

### **OIL ANALYSIS REPORT**

Oxidation

Abs/.1mm \*ASTM D7414 >25

Base Number (BN) mg KOH/g ASTM D2896

# CONSTRUCTORS, INC 040605

### Component **Gasoline Engine** MOBIL CLEAN 5W30 5000 (--- GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

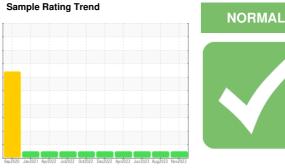
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info	innin base	SBP0004950	SBP0004738	SBP0004493
Sample Date		Client Info		09 Nov 2023	16 Aug 2023	14 Jun 2023
Machine Age	hrs	Client Info		3274	2984	2705
Oil Age	hrs	Client Info		290	279	272
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<1	5	5
Chromium	ppm	ASTM D5185m		0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>40	2	2	7
Lead	ppm	ASTM D5185m	>50	0	0	0
Copper	ppm	ASTM D5185m	>155	0	<1	0
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		45	24	37
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		66	70	71
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		508	490	608
Calcium	ppm	ASTM D5185m		1165	1213	1403
Phosphorus	ppm	ASTM D5185m		679	654	774
Zinc	ppm	ASTM D5185m		786	788	966
Sulfur	ppm	ASTM D5185m		2631	2959	3824
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		10	9	8
Sodium	ppm	ASTM D5185m	>400	0	1	2
Potassium	ppm	ASTM D5185m	>20	0	1	<1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		0	0	0.1
Nitration	Abs/cm	*ASTM D7624	>20	9.4	9.5	10.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.4	21.5	22.7
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

14.3

4.0

16.3

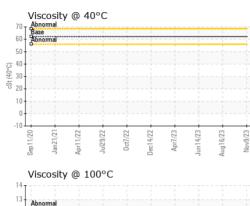
3.8

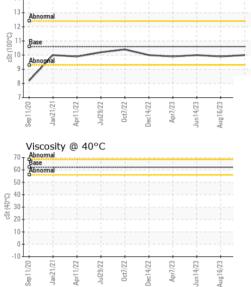
15.3

3.8



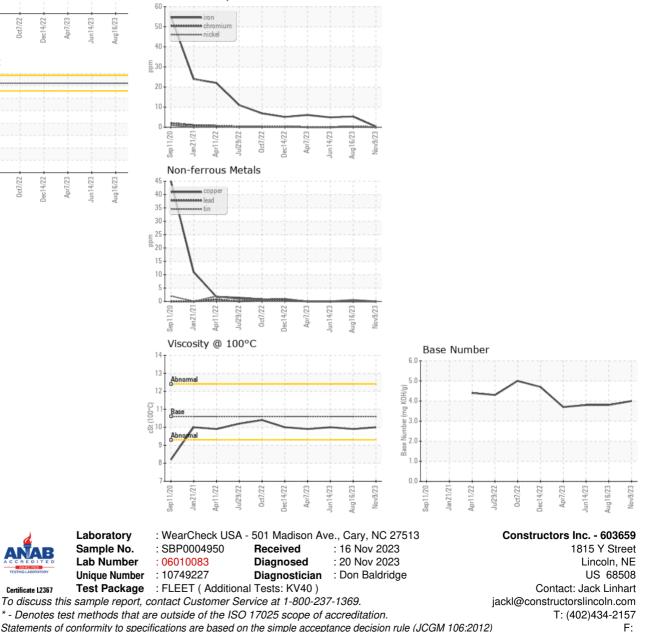
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIFS	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	10.6	10.0	9.9	10.0
GRAPHS						

Ferrous Alloys



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367