

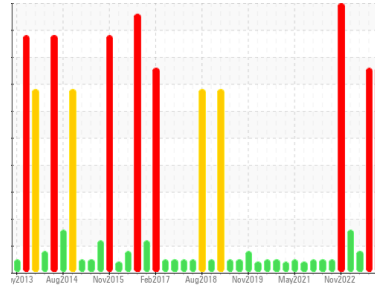
# PROBLEM SUMMARY

Sample Rating Trend

ISO

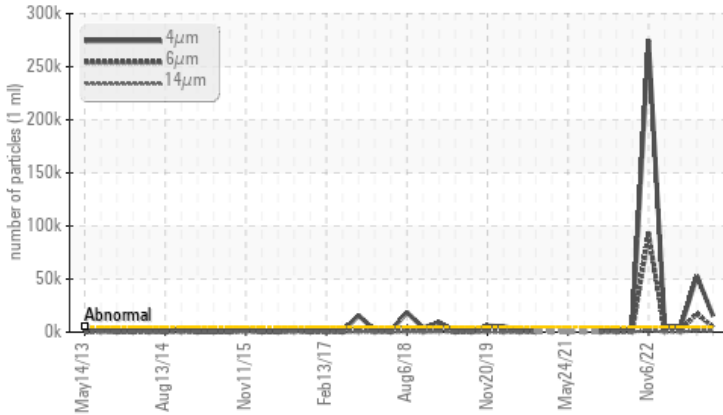


Area  
**TM 6**  
Machine Id  
**1ST PRESSURE ROLL HYDRAULIC**  
Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 68 (250 GAL)**



## COMPONENT CONDITION SUMMARY

### Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	ABNORMAL
Particles >4µm	ASTM D7647	>5000	15336	52932	4516
Particles >6µm	ASTM D7647	>1300	4625	17586	1354
Particles >14µm	ASTM D7647	>160	687	1417	97
Particles >21µm	ASTM D7647	>40	182	314	23
Oil Cleanliness	ISO 4406 (c)	>19/17/14	21/19/17	23/21/18	19/18/14

Customer Id: KIMMOBTM6  
Sample No.: RP0030567  
Lab Number: 06010764  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

## HISTORICAL DIAGNOSIS

### 09 Aug 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 24 May 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



### 21 Feb 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

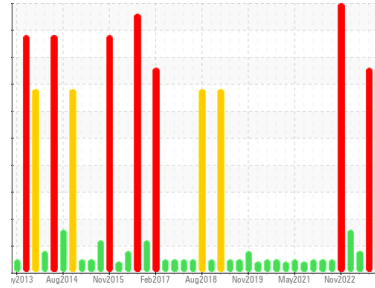
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**TM 6**  
Machine Id  
**1ST PRESSURE ROLL HYDRAULIC**  
Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 68 (250 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0030567</b>	RP0034414	RP0023536
Sample Date	Client Info		<b>17 Nov 2023</b>	09 Aug 2023	24 May 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	SEVERE	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>37</b>	7	14
Iron	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>9</b>	10	10
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m 25	<b>25</b>	32	27
Calcium	ppm	ASTM D5185m 200	<b>34</b>	36	35
Phosphorus	ppm	ASTM D5185m 300	<b>271</b>	272	272
Zinc	ppm	ASTM D5185m 370	<b>329</b>	312	307

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>3</b>	2	3
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.05	<b>0.010</b>	0.002	0.010
ppm Water	ppm	ASTM D6304 >500	<b>103.3</b>	22.6	102.9

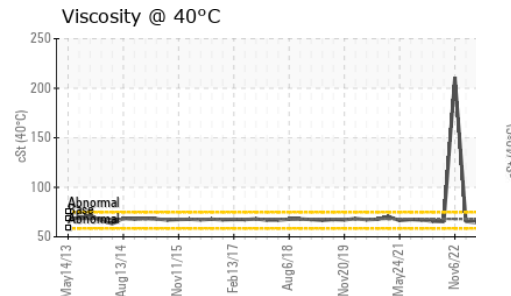
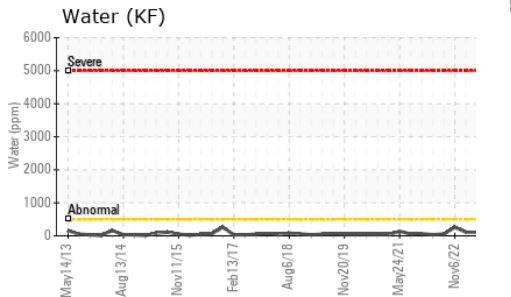
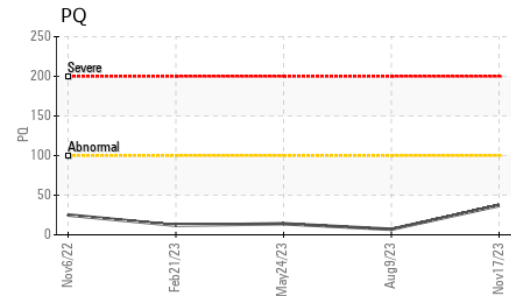
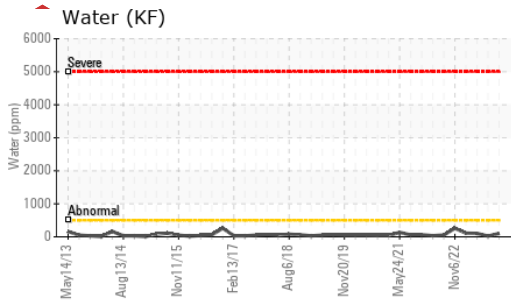
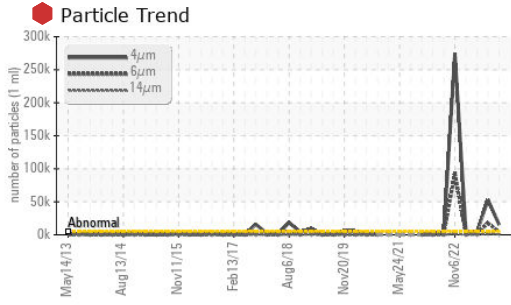
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>15336</b>	52932	4516
Particles >6µm	ASTM D7647	>1300	<b>4625</b>	17586	1354
Particles >14µm	ASTM D7647	>160	<b>687</b>	1417	97
Particles >21µm	ASTM D7647	>40	<b>182</b>	314	23
Particles >38µm	ASTM D7647	>10	<b>4</b>	7	0
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>21/19/17</b>	23/21/18	19/18/14

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.28</b>	0.30	0.29

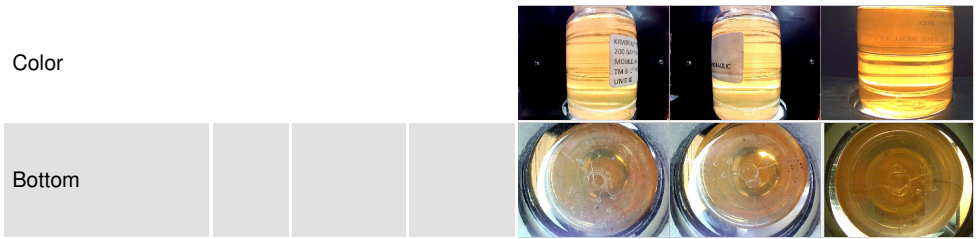
# OIL ANALYSIS REPORT



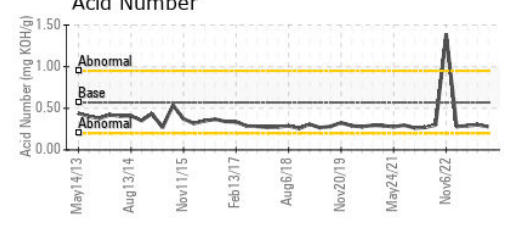
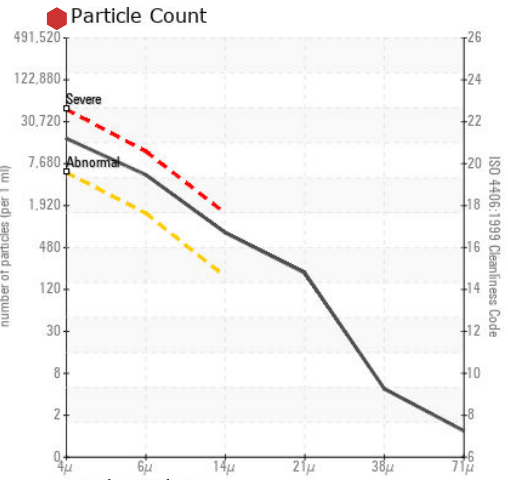
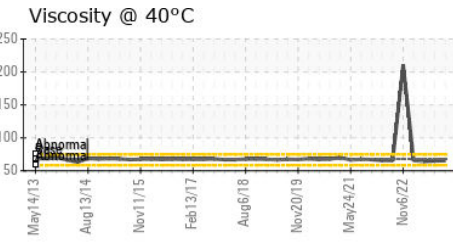
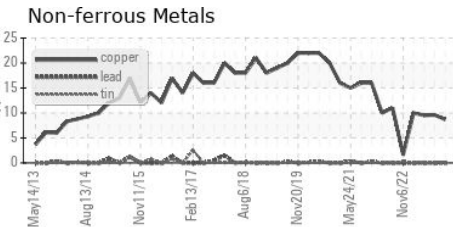
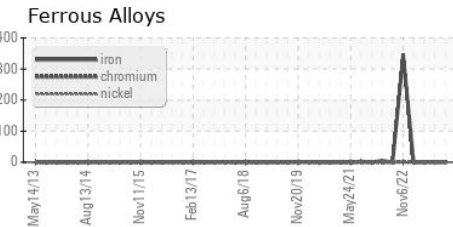
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	65.6	65.0	64.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0030567 **Received** : 17 Nov 2023  
**Lab Number** : 06010764 **Diagnosed** : 20 Nov 2023  
**Unique Number** : 10749908 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PQ )

**Kimberly-Clark - Mobile - TM 6**  
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 MOBILE, AL  
 US 36610  
 Contact: SHAWN DENNIS  
 Shawn.J.Dennis@kcc.com  
 T:  
 F: (251)452-6335

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)