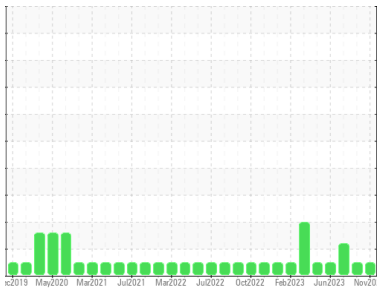
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
RIG 1
Machine Id
CATERPILLAR 3512 R1-G-03 NKL
Component
Diesel Engine
Fluid
CHEVRON 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0013124**	KL0012900	KL0012535
Sample Date		Client Info		**03 Nov 2023**	29 Sep 2023	25 Aug 2023
Machine Age	days	Client Info		**45233**	45196	45161
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**1**	25	4
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>2	**0**	<1	0
Titanium	ppm	ASTM D5185m	>2	**0**	<1	<1
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**4**	0	<1
Lead	ppm	ASTM D5185m	>40	**0**	<1	<1
Copper	ppm	ASTM D5185m	>330	**0**	3	2
Tin	ppm	ASTM D5185m	>15	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	<1

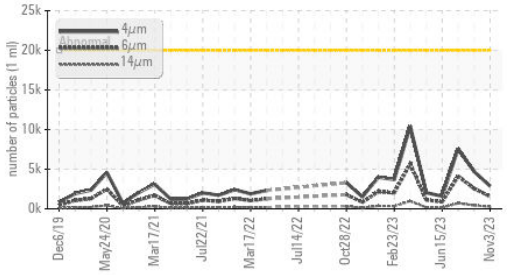
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**342**	331	306
Barium	ppm	ASTM D5185m		**0**	4	0
Molybdenum	ppm	ASTM D5185m		**127**	138	123
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**703**	630	691
Calcium	ppm	ASTM D5185m		**1507**	1464	1623
Phosphorus	ppm	ASTM D5185m		**721**	720	682
Zinc	ppm	ASTM D5185m		**858**	803	839
Sulfur	ppm	ASTM D5185m		**2556**	3211	2856

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**23**	11	8
Sodium	ppm	ASTM D5185m	>50	**0**	4	<1
Potassium	ppm	ASTM D5185m	>20	**0**	2	1

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.1**	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	**7.1**	7.2	7.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	**24.3**	23.0	24.2

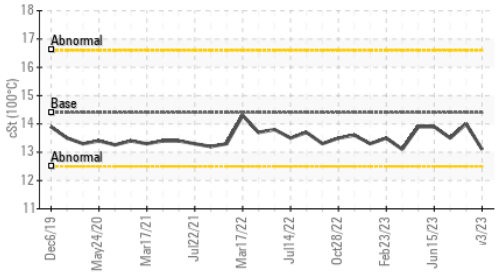
OIL ANALYSIS REPORT

Particle Trend

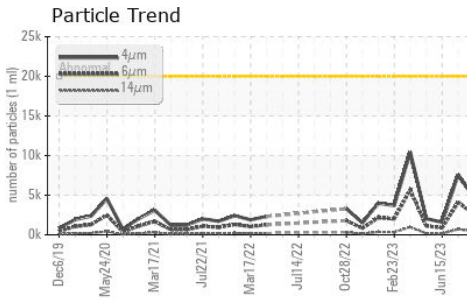


Base Number

Viscosity @ 100°C



Particle Trend



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**2871**	4706	7569
Particles >6µm		ASTM D7647	>5000	**1564**	2564	4123
Particles >14µm		ASTM D7647	>640	**266**	436	▲ 702
Particles >21µm		ASTM D7647	>160	**90**	147	▲ 236
Particles >38µm		ASTM D7647	>40	**14**	23	36
Particles >71µm		ASTM D7647	>10	**1**	2	4
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**19/18/15**	19/19/16	▲ 20/19/17

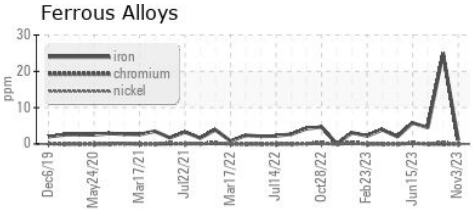
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**17.9**	17.1	17.8
Base Number (BN)	mg KOH/g	ASTM D2896		**9.70**	10.30	9.37

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

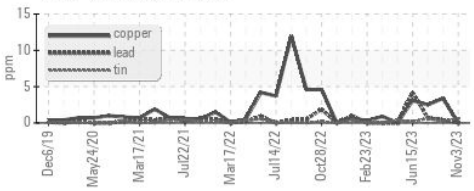
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	**13.1**	14.0	13.5

GRAPHS

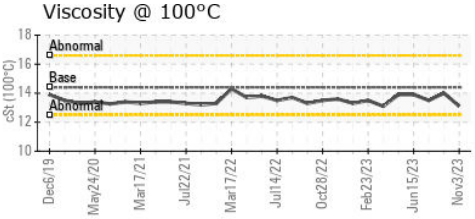
Ferrous Alloys



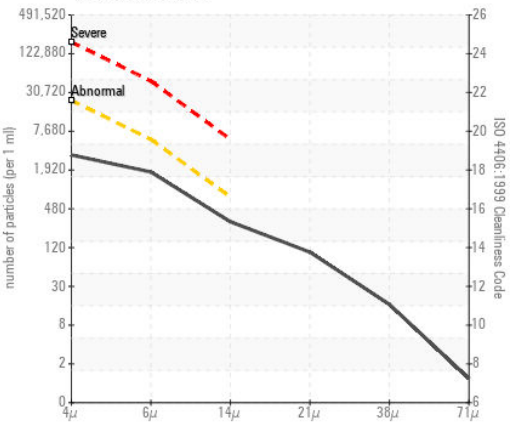
Non-ferrous Metals



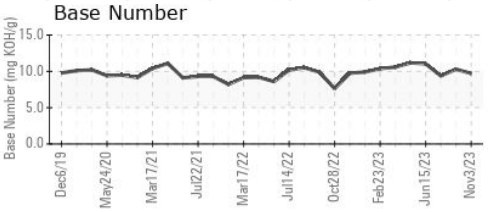
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0013124 **Received** : 16 Nov 2023
Lab Number : 06010271 **Diagnosed** : 22 Nov 2023
Unique Number : 10749415 **Diagnostician** : Don Baldridge
Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CITADEL DRILLING
7550 W I20
ODESSA, TX
US 79763
Contact: MIKE COMBDEN
mcombden@citadeldrilling.com
T: (780)955-5509
F: