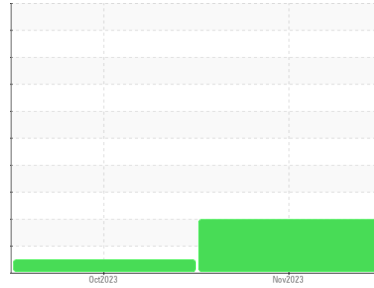




# OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area  
**CHAD STEELE**  
 Machine Id  
**19-064S13-1 - 180**  
 Component  
**Hydraulic System**  
 Fluid  
**NOT GIVEN (--- QTS)**

## DIAGNOSIS

### ▲ Recommendation

NOTE: one of two samples received with same ID and sampling date. Insufficient sample was received to conduct or confirm all the routine laboratory tests.

### Wear

{not applicable}

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

### ▲ Fluid Condition

{not applicable}

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info |             | <b>WC0837623</b>   | WC0837691   | ---      |
| Sample Date   | Client Info |             | <b>14 Nov 2023</b> | 04 Oct 2023 | ---      |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | ---      |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | ---      |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | ---      |
| Sample Status |             |             | <b>ABNORMAL</b>    | NORMAL      | ---      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >20 | <b>0</b>     | <1       | ---      |
| Chromium | ppm    | ASTM D5185m >10 | <b>0</b>     | <1       | ---      |
| Nickel   | ppm    | ASTM D5185m >10 | <b>0</b>     | <1       | ---      |
| Titanium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | ---      |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | ---      |
| Aluminum | ppm    | ASTM D5185m >10 | <b>0</b>     | 1        | ---      |
| Lead     | ppm    | ASTM D5185m >10 | <b>0</b>     | 0        | ---      |
| Copper   | ppm    | ASTM D5185m >75 | <b>11</b>    | <1       | ---      |
| Tin      | ppm    | ASTM D5185m >10 | <b>&lt;1</b> | 0        | ---      |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | <1       | ---      |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | ---      |

## ADDITIVES

|            | method | limit/base  | current     | history1 | history2 |
|------------|--------|-------------|-------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>0</b>    | 69       | ---      |
| Barium     | ppm    | ASTM D5185m | <b>0</b>    | 0        | ---      |
| Molybdenum | ppm    | ASTM D5185m | <b>0</b>    | 0        | ---      |
| Manganese  | ppm    | ASTM D5185m | <b>0</b>    | 0        | ---      |
| Magnesium  | ppm    | ASTM D5185m | <b>0</b>    | 2        | ---      |
| Calcium    | ppm    | ASTM D5185m | <b>▲ 2</b>  | 351      | ---      |
| Phosphorus | ppm    | ASTM D5185m | <b>▲ 3</b>  | 309      | ---      |
| Zinc       | ppm    | ASTM D5185m | <b>0</b>    | <1       | ---      |
| Sulfur     | ppm    | ASTM D5185m | <b>▲ 14</b> | 843      | ---      |

## CONTAMINANTS

|           | method | limit/base       | current      | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >20  | <b>&lt;1</b> | 3        | ---      |
| Sodium    | ppm    | ASTM D5185m      | <b>0</b>     | 4        | ---      |
| Potassium | ppm    | ASTM D5185m >20  | <b>0</b>     | <1       | ---      |
| Water     | %      | ASTM D6304 >0.1  | <b>0.051</b> | 0.032    | ---      |
| ppm Water | ppm    | ASTM D6304 >1000 | <b>518.3</b> | 322.1    | ---      |

## FLUID CLEANLINESS

|                 | method       | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|---------|----------|----------|
| Particles >4µm  | ASTM D7647   | >5000      | ---     | 3121     | ---      |
| Particles >6µm  | ASTM D7647   | >1300      | ---     | 468      | ---      |
| Particles >14µm | ASTM D7647   | >160       | ---     | 69       | ---      |
| Particles >21µm | ASTM D7647   | >40        | ---     | 23       | ---      |
| Particles >38µm | ASTM D7647   | >10        | ---     | 3        | ---      |
| Particles >71µm | ASTM D7647   | >3         | ---     | 1        | ---      |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14  | ---     | 19/16/13 | ---      |

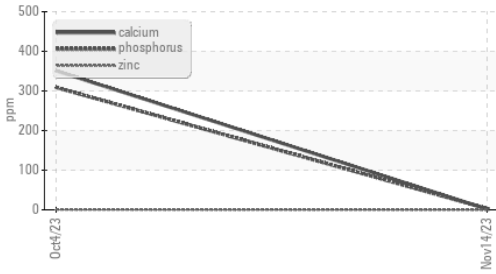
## FLUID DEGRADATION

|                  | method   | limit/base | current      | history1 | history2 |
|------------------|----------|------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>3.506</b> | 1.90     | ---      |



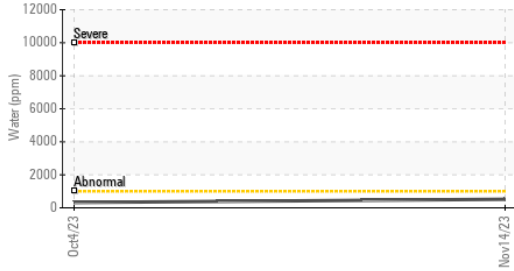
# OIL ANALYSIS REPORT

## ▲ Additives



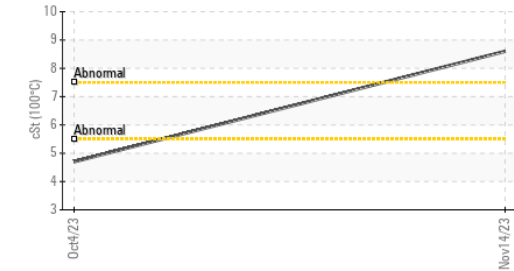
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | ---      |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | ---      |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | ---      |
| Silt             | scalar | *Visual    | NONE    | NONE     | ---      |
| Debris           | scalar | *Visual    | ▲ MODER | NONE     | ---      |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | ---      |
| Appearance       | scalar | *Visual    | NORML   | NORML    | ---      |
| Odor             | scalar | *Visual    | NORML   | NORML    | ---      |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | ---      |
| Free Water       | scalar | *Visual    | NEG     | NEG      | ---      |

## Water (KF)



| FLUID PROPERTIES     | method | limit/base | current | history1 | history2 |
|----------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C          | cSt    | ASTM D445  | ▲ 51.7  | 19.3     | ---      |
| Visc @ 100°C         | cSt    | ASTM D445  | 8.6     | 4.7      | ---      |
| Viscosity Index (VI) | Scale  | ASTM D2270 | 143     | 173      | ---      |

## Viscosity @ 100°C

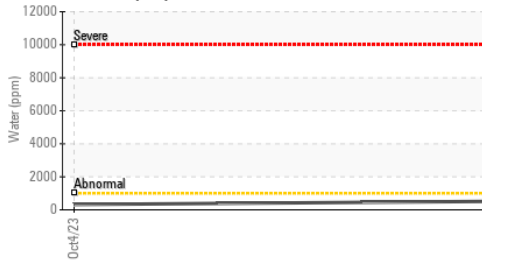


## SAMPLE IMAGES

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color         |        |            |         |          |          |
| Bottom        |        |            |         |          |          |

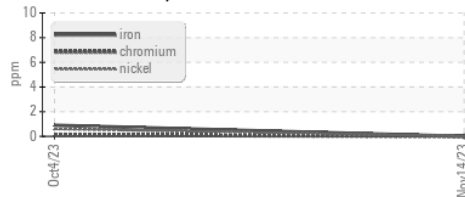


## Water (KF)

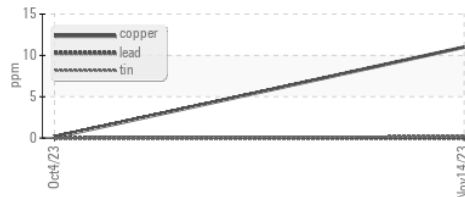


## GRAPHS

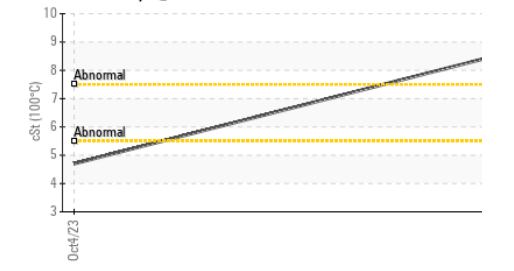
### Ferrous Alloys



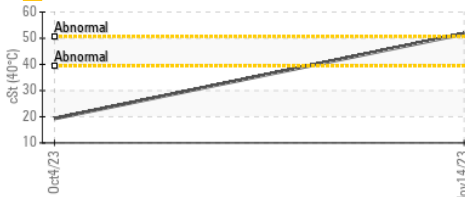
### Non-ferrous Metals



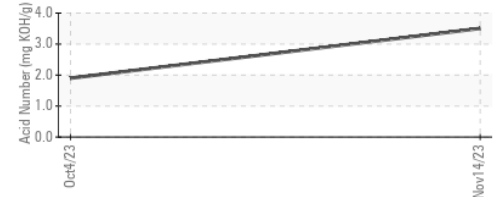
## Viscosity @ 100°C



## ▲ Viscosity @ 40°C



## Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0837623 **Received** : 16 Nov 2023  
**Lab Number** : 06010208 **Diagnosed** : 20 Nov 2023  
**Unique Number** : 10749352 **Diagnostician** : Doug Bogart  
**Test Package** : MOB 2 ( Additional Tests: KF, KV100, VI )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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