



PROBLEM SUMMARY

Sample Rating Trend

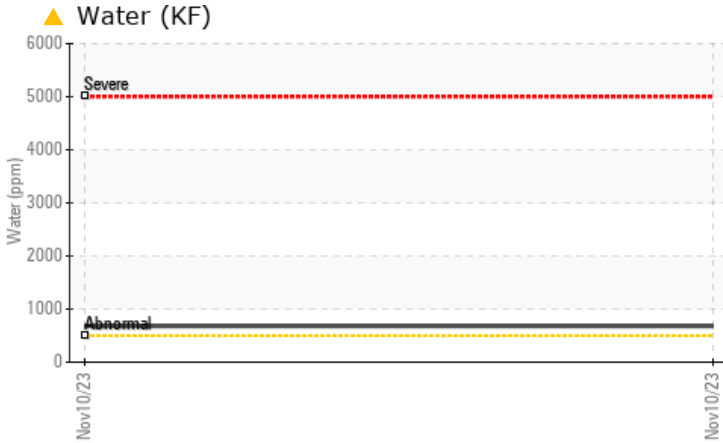


WATER



Machine Id
PAM 4
 Component
Hydraulic System
 Fluid
SHELL TELLUS 46 (400 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Water	%	ASTM D6304	>0.05	▲ 0.068	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 680	---	---
Silt	scalar	*Visual	NONE	▲ HEAVY	---	---
Appearance	scalar	*Visual	NORML	▲ HAZY	---	---

Customer Id: ATIMONNC
 Sample No.: WC0854955
 Lab Number: 06009605
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

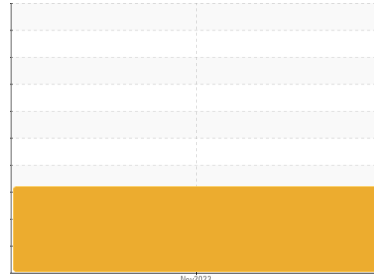
Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
PAM 4
 Component
Hydraulic System
 Fluid
SHELL TELLUS 46 (400 GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Appearance is hazy. There is a high amount of visible silt present in the sample. There is a trace of moisture present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0854955	---	---
Sample Date	Client Info		10 Nov 2023	---	---
Machine Age	yrs	Client Info	10	---	---
Oil Age	yrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	9	---	---
Chromium	ppm	ASTM D5185m >20	<1	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	2	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	<1	---	---
Lead	ppm	ASTM D5185m >20	0	---	---
Copper	ppm	ASTM D5185m >20	4	---	---
Tin	ppm	ASTM D5185m >20	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0.0	0	---	---
Barium	ppm	ASTM D5185m 0	6	---	---
Molybdenum	ppm	ASTM D5185m 0	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 11	35	---	---
Calcium	ppm	ASTM D5185m 35	12	---	---
Phosphorus	ppm	ASTM D5185m 266	250	---	---
Zinc	ppm	ASTM D5185m 276	268	---	---
Sulfur	ppm	ASTM D5185m 1847	765	---	---

CONTAMINANTS

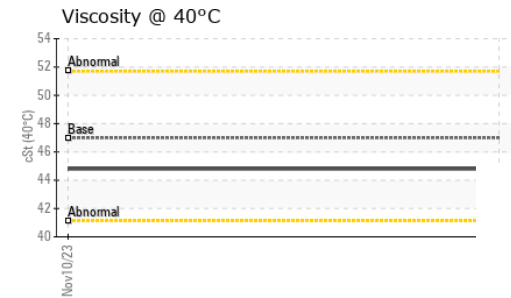
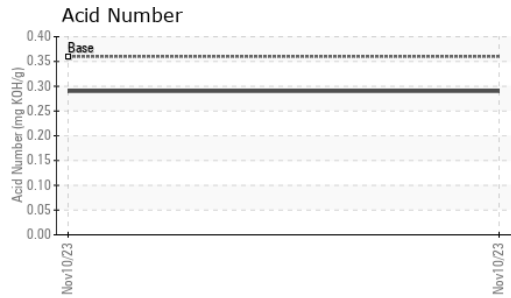
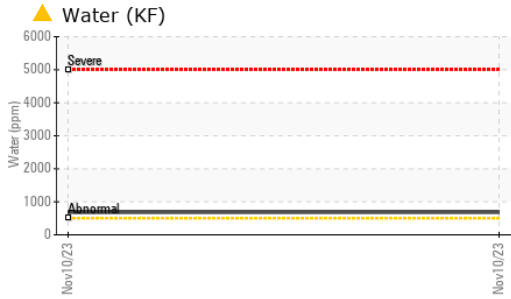
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---
Water	%	ASTM D6304 >0.05	▲ 0.068	---	---
ppm Water	ppm	ASTM D6304 >500	▲ 680	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.36	0.29	---	---



OIL ANALYSIS REPORT



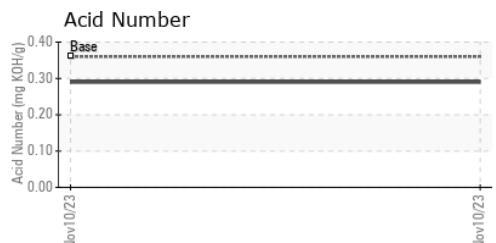
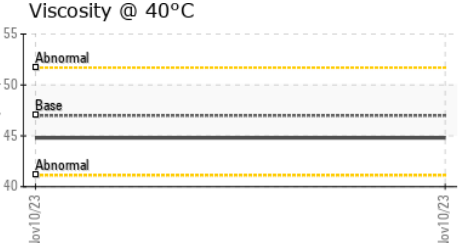
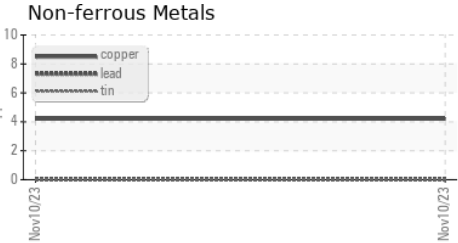
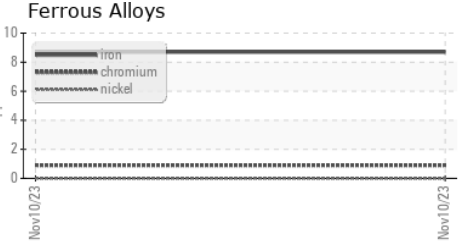
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	▲ HEAVY	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	▲ HAZY	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.99	44.8	---

SAMPLE IMAGES

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0854955 **Received** : 16 Nov 2023
Lab Number : 06009605 **Diagnosed** : 10 Dec 2023
Unique Number : 10743367 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF)

ATI METALS - BAKERS - BNO
 6400 ALLOY WAY
 MONROE, NC
 US 28111
 Contact: JOHN SANDBERG
 john.sandberg@atimaterials.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: