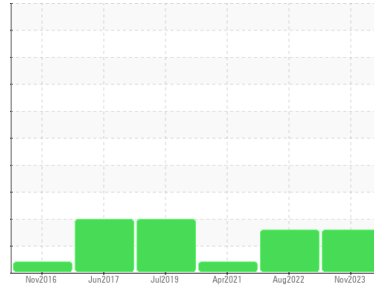




PROBLEM SUMMARY

Sample Rating Trend



WATER



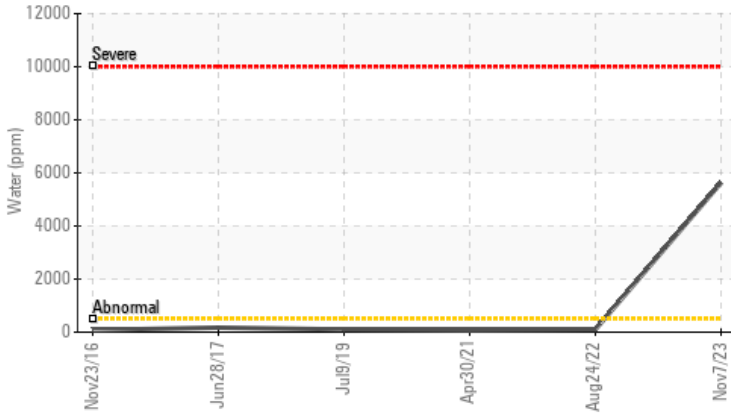
Machine Id
KAESER SM 10 5085850 (S/N 1587)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



RECOMMENDATION

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ 0.563	0.010	0.006
ppm Water	ppm	ASTM D6304	>500	▲ 5630	101.0	65.8
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG	NEG

Customer Id: STAMCG
 Sample No.: KCPA006963
 Lab Number: 06009659
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Aug 2022 Diag: Angela Borella

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



30 Apr 2021 Diag: Don Baldrige

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Jul 2019 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

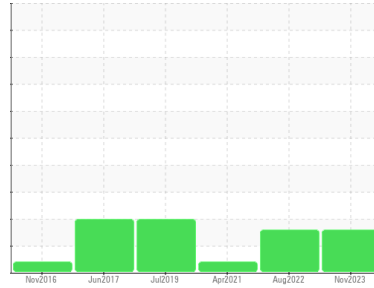
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER SM 10 5085850 (S/N 1587)

Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA006963	KCP48127	KC90123
Sample Date	Client Info		07 Nov 2023	24 Aug 2022	30 Apr 2021
Machine Age	hrs	Client Info	12916	12566	11633
Oil Age	hrs	Client Info	0	933	2193
Oil Changed	Client Info		N/A	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	<1	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	0
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >50	15	10	28
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m 90	7	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	29	12	2
Calcium	ppm	ASTM D5185m 2	13	0	0
Phosphorus	ppm	ASTM D5185m	22	<1	0
Zinc	ppm	ASTM D5185m	26	41	0
Sulfur	ppm	ASTM D5185m	19240	19264	13396

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	0
Sodium	ppm	ASTM D5185m	<1	7	0
Potassium	ppm	ASTM D5185m >20	2	0	0
Water	%	ASTM D6304 >0.05	▲ 0.563	0.010	0.006
ppm Water	ppm	ASTM D6304 >500	▲ 5630	101.0	65.8

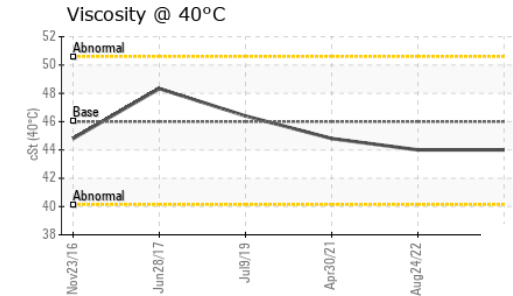
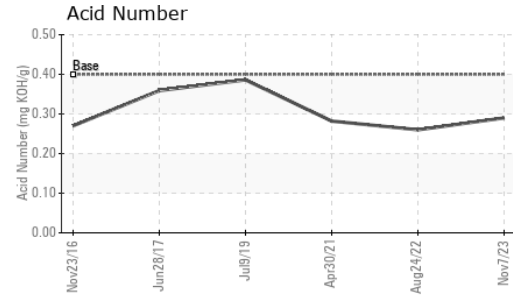
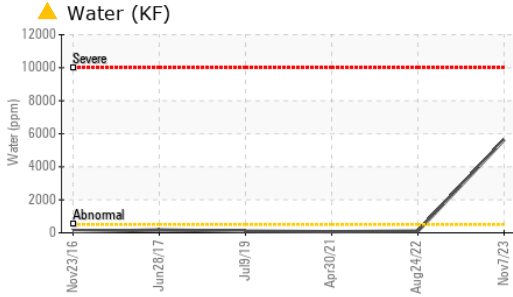
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		---	9798	---
Particles >6µm	ASTM D7647 >1300		---	▲ 3312	---
Particles >14µm	ASTM D7647 >80		---	▲ 238	---
Particles >21µm	ASTM D7647 >20		---	▲ 34	---
Particles >38µm	ASTM D7647 >4		---	1	---
Particles >71µm	ASTM D7647 >3		---	0	---
Oil Cleanliness	ISO 4406 (c) >--/17/13		---	▲ 20/19/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.29	0.26	0.282

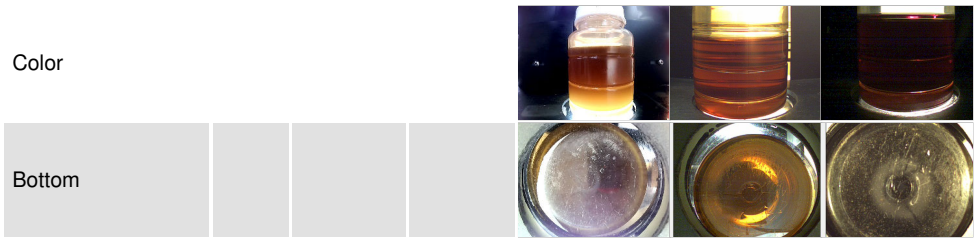
OIL ANALYSIS REPORT



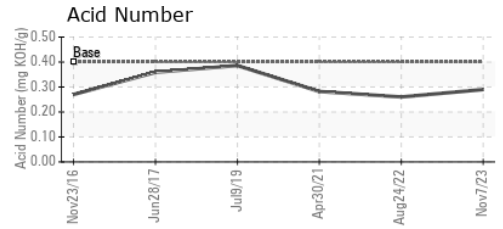
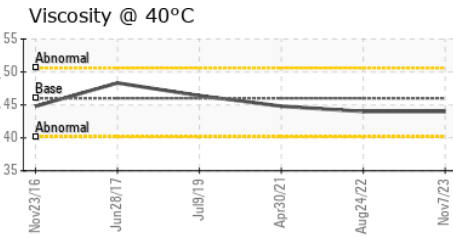
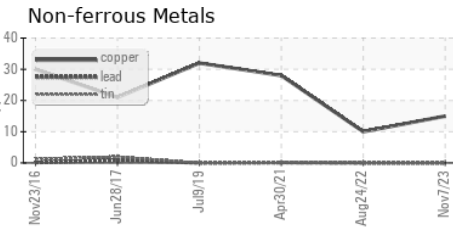
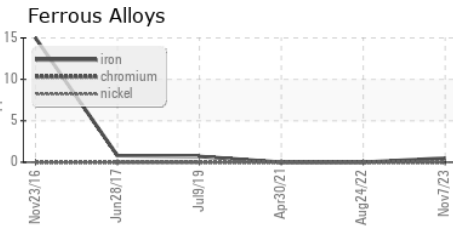
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.0	44.0	44.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA006963 **Received** : 16 Nov 2023
Lab Number : 06009659 **Diagnosed** : 19 Nov 2023
Unique Number : 10743421 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

STARTEX FACTORY BUILT HOUSING LLC
 2050 BLUEBONNET PKWY
 MCGREGOR, TX
 US 76657
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: