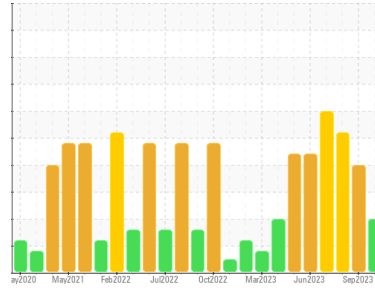




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
RIG 5
Machine Id
WHITE STAR 2450 R5-P-01G NKL
Component
Gearbox
Fluid
GEAR OIL ISO 460 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

Gear wear is indicated.

Contamination

There is a high amount of particulates present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KL0013088	KL0012988	KL0012481
Sample Date	Client Info		07 Nov 2023	29 Sep 2023	25 Aug 2023
Machine Age	days	Client Info	45233	45196	45161
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	▲ 274	▲ 285	▲ 260
Chromium	ppm	ASTM D5185m	>10	2	2	2
Nickel	ppm	ASTM D5185m	>10	2	3	2
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	10	▲ 12	▲ 16
Lead	ppm	ASTM D5185m	>50	0	0	0
Copper	ppm	ASTM D5185m	>200	33	34	27
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	50	21	19	18
Barium	ppm	ASTM D5185m	15	18	22	23
Molybdenum	ppm	ASTM D5185m	15	18	22	19
Manganese	ppm	ASTM D5185m		2	2	2
Magnesium	ppm	ASTM D5185m	50	13	18	18
Calcium	ppm	ASTM D5185m	50	48	47	51
Phosphorus	ppm	ASTM D5185m	350	256	248	251
Zinc	ppm	ASTM D5185m	100	13	22	27
Sulfur	ppm	ASTM D5185m	12500	7262	7036	8954

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	47	▲ 53	▲ 63
Sodium	ppm	ASTM D5185m		77	85	103
Potassium	ppm	ASTM D5185m	>20	4	6	7

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		239185	---	13606
Particles >6µm	ASTM D7647	>5000	▲ 163425	---	▲ 7412
Particles >14µm	ASTM D7647	>640	▲ 3328	---	▲ 1261
Particles >21µm	ASTM D7647	>160	104	---	▲ 428
Particles >38µm	ASTM D7647	>40	0	---	▲ 66
Particles >71µm	ASTM D7647	>10	0	---	7
Oil Cleanliness	ISO 4406 (c)	>19/16	▲ 25/19	---	▲ 20/17

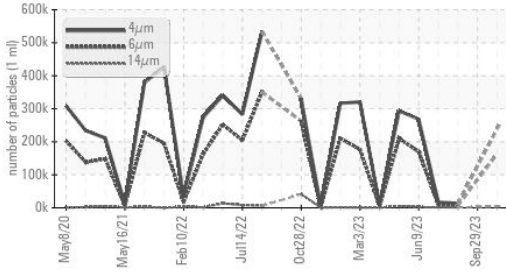
FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.44	0.529	0.43

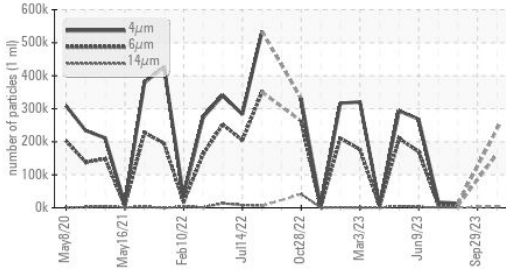


OIL ANALYSIS REPORT

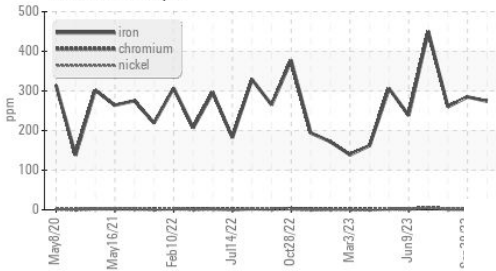
▲ Particle Trend



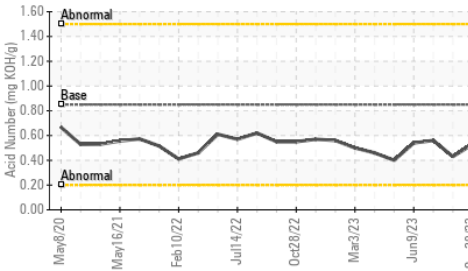
▲ Particle Trend



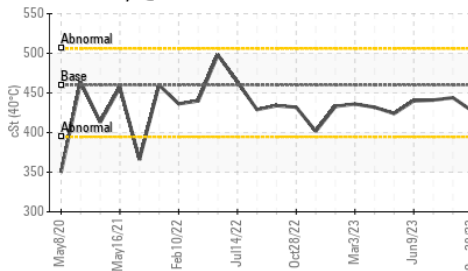
▲ Ferrous Alloys



Acid Number



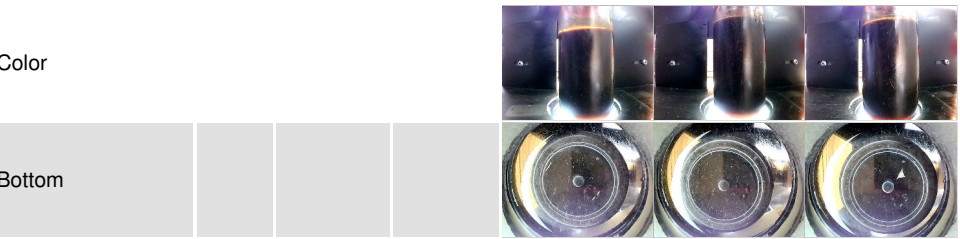
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

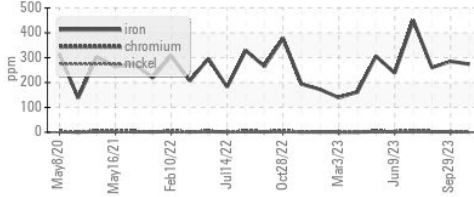
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	432	427

SAMPLE IMAGES

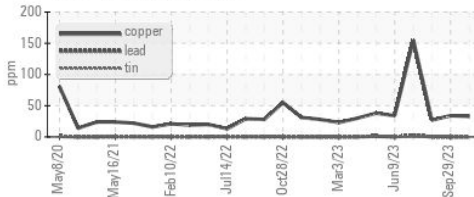


GRAPHS

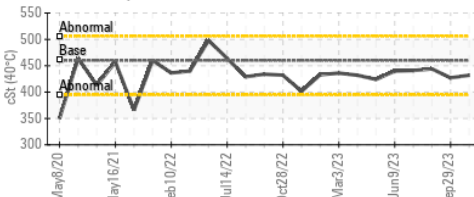
▲ Ferrous Alloys



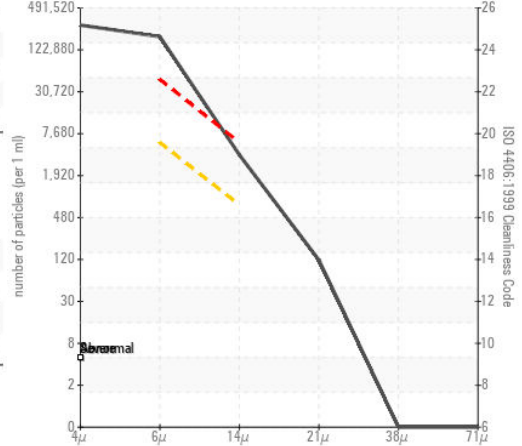
Non-ferrous Metals



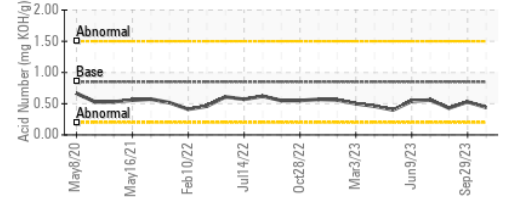
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KL0013088 Received : 16 Nov 2023
 Lab Number : 06010193 Diagnosed : 20 Nov 2023
 Unique Number : 10749337 Diagnostician : Don Baldrige
 Test Package : MOB 2 (Additional Tests: PrtCount)

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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)