

# **COOLANT REPORT**

#### Area WCLSNC Machine Id QC COOL ELC NC 09012022 Component

Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

## DIAGNOSIS

## Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

## Corrosion

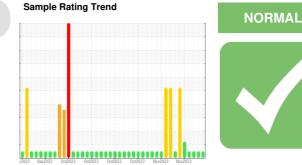
All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

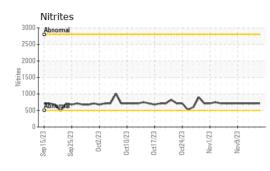
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



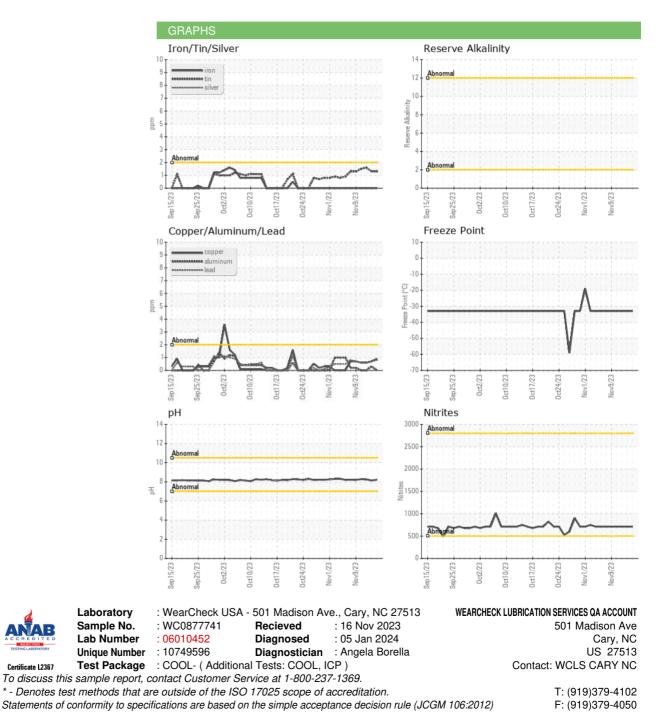
		52023 Sep203	23 Oct2023 Oct2023	Oct2023 Oct2023 Nov2023	Nov2023	
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0877741	WC0877740	WC0877738
Sample Date		Client Info		16 Nov 2023	15 Nov 2023	13 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.066	1.067	1.067
рН	Scale 0-14	ASTM D1287		8.22	8.14	8.23
Nitrites	ppm	AP-053:2009		712	712	712
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.0	49.5	49.5
Freezing Point	°F	ASTM D3321		-33	-33	-33
Total Dissolved Solids				302.0	385.5	362.5
Carboxylate				fail	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	0	0	0
Phosphorus	ppm	ASTM D6130	0	3	2	<1
Boron	ppm	ASTM D6130	0	0	0	0
Molybdenum	ppm	ASTM D6130	950	693	108	662
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>2	0	0	0
Aluminum	ppm	ASTM D6130	>2	0	<1	0
Copper	ppm	ASTM D6130	>2	<1	<1	<1
Lead	ppm	ASTM D6130	>2	<1	<1	<1
Tin	ppm	ASTM D6130	>2	1	1	2
Zinc	ppm	ASTM D6130	>2	<1	1	0
CONTAMINANTS	;	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		10	7	7
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3709	571	3714
Potassium	ppm	ASTM D6130		<1	<1	1
SCALE POTENTI		method	limit/base	current	history1	history2
		ASTM D6130	>5	2		
Calcium	ppm				2	2
Magnesium	ppm	ASTM D6130	>6	2	I	I



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Submitted By: ?

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