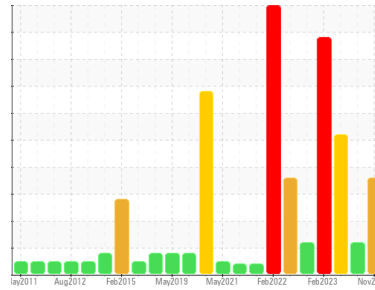


PROBLEM SUMMARY

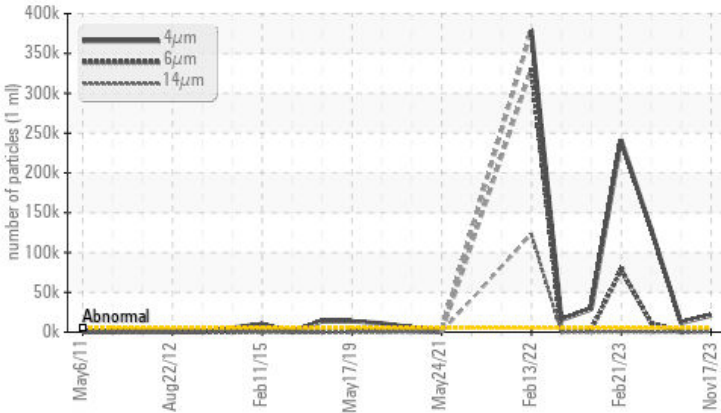
Sample Rating Trend



Area
TM 6
Machine Id
YANKEE HOOD LUBE
Component
Lube System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	SEVERE
Particles >4µm	ASTM D7647	>5000	21048	11501	129497
Particles >6µm	ASTM D7647	>1300	2289	325	11225
Oil Cleanliness	ISO 4406 (c)	>19/17/14	22/18/13	21/16/12	24/21/11

Customer Id: KIMMOBTM6
Sample No.: RP0030569
Lab Number: 06010758
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

09 Aug 2023 Diag: Doug Bogart

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

view report



24 May 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. Bearing and/or bushing wear is indicated. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



21 Feb 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. An increase in the iron level is noted. Bearing and/or bushing wear is indicated. There is a high amount of particulates present in the oil. Appearance is hazy. The AN level is acceptable for this fluid.

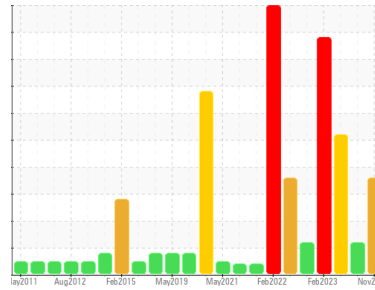
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
TM 6
Machine Id
YANKEE HOOD LUBE
Component
Lube System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0030569	RP0034417	RP0023570
Sample Date	Client Info		17 Nov 2023	09 Aug 2023	24 May 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	ABNORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		9	22	11
Iron	ppm	ASTM D5185m >20	2	18	7
Chromium	ppm	ASTM D5185m >20	<1	<1	0
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	<1	1
Lead	ppm	ASTM D5185m >20	8	0	▲ 20
Copper	ppm	ASTM D5185m >20	14	5	1
Tin	ppm	ASTM D5185m >20	3	0	▲ 24
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	<1
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	2	0	2
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 25	12	<1	67
Calcium	ppm	ASTM D5185m 200	0	32	28
Phosphorus	ppm	ASTM D5185m 300	222	463	302
Zinc	ppm	ASTM D5185m 370	300	663	363

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	2	0
Sodium	ppm	ASTM D5185m	2	<1	<1
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304 >0.05	0.008	0.003	0.008
ppm Water	ppm	ASTM D6304 >500	82.4	26.5	86.1

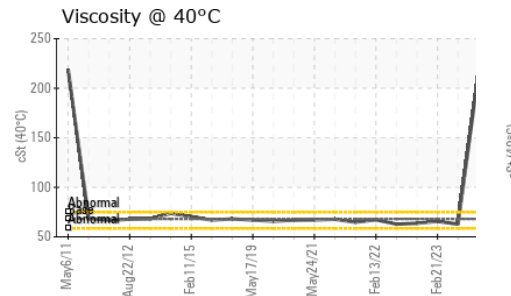
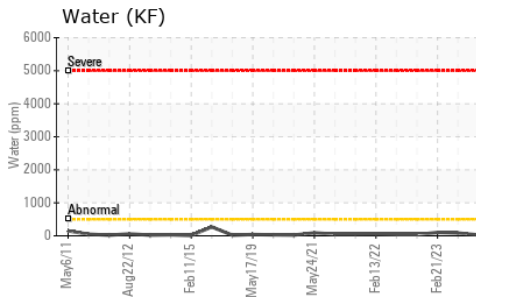
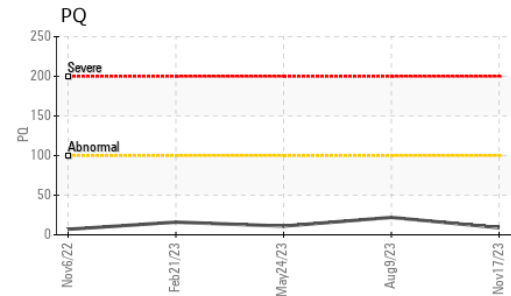
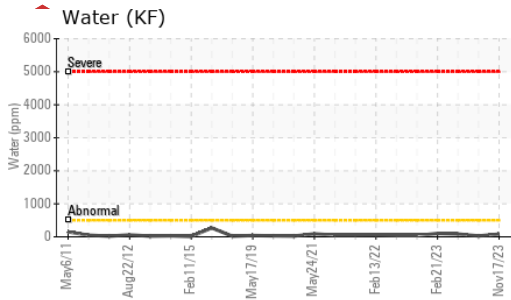
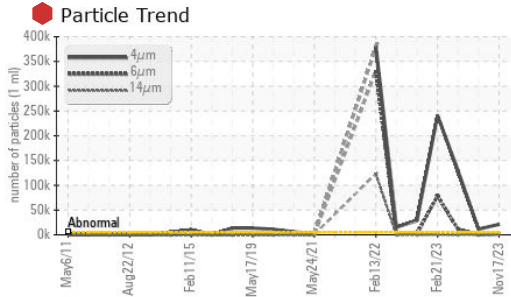
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	🔴 21048	▲ 11501	🔴 129497
Particles >6µm	ASTM D7647	>1300	🔴 2289	325	🔴 11225
Particles >14µm	ASTM D7647	>160	62	26	13
Particles >21µm	ASTM D7647	>40	9	7	3
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	🔴 22/18/13	▲ 21/16/12	🔴 24/21/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.38	0.50	0.43

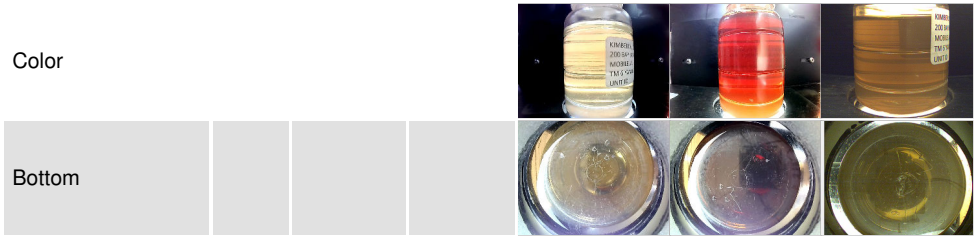
OIL ANALYSIS REPORT



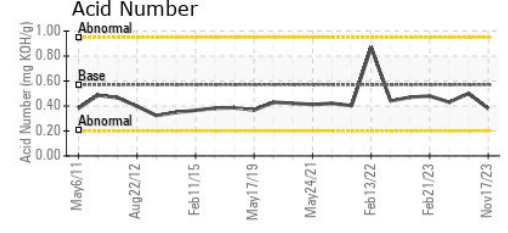
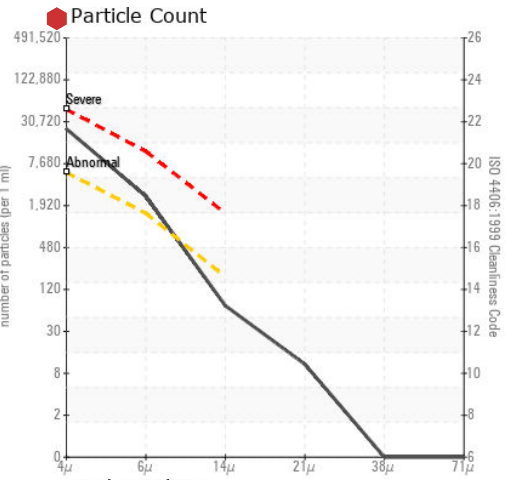
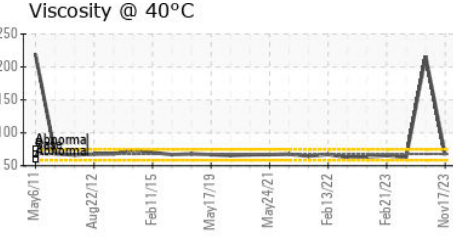
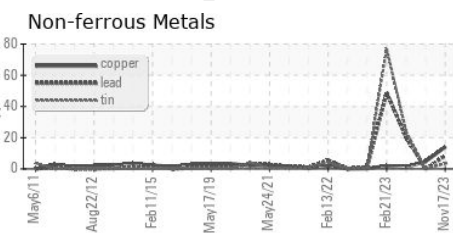
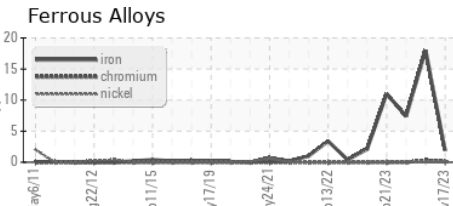
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	66.6	▲ 216.2	62.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0030569 **Received** : 17 Nov 2023
Lab Number : 0610758 **Diagnosed** : 20 Nov 2023
Unique Number : 10749902 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

Kimberly-Clark - Mobile - TM 6
 200 BAYBRIDGE RD
 MOBILE, AL
 US 36610
 Contact: SHAWN DENNIS
 Shawn.J.Dennis@kcc.com
 T:
 F: (251)452-6335

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)