

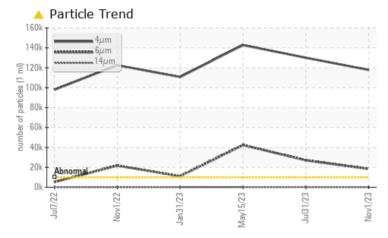
# **PROBLEM SUMMARY**

# F00541 - TRIM BLEND (S/N DXP-1)

Hydraulic System

PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)

# COMPONENT CONDITION SUMMARY



# RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS						
Sample Status		ABNORMAL	SEVERE	SEVERE		
Particles >4µm	ASTM D7647 >10	000 🔺 <b>117842</b>	130063	142797		
Particles >6µm	ASTM D7647 >130	00 🔺 <b>18386</b>	27097	42445		
Oil Cleanliness	ISO 4406 (c) >20/	17/14 🔺 24/21/13	• 24/22/13	• 24/23/14		

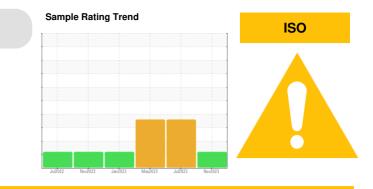
Customer Id: HORFREWC Sample No.: WC0866679 Lab Number: 06010726 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component if applicable.		

# **HISTORICAL DIAGNOSIS**



### 31 Jul 2023 Diag: Wes Davis

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





#### 15 May 2023 Diag: Wes Davis

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 31 Jan 2023 Diag: Don Baldridge

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

# F00541 - TRIM BLEND (S/N DXP-1)

**Hydraulic System** 

# PETRO CANADA PURITY FG AW HYDRAU

# DIAGNOSIS

Machine Ic

Component

## Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

# Wear

All component wear rates are normal.

# Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0866679	WC0826176	WC0732409
Sample Date		Client Info		01 Nov 2023	31 Jul 2023	15 May 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	SEVERE	SEVERE
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>20	4	7	9
Chromium	ppm	ASTM D5185m	>20	1	1	2
Nickel	ppm	ASTM D5185m	>20	0	1	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>20	<1	0	<1
_ead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	1	3	2
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	1	0
Volybdenum	ppm	ASTM D5185m		0	0	0
Vanganese	ppm	ASTM D5185m		<1	0	<1
Vagnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		395	422	449
Zinc	ppm	ASTM D5185m		0	28	15
Sulfur	ppm	ASTM D5185m		154	590	579
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	3	3	3
Sodium	ppm	ASTM D5185m		2	0	<1
Potassium	ppm	ASTM D5185m	>20	<1	1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>A</b> 117842	130063	<b>1</b> 42797
Particles >6µm		ASTM D7647	>1300	<u> </u>	27097	42445
Particles >14µm		ASTM D7647	>160	71	78	126
Particles >21µm		ASTM D7647	>40	17	19	25
Particles >38µm		ASTM D7647	>10	1	2	4
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/17/14	<b>4/21/13</b>	24/22/13	24/23/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.24	0.14	0.14
:00:33) Bev: 1			Con	act/l ocation: J		

Sample Rating Trend

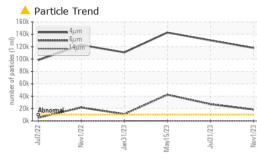
ISO

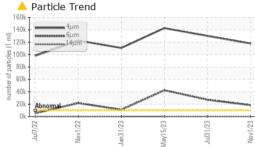
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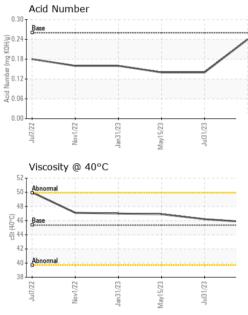
Contact/Location: JERRY SORRICK - HORFREWC



# **OIL ANALYSIS REPORT**







MOLINI						
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	45.8	46.2	46.9
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						

Bottom

