

PROBLEM SUMMARY

REDUCERS - GEARBOX Machine Id B70040

Component

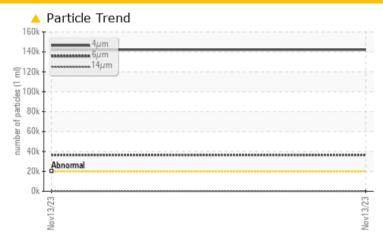
Poduction Gos

Reduction Gear

BELRAY NO-TOX HD FOOD GRADE OIL 220 (--- GAL)

Sample Rating Trend ISO New/2023

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS								
Sample Status			ABNORMAL					
Particles >4µm	ASTM D7647	>20000	<u> </u>					
Particles >6µm	ASTM D7647	>5000	△ 36435					
Oil Cleanliness	ISO 4406 (c)	>21/19/16	24/22/14					

Customer Id: PAPOMA Sample No.: WC0808481 Lab Number: 06010736 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component if applicable.		

HISTORICAL DIAGNOSIS



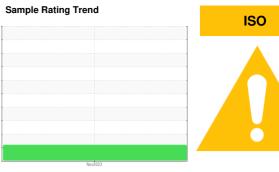
OIL ANALYSIS REPORT

REDUCERS - GEARBOX
Machine Id
B70040

Component

Reduction Gear

BELRAY NO-TOX HD FOOD GRADE OIL 220 (--- GAL



DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

0 (GAL)				Nov2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0808481		
Sample Date		Client Info		13 Nov 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	46		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>50	2		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		7250		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<u> </u>		
Particles >6µm		ASTM D7647	>5000	<u>▲</u> 36435		
Particles >14μm		ASTM D7647	>640	136		
Particles >21μm		ASTM D7647	>160	25		
Particles >38μm		ASTM D7647	>40	1		
Particles >71µm		ASTM D7647	>10	0		
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<u>4</u> 24/22/14		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
A -! -! N! (ANI)		ACTM DODAE		0.175		

0.175

Acid Number (AN)

mg KOH/g ASTM D8045



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0808481

: 06010736 : 10749880 Received Diagnosed Diagnostician

: 17 Nov 2023 : 21 Nov 2023 : Jonathan Hester

Test Package : IND 2 (Additional Tests: PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **PAPILLION FOODS**

10808 S 132ND ST OMAHA, NE US 68138

Contact: NEIL ARIANO njariano@hormel.com

T:

F: