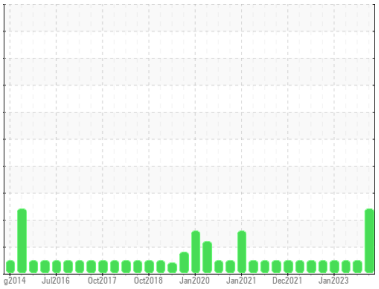
# PROBLEM SUMMARY

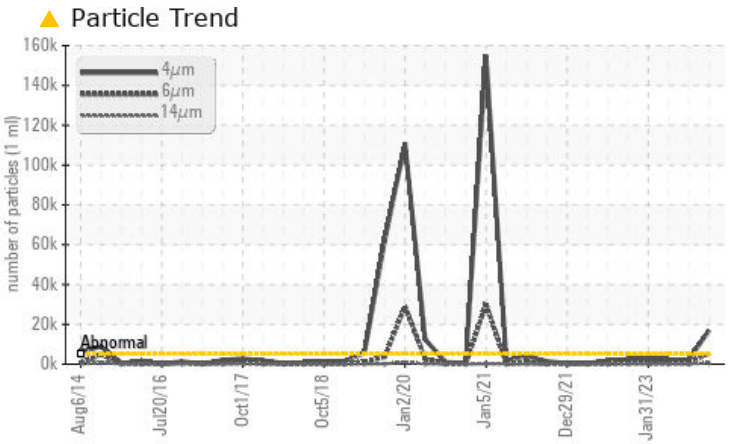
Sample Rating Trend



ISO

Area
**PORK FAB**
Machine Id
**FB09045 - WALKING BEAM**
Component
**Hydraulic System**
Fluid
**PETRO CANADA PURITY FG AW HYDRAULIC 32 (--- GAL)**

## COMPONENT CONDITION SUMMARY




## RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## PROBLEMATIC TEST RESULTS

| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >5000 | ▲ **16991** | 2040 | 2310 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **5496** | 364 | 576 |
| Particles >14µm | | ASTM D7647 | >160 | ▲ **611** | 33 | 53 |
| Particles >21µm | | ASTM D7647 | >40 | ▲ **187** | 11 | 19 |
| Particles >38µm | | ASTM D7647 | >10 | ▲ **18** | 0 | 2 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ **21/20/16** | 18/16/12 | 18/16/13 |

**Customer Id:** HORFREWC
**Sample No.:** WC0808617
**Lab Number:** 06010724
**Test Package:** IND 2

*To manage this report scan the QR code*

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wesd@wearcheck.ca

*To change component or sample information:*
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

## RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---|---|---|---|---|
| Change Filter | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |
| Information Required | --- | --- | ? | NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. |
| Filter Fluid | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |

## HISTORICAL DIAGNOSIS

**18 Aug 2023 Diag: Wes Davis**

NORMAL

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

**05 May 2023 Diag: Wes Davis**

NORMAL

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

**31 Jan 2023 Diag: Don Baldridge**

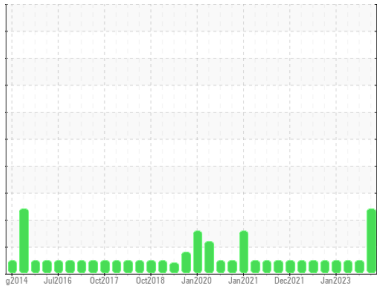
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
## PORK FAB
Machine Id
## FB09045 - WALKING BEAM
Component
**Hydraulic System**
Fluid
**PETRO CANADA PURITY FG AW HYDRAULIC 32 (--- GAL)**

## DIAGNOSIS

**Recommendation**

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

**Wear**

All component wear rates are normal.

**Contamination**

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0808617** | WC0838762 | WC0664988 |
| Sample Date | | Client Info | | **06 Nov 2023** | 18 Aug 2023 | 05 May 2023 |
| Machine Age | mths | Client Info | | **0** | 0 | 0 |
| Oil Age | mths | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **ABNORMAL** | NORMAL | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Water | | WC Method | >0.05 | **NEG** | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | **15** | 14 | 14 |
| Chromium | ppm | ASTM D5185m | >20 | **<1** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | **0** | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | **<1** | 0 | <1 |
| Silver | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | **0** | 0 | <1 |
| Lead | ppm | ASTM D5185m | >20 | **0** | <1 | 0 |
| Copper | ppm | ASTM D5185m | >20 | **3** | 3 | 2 |
| Tin | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | | **0** | 1 | 0 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **<1** | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Calcium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | **314** | 373 | 395 |
| Zinc | ppm | ASTM D5185m | | **<1** | 36 | 22 |
| Sulfur | ppm | ASTM D5185m | | **237** | 635 | 661 |

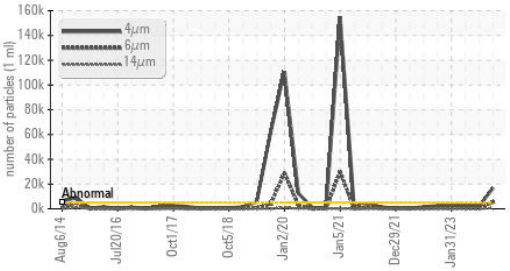
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **4** | 4 | 4 |
| Sodium | ppm | ASTM D5185m | | **2** | 0 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | **<1** | 1 | 0 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >5000 | ▲ **16991** | 2040 | 2310 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **5496** | 364 | 576 |
| Particles >14µm | | ASTM D7647 | >160 | ▲ **611** | 33 | 53 |
| Particles >21µm | | ASTM D7647 | >40 | ▲ **187** | 11 | 19 |
| Particles >38µm | | ASTM D7647 | >10 | ▲ **18** | 0 | 2 |
| Particles >71µm | | ASTM D7647 | >3 | **4** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ **21/20/16** | 18/16/12 | 18/16/13 |

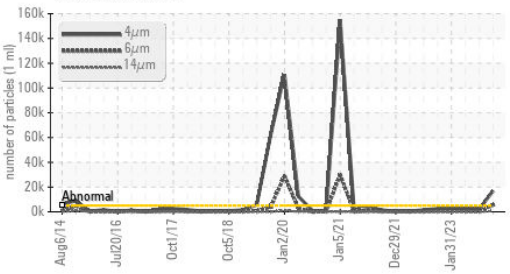
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.26 | **0.19** | 0.20 | 0.22 |

# OIL ANALYSIS REPORT

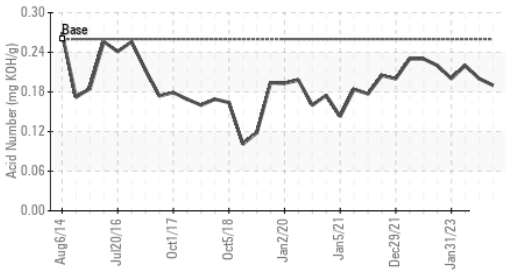
Particle Trend



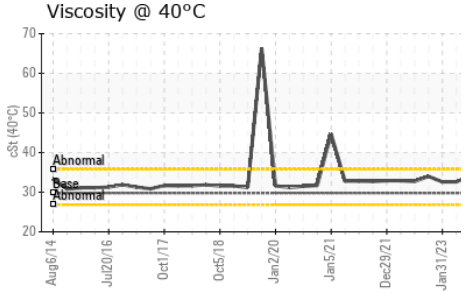

Particle Trend




Acid Number




Viscosity @ 40°C



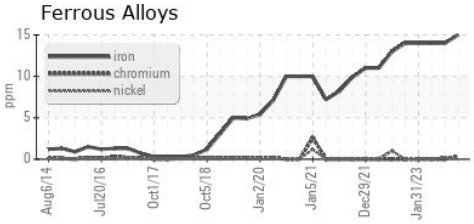

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 29.77 | **32.5** | 34.0 | 32.6 |

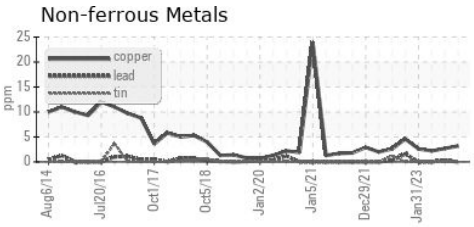
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

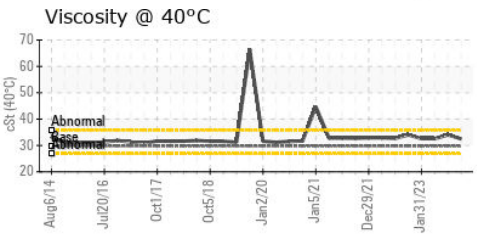
Ferrous Alloys



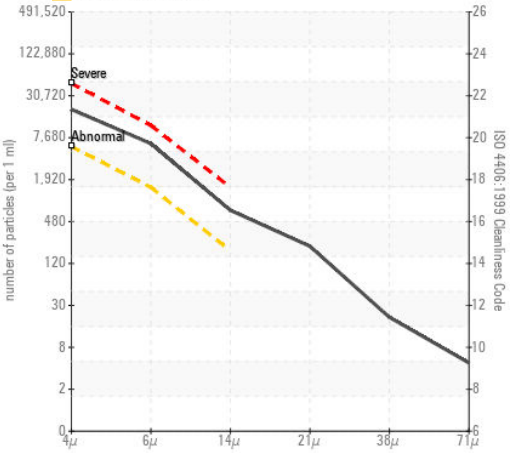

Non-ferrous Metals



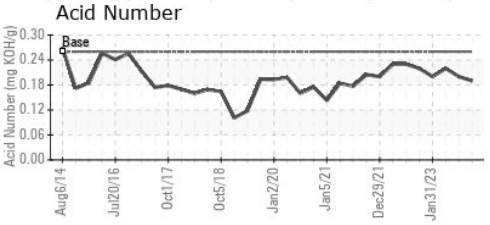

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0808617
**Lab Number** : 06010724
**Unique Number** : 10749868
**Test Package** : IND 2

**Received** : 17 Nov 2023
**Diagnosed** : 21 Nov 2023
**Diagnostician** : Wes Davis

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*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