



PROBLEM SUMMARY

Sample Rating Trend

WATER

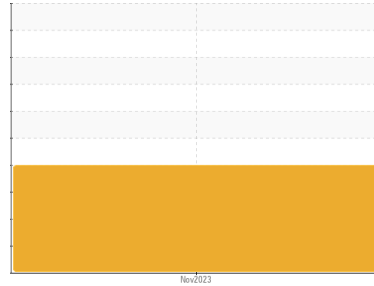


Area
REDUCERS - GEARBOX

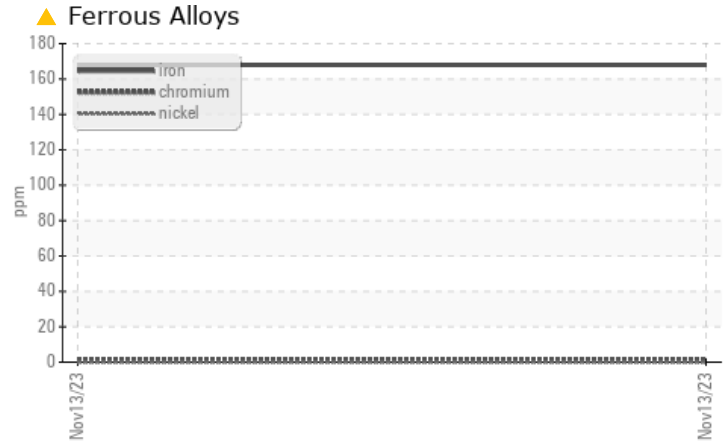
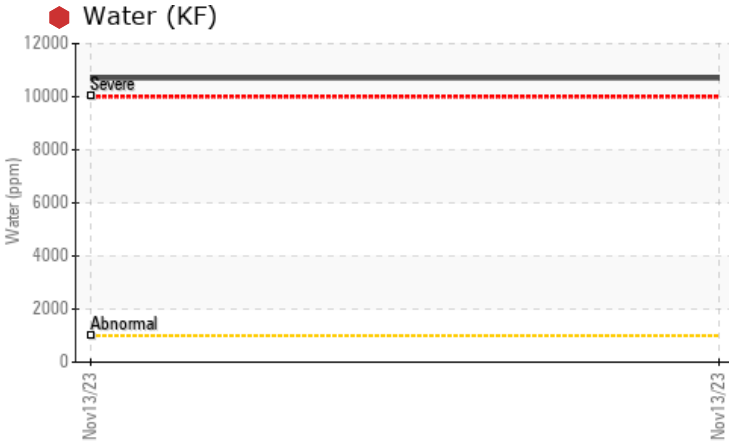
Machine Id
B70039

Component
Reduction Gear

Fluid
BELRAY NO-TOX HD FOOD GRADE OIL 220 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

PROBLEMATIC TEST RESULTS

Sample Status	SEVERE	---	---
Iron ppm ASTM D5185m >150	▲ 168	---	---
Water % ASTM D6304 >0.1	● 1.07	---	---
ppm Water ppm ASTM D6304 >1000	● 10700	---	---
Emulsified Water scalar *Visual >0.1	● 0.2%	---	---

Customer Id: PAPOMA
 Sample No.: WC0808484
 Lab Number: 06010739
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

WATER

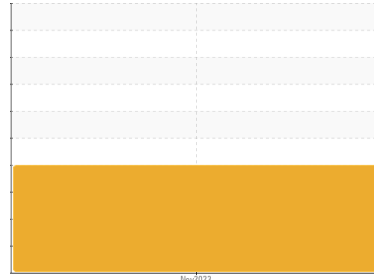


Area
REDUCERS - GEARBOX

Machine Id
B70039

Component
Reduction Gear

Fluid
BELRAY NO-TOX HD FOOD GRADE OIL 220 (--- GAL)



DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

Wear

Gear wear is indicated.

Contamination

There is a high concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0808484	---	---
Sample Date	Client Info		13 Nov 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			SEVERE	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	▲ 168	---	---
Chromium	ppm	ASTM D5185m >10	1	---	---
Nickel	ppm	ASTM D5185m >10	0	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	<1	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >50	1	---	---
Tin	ppm	ASTM D5185m >10	0	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	3	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	301	---	---
Zinc	ppm	ASTM D5185m	0	---	---
Sulfur	ppm	ASTM D5185m	31	---	---

CONTAMINANTS

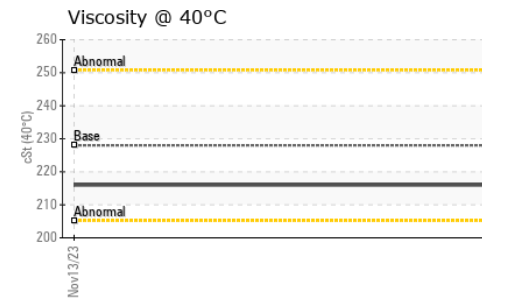
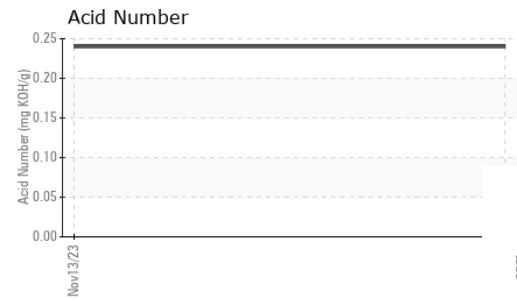
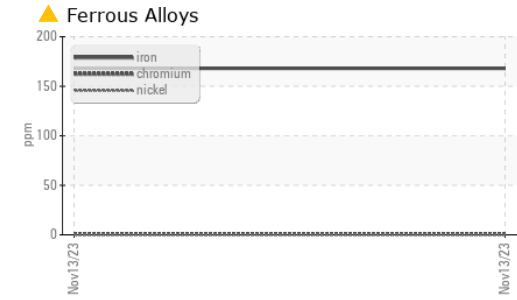
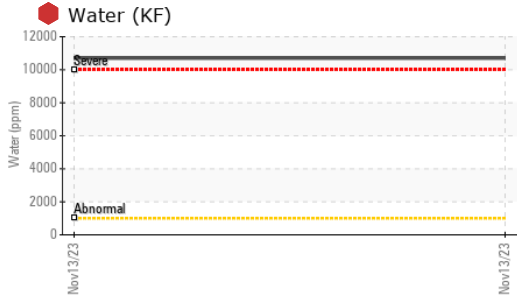
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	5	---	---
Sodium	ppm	ASTM D5185m	4	---	---
Potassium	ppm	ASTM D5185m >20	3	---	---
Water	%	ASTM D6304 >0.1	● 1.07	---	---
ppm Water	ppm	ASTM D6304 >1000	● 10700	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.24	---	---



OIL ANALYSIS REPORT



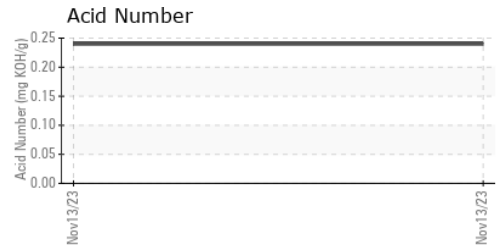
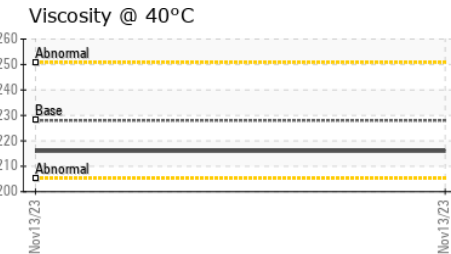
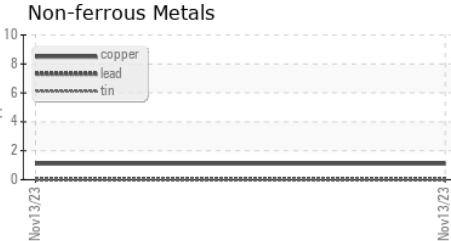
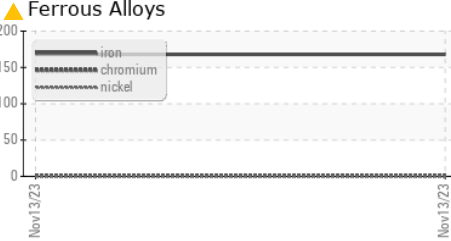
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 228	216	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0808484 **Received** : 17 Nov 2023
Lab Number : 06010739 **Diagnosed** : 20 Nov 2023
Unique Number : 10749883 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

PAPILLION FOODS
 10808 S 132ND ST
 OMAHA, NE
 US 68138
 Contact: NEIL ARIANO
 njariano@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)