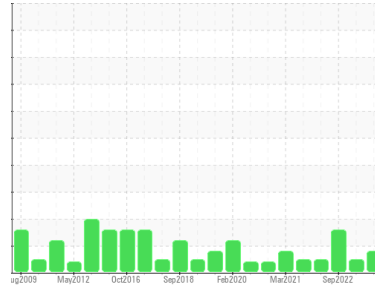




PROBLEM SUMMARY

Sample Rating Trend



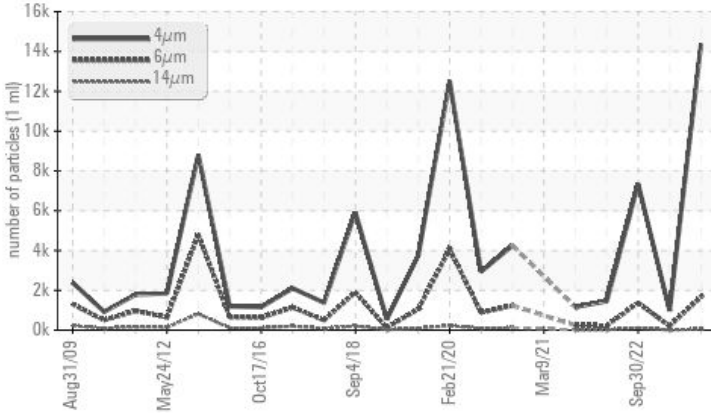
ISO



Machine Id
KAESER BSD 40 3454787 (S/N 1145)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	ATTENTION
Particles >6µm	ASTM D7647 >1300	▲ 1673	210	▲ 1368
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 21/18/13	17/15/10	▲ 20/18/14

Customer Id: PROTOLKC
 Sample No.: KC110807
 Lab Number: 06010773
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

15 Mar 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



30 Sep 2022 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



30 Mar 2022 Diag: Don Baldrige

NORMAL



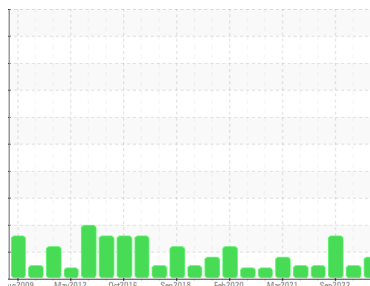
Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER BSD 40 3454787 (S/N 1145)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC110807	KC105602	KC107845
Sample Date	Client Info	25 Sep 2023	15 Mar 2023	30 Sep 2022
Machine Age	hrs	Client Info	94757	92683
Oil Age	hrs	Client Info	4100	2026
Oil Changed	Client Info	N/A	Not Changd	Not Changd
Sample Status		ATTENTION	NORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	<1	0
Nickel	ppm	ASTM D5185m >3	0	<1	0
Titanium	ppm	ASTM D5185m >3	0	0	<1
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	<1	4
Lead	ppm	ASTM D5185m >10	0	<1	3
Copper	ppm	ASTM D5185m >50	4	8	7
Tin	ppm	ASTM D5185m >10	0	0	1
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 90	0	0	8
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	21
Zinc	ppm	ASTM D5185m	2	0	0

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	<1	<1
Sodium	ppm	ASTM D5185m	<1	1	2
Potassium	ppm	ASTM D5185m >20	0	1	4
Water	%	ASTM D6304 >0.05	0.007	0.005	0.007
ppm Water	ppm	ASTM D6304 >500	73.6	50.2	76.2

FLUID CLEANLINESS

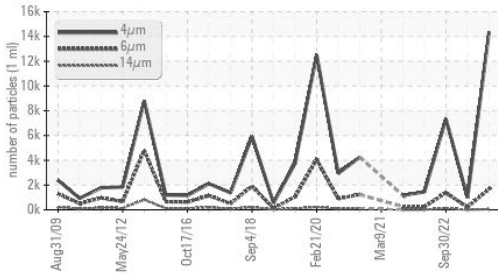
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	14360	989	7337
Particles >6µm	ASTM D7647 >1300	▲ 1673	210	▲ 1368
Particles >14µm	ASTM D7647 >80	53	8	▲ 108
Particles >21µm	ASTM D7647 >20	16	2	▲ 34
Particles >38µm	ASTM D7647 >4	0	0	3
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 21/18/13	17/15/10	▲ 20/18/14

FLUID DEGRADATION

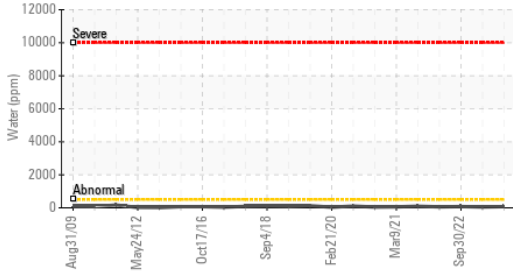
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.36	0.38	0.45

OIL ANALYSIS REPORT

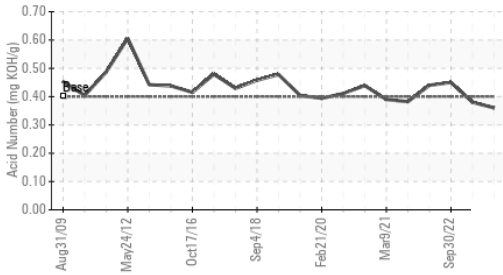
▲ Particle Trend



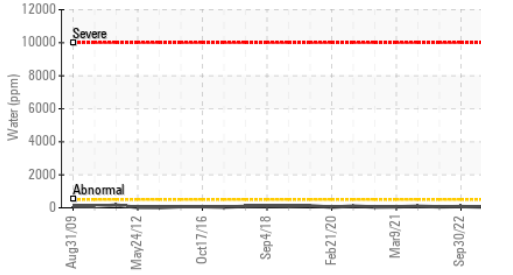
Water (KF)



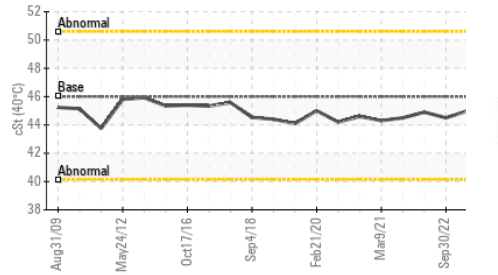
Acid Number



Water (KF)



Viscosity @ 40°C

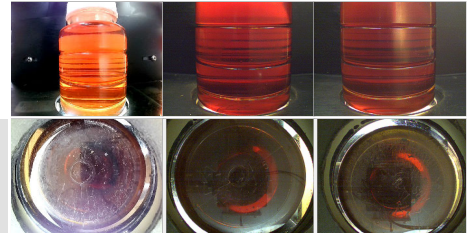


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.79	45.0	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

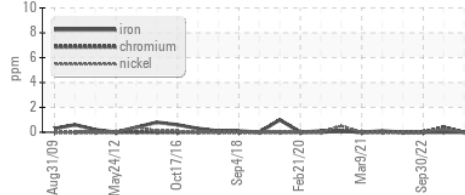
Color



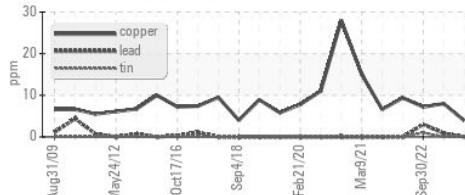
Bottom

GRAPHS

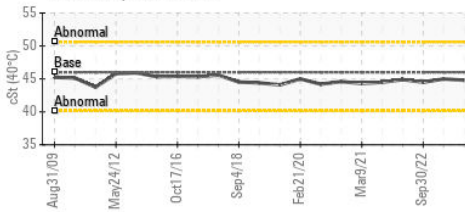
Ferrous Alloys



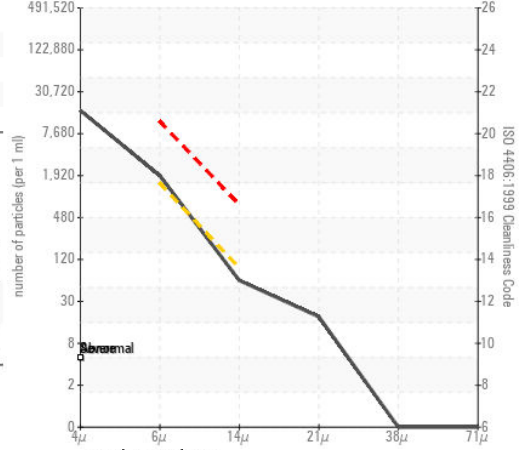
Non-ferrous Metals



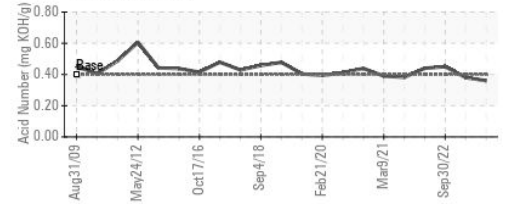
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC110807 **Received** : 17 Nov 2023
Lab Number : 06010773 **Diagnosed** : 29 Nov 2023
Unique Number : 10749917 **Diagnostician** : Jonathan Hester
Test Package : IND 2

PROMEDICA HEALTH SYSTEMS
 2070 W CENTRAL AVE
 TOLEDO, OH
 US 43606
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: