160	391 2577 current 2 0 <1 current ▲ 176606 ▲ 71648 ▲ 260	427 2493 history1 2 0 <1 history1 ▲ 11622 963 38	334 416 3034 history2 2 0 <1 history2 △ 20256 △ 5166 152		
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	420 3100 limit/base >50 >20 limit/base >10000 >2500 >160 >40	391 2577 current 2 0 <1 current ▲ 176606 ▲ 71648 ▲ 260 18	427 2493 history1 2 0 <1 history1 ▲ 11622 963 38 7	334 416 3034 history2 2 0 <1 history2 ▲ 20256 ▲ 5166 152 29		
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D7647	420 3100 limit/base >50 >20 limit/base >10000 >2500 >160 >40 >10	391 2577 current 2 0 <1 current 176606 71648 260 18 0	427 2493 history1 2 0 <1 history1 ▲ 11622 963 38 7 0	334 416 3034 history2 2 0 <1 history2 ▲ 20256 ▲ 5166 152 29 1		
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647	420 3100 limit/base >50 >20 limit/base >10000 >2500 >160 >40 >10 >3	391 2577 current 2 0 <1 current 176606 71648 260 18 0 0	427 2493 history1 2 0 <1 history1 ▲ 11622 963 38 7 0 0	334 416 3034 history2 2 0 <1 history2 ▲ 20256 ▲ 5166 152 29 1 0		

Acid Number (AN)

mg KOH/g ASTM D8045 .40

0.39

0.38

0.40



OIL ANALYSIS REPORT

