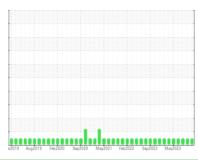


OIL ANALYSIS REPORT

MACHINE SHOP 0-9098-0000 STRADDLE CARRIER

Main Diesel Engine

ROYAL PURPLE 15W40 CI-4 (HD) (23 QTS)



Sample Rating Trend



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

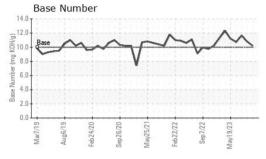
Fluid Condition

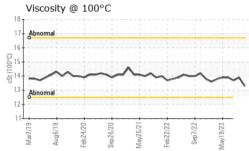
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Machine Age hrs Client Info 20594 9960	history2
Machine Age hrs Client Info 20594 9960	WC0821652
	27 Aug 2023
Oil Age	9656
Oil Age hrs Client Info 0 9960	0
Oil Changed Client Info N/A N/A	N/A
Sample Status NORMAL NORMAL	NORMAL
CONTAMINATION method limit/base current history1	history2
Fuel WC Method >5 <1.0 <1.0	<1.0
Water WC Method >0.2 NEG NEG	NEG
Glycol WC Method NEG NEG	NEG
WEAR METALS method limit/base current history1	history2
Iron ppm ASTM D5185m >100 5 22	26
Chromium ppm ASTM D5185m >20 0 <1	<1
Nickel ppm ASTM D5185m >4 0 <1	<1
Titanium ppm ASTM D5185m <1 <1	<1
Silver ppm ASTM D5185m >3 0 0	0
Aluminum ppm ASTM D5185m >20 2 11	4
Lead ppm ASTM D5185m >40 1 3	2
Copper ppm ASTM D5185m >330 0 2	3
Tin ppm ASTM D5185m >15 <1 <1	<1
Vanadium ppm ASTM D5185m 0 <1	0
Cadmium ppm ASTM D5185m 0 0	0
ADDITIVES method limit/base current history1	history2
Boron ppm ASTM D5185m 4 <1	4
Barium ppm ASTM D5185m 0 2	0
Molybdenum ppm ASTM D5185m 120 89 62	65
Manganese ppm ASTM D5185m <1 <1	<1
Magnesium ppm ASTM D5185m 18 13	12
Calcium ppm ASTM D5185m 3000 3223 3288	3489
Phosphorus ppm ASTM D5185m 1150 1164 1139	1167
	1385
Zinc ppm ASTM D5185m 1250 1364 1395	18721
Zinc ppm ASTM D5185m 1250 1364 1395 Sulfur ppm ASTM D5185m 16000 16824 17869	
	history2
Sulfur ppm ASTM D5185m 16000 16824 17869	history2 4
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1	•
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1 Silicon ppm ASTM D5185m >25 3 3	4
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1 Silicon ppm ASTM D5185m >25 3 3 Sodium ppm ASTM D5185m 9 13	4 21
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1 Silicon ppm ASTM D5185m >25 3 3 Sodium ppm ASTM D5185m 9 13 Potassium ppm ASTM D5185m >20 2 5	4 21 9
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1 Silicon ppm ASTM D5185m >25 3 3 Sodium ppm ASTM D5185m 9 13 Potassium ppm ASTM D5185m >20 2 5 INFRA-RED method limit/base current history1	4 21 9 history2
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1 Silicon ppm ASTM D5185m >25 3 3 Sodium ppm ASTM D5185m 9 13 Potassium ppm ASTM D5185m >20 2 5 INFRA-RED method limit/base current history1 Soot % % *ASTM D7844 >3 0.2 0.6	4 21 9 history2 0.5
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1 Silicon ppm ASTM D5185m >25 3 3 Sodium ppm ASTM D5185m 9 13 Potassium ppm ASTM D5185m >20 2 5 INFRA-RED method limit/base current history1 Soot % % *ASTM D7844 >3 0.2 0.6 Nitration Abs/cm *ASTM D7624 >20 5.8 8.8	4 21 9 history2 0.5 8.6
Sulfur ppm ASTM D5185m 16000 16824 17869 CONTAMINANTS method limit/base current history1 Silicon ppm ASTM D5185m >25 3 3 Sodium ppm ASTM D5185m 9 13 Potassium ppm ASTM D5185m >20 2 5 INFRA-RED method limit/base current history1 Soot % % *ASTM D7844 >3 0.2 0.6 Nitration Abs/cm *ASTM D7624 >20 5.8 8.8 Sulfation Abs/.1mm *ASTM D7415 >30 25.5 28.5	4 21 9 history2 0.5 8.6 28.1



OIL ANALYSIS REPORT

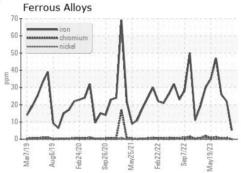


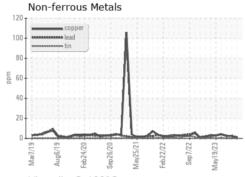


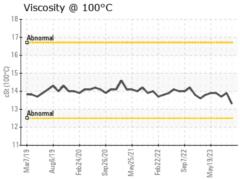
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

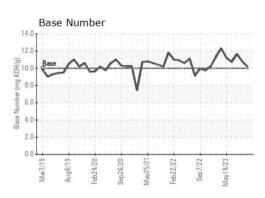
FLUID PROPERTIES		method			history2
Visc @ 100°C	cSt	ASTM D445	13.3	13.9	13.7

GRAPHS













Laboratory Sample No. Lab Number

Unique Number

: WC0821655 : 06010296 : 10749440 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

: 16 Nov 2023 : 20 Nov 2023 Diagnostician : Sean Felton

ALLVAC - MACHINE SHOP 2020 ASHCRAFT AVE

MONROE, NC US 28110

Contact: mark eilerman mark.eilerman@atimaterials.com

T: (704)292-4051 F: (704)282-0665

Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)