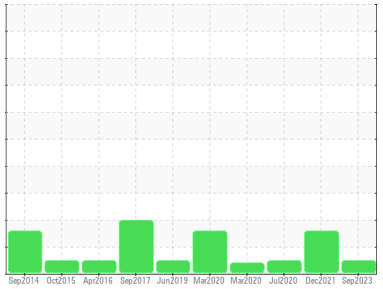
KAESER COMPRESSORS
Built for a lifetime.

# OIL ANALYSIS REPORT

Sample Rating Trend




NORMAL

Machine Id
## KAESER SFC 132S 4911852 (S/N 1923)
Component
**Compressor**
Fluid
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **KCPA005835** | KCP39684 | KCP22771 |
| Sample Date | | Client Info | | **20 Sep 2023** | 14 Dec 2021 | 06 Jul 2020 |
| Machine Age | hrs | Client Info | | **64007** | 51142 | 42680 |
| Oil Age | hrs | Client Info | | **0** | 4435 | 2800 |
| Oil Changed | | Client Info | | **N/A** | Not Changd | Not Changd |
| Sample Status | | | | **NORMAL** | ABNORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **0** | <1 | 1 |
| Chromium | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | **0** | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >10 | **0** | <1 | 2 |
| Lead | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | **8** | 14 | 5 |
| Tin | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Antimony | ppm | ASTM D5185m | | **---** | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Barium | ppm | ASTM D5185m | 90 | **0** | 0 | 2 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 90 | **0** | 0 | 19 |
| Calcium | ppm | ASTM D5185m | 2 | **0** | 0 | <1 |
| Phosphorus | ppm | ASTM D5185m | | **0** | 6 | 5 |
| Zinc | ppm | ASTM D5185m | | **13** | 24 | 33 |
| Sulfur | ppm | ASTM D5185m | | **15654** | 15450 | 17196 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | **0** | <1 | 2 |
| Sodium | ppm | ASTM D5185m | | **2** | <1 | 4 |
| Potassium | ppm | ASTM D5185m | >20 | **0** | 0 | 2 |
| Water | % | ASTM D6304 | >0.05 | **0.006** | 0.001 | 0.014 |
| ppm Water | ppm | ASTM D6304 | >500 | **65.4** | 13.9 | 142.0 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | | **577** | 20713 | 2868 |
| Particles >6µm | | ASTM D7647 | >1300 | **199** | ▲ 4860 | 486 |
| Particles >14µm | | ASTM D7647 | >80 | **24** | ▲ 351 | 36 |
| Particles >21µm | | ASTM D7647 | >20 | **10** | ▲ 66 | 16 |
| Particles >38µm | | ASTM D7647 | >4 | **1** | ▲ 6 | 9 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 1 | 8 |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/13 | **16/15/12** | ▲ 19/16 | 16/12 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | **0.43** | 0.47 | 0.410 |

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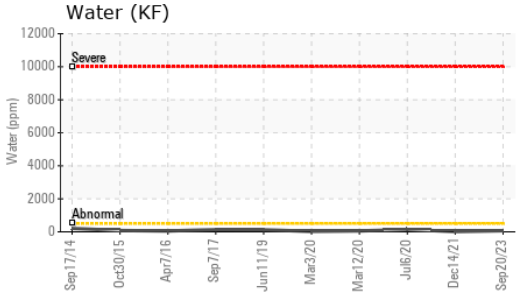
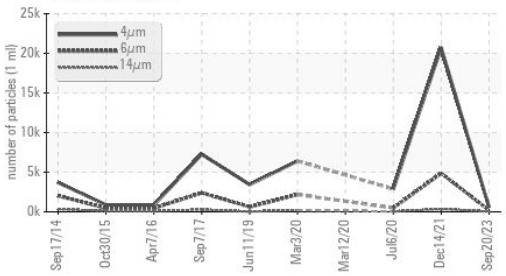
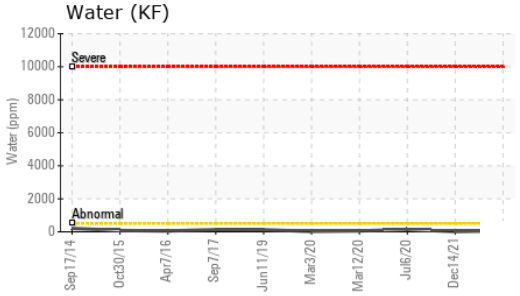
Water (KF)



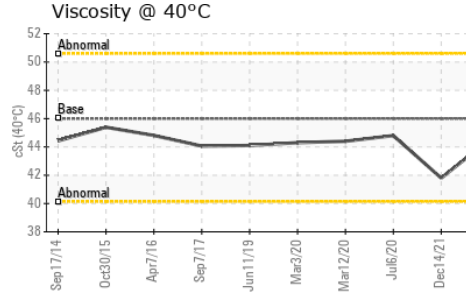

Particle Trend



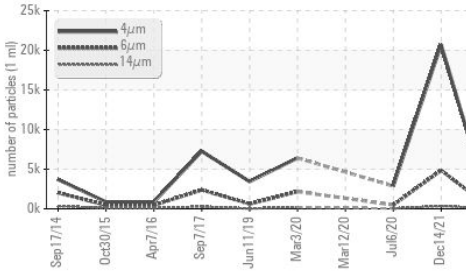

Water (KF)




Viscosity @ 40°C

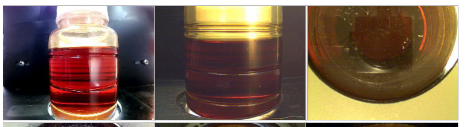
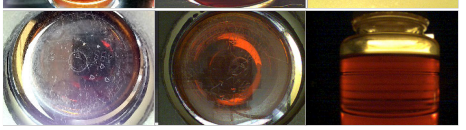



Particle Trend



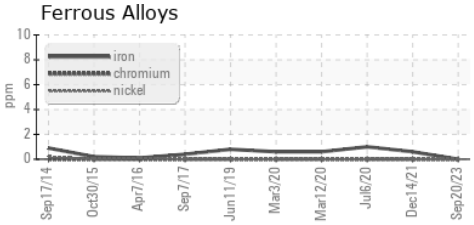

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | LIGHT | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 46 | **44.5** | 41.8 | 44.8 |

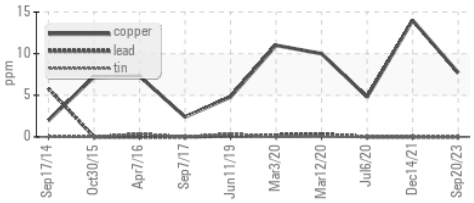
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

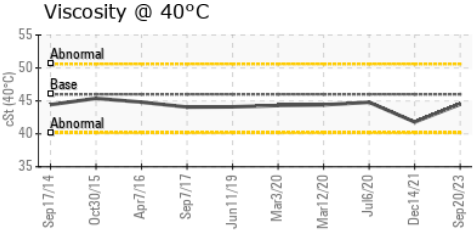
Ferrous Alloys



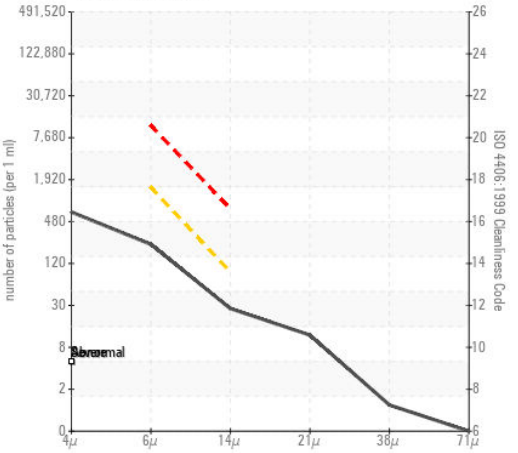

Non-ferrous Metals



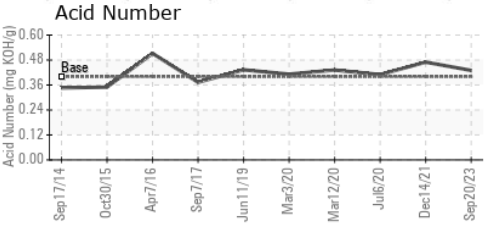

Viscosity @ 40°C




Particle Count




Acid Number




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : KCPA005835 **Received** : 17 Nov 2023
**Lab Number** : 06010844 **Diagnosed** : 20 Nov 2023
**Unique Number** : 10749988 **Diagnostician** : Don Baldridge
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

Certificate L2367

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

**BROSE**
23400 BELL RD
NEW BOSTON, MI
US 48164
Contact: SERVICE MANAGER
T:
F: