



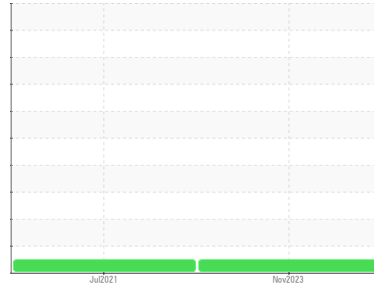
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CFG-546
 Machine Id
INGERSOLL RAND VK4402U17094 - AM CAN
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06009715	UCH05303809	---
Sample Date	Client Info		01 Nov 2023	06 Jul 2021	---
Machine Age	hrs	Client Info	43204	27651	---
Oil Age	hrs	Client Info	4758	2002	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			NORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m		0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	0	0	---
Lead	ppm	ASTM D5185m	>25	0	0	---
Copper	ppm	ASTM D5185m	>50	<1	<1	---
Tin	ppm	ASTM D5185m	>15	0	0	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	<1	---
Barium	ppm	ASTM D5185m	0	18	9	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m	0	0	0	---
Magnesium	ppm	ASTM D5185m	1.2	0	0	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	295	33	296	---
Zinc	ppm	ASTM D5185m	0	0	0	---
Sulfur	ppm	ASTM D5185m	253	550	303	---

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	<1	0	---
Sodium	ppm	ASTM D5185m		2	1	---
Potassium	ppm	ASTM D5185m	>20	0	0	---

FLUID DEGRADATION

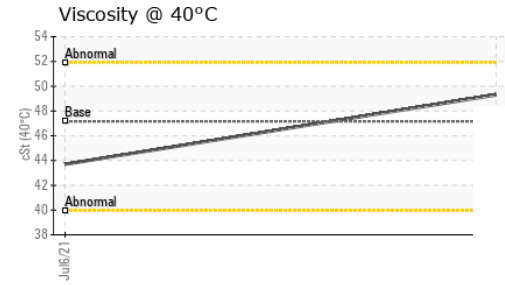
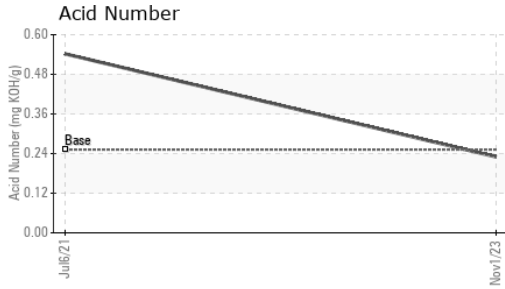
	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.252	0.23	0.542	---

VISUAL

	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

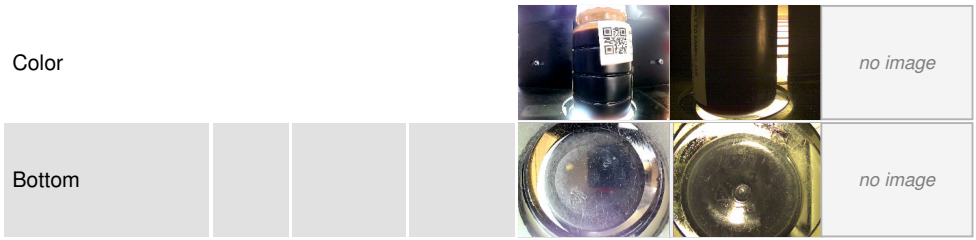


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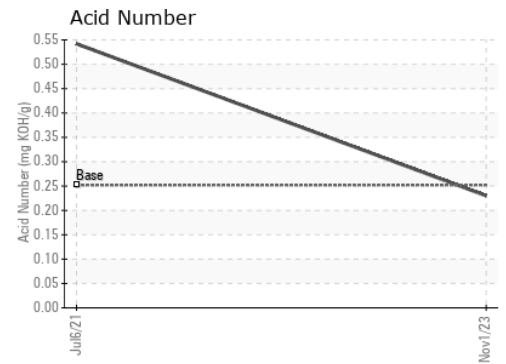
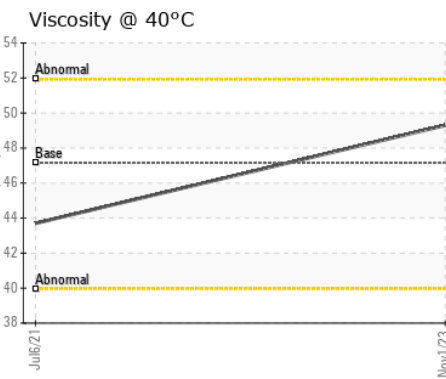
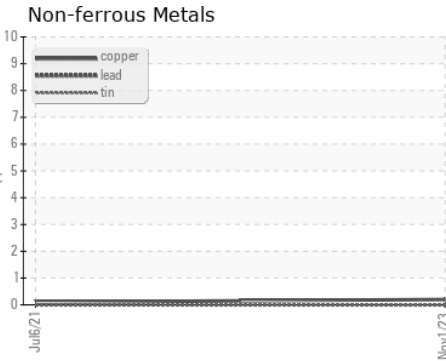
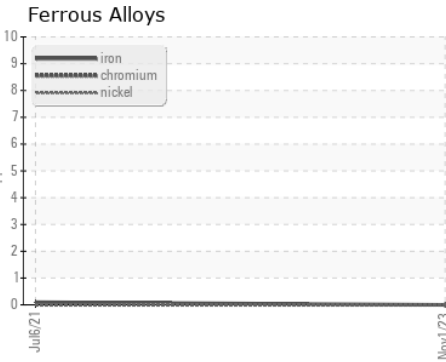


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	47.16	49.3	43.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06009715 **Received** : 16 Nov 2023
Lab Number : **06009715** **Diagnosed** : 17 Nov 2023
Unique Number : 10743477 **Diagnostician** : Doug Bogart
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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