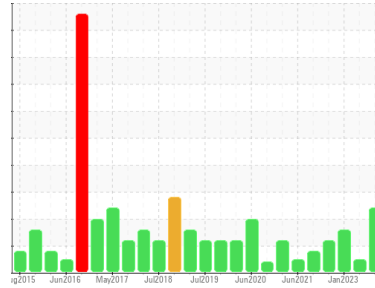




# PROBLEM SUMMARY

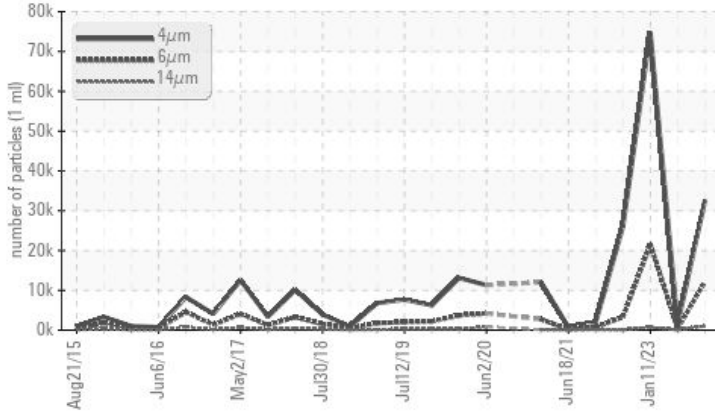
Sample Rating Trend



Machine Id  
**KAESER ASD 30 5318863 (S/N 1165)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ <b>12186</b>	415	▲ 21639
Particles >14µm	ASTM D7647	>80	▲ <b>1016</b>	36	▲ 720
Particles >21µm	ASTM D7647	>20	▲ <b>226</b>	12	▲ 78
Particles >38µm	ASTM D7647	>4	▲ <b>5</b>	0	2
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>22/21/17</b>	18/16/12	▲ 23/22/17
Debris	scalar	*Visual	NONE	▲ <b>MODER</b>	LIGHT

Customer Id: CREOAK  
 Sample No.: KCPA005290  
 Lab Number: 06010839  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 26 Apr 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 11 Jan 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 14 Jul 2022 Diag: Don Baldrige

ISO



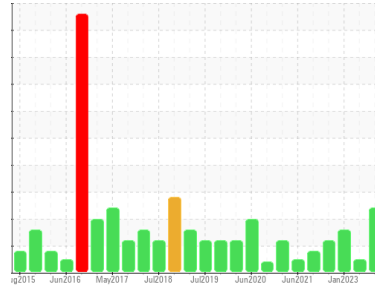
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER ASD 30 5318863 (S/N 1165)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is a high amount of particulates present in the oil. Moderate concentration of visible dirt/debris present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KCPA005290</b>	KC102740	KC105757
Sample Date	Client Info	<b>31 Aug 2023</b>	26 Apr 2023	11 Jan 2023
Machine Age	hrs	<b>69945</b>	67024	64506
Oil Age	hrs	<b>0</b>	6304	4300
Oil Changed	Client Info	<b>N/A</b>	Changed	Not Changed
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

**WEAR METALS**

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	1	5
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>13</b>	11	16
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 90	<b>0</b>	1	<1
Calcium	ppm	ASTM D5185m 2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>6</b>	0	3
Zinc	ppm	ASTM D5185m	<b>37</b>	22	28
Sulfur	ppm	ASTM D5185m	<b>15732</b>	18769	17167

**CONTAMINANTS**

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m	<b>2</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	1
Water	%	ASTM D6304 >0.05	<b>0.006</b>	0.011	0.012
ppm Water	ppm	ASTM D6304 >500	<b>60.8</b>	112.2	121.4

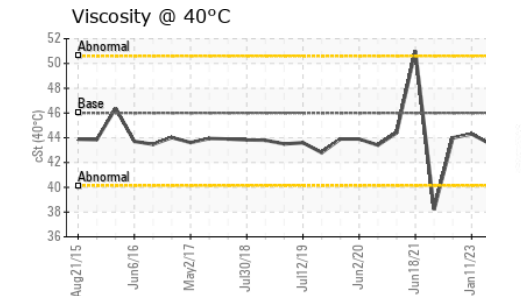
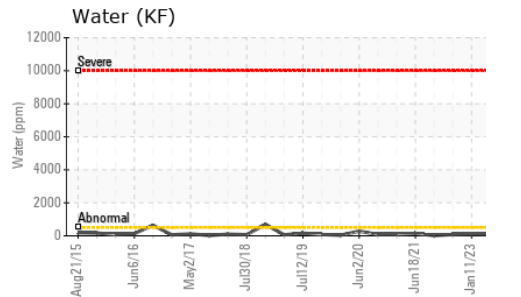
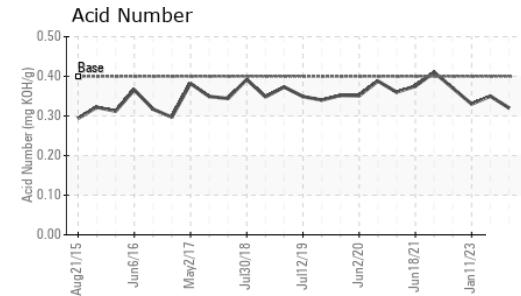
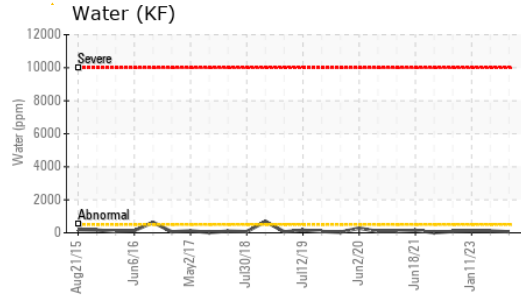
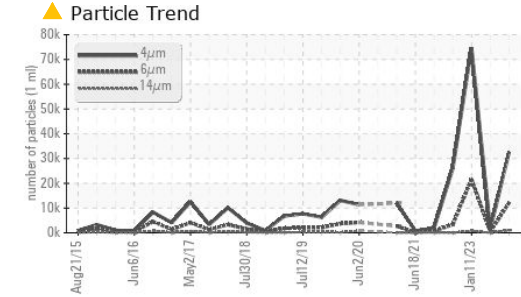
**FLUID CLEANLINESS**

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>32622</b>	1456	74741
Particles >6µm	ASTM D7647 >1300	<b>▲ 12186</b>	415	▲ 21639
Particles >14µm	ASTM D7647 >80	<b>▲ 1016</b>	36	▲ 720
Particles >21µm	ASTM D7647 >20	<b>▲ 226</b>	12	▲ 78
Particles >38µm	ASTM D7647 >4	<b>▲ 5</b>	0	2
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	<b>▲ 22/21/17</b>	18/16/12	▲ 23/22/17

**FLUID DEGRADATION**

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.32</b>	0.35	0.33

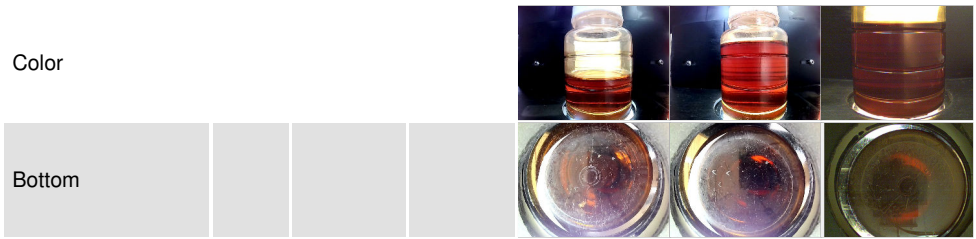
# OIL ANALYSIS REPORT



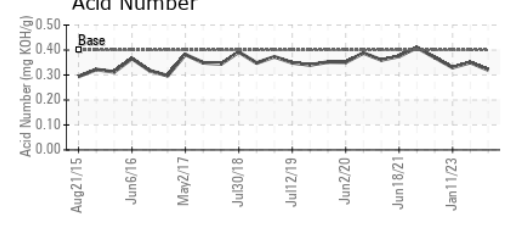
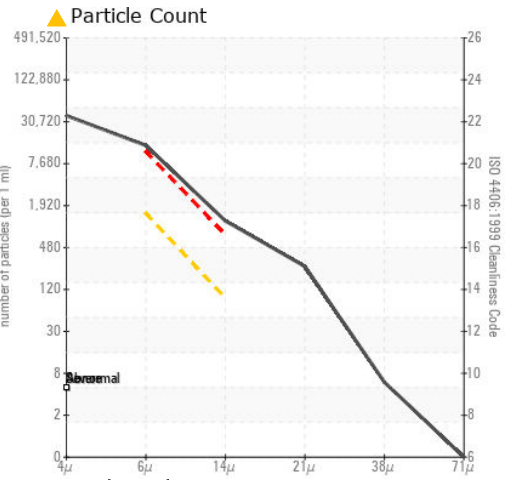
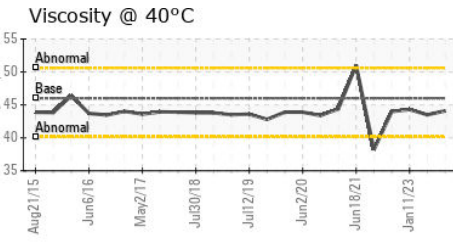
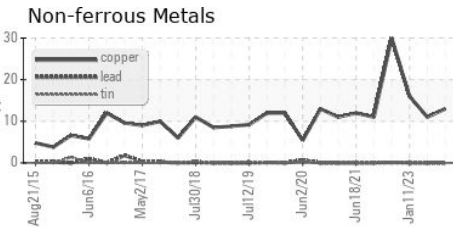
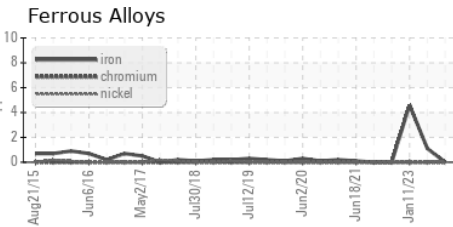
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.1	43.5	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA005290 **Received** : 17 Nov 2023  
**Lab Number** : 06010839 **Diagnosed** : 20 Nov 2023  
**Unique Number** : 10749983 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**CRESCENT MACHINING INC**  
 8720 NORTHEND AVE  
 OAK PARK, MI  
 US 48237  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: