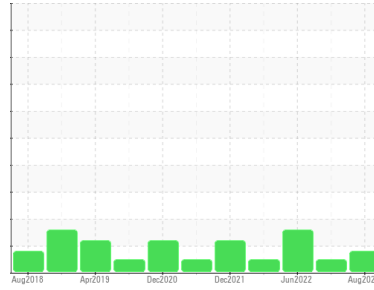




PROBLEM SUMMARY

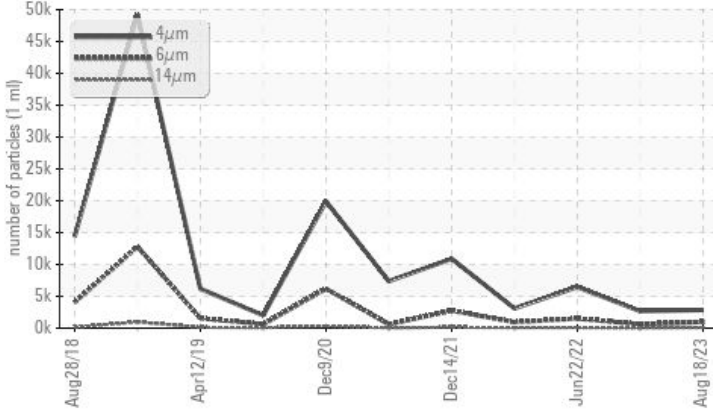
Sample Rating Trend



Machine Id
KAESER SK 20 6310740 (S/N 1088)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	ATTENTION
Particles >14µm	ASTM D7647 >80	▲ 85	30	▲ 88
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 19/17/14	19/16/12	▲ 20/18/14

Customer Id: MAHTRO
 Sample No.: KC125357
 Lab Number: 06010845
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

10 Mar 2023 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



22 Jun 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



22 Mar 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

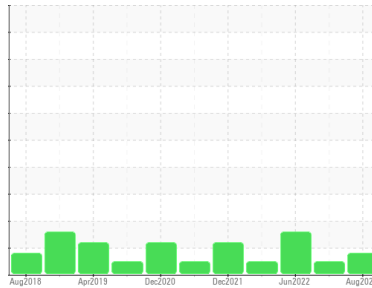
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SK 20 6310740 (S/N 1088)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC125357	KC106440	KC103041
Sample Date	Client Info			18 Aug 2023	10 Mar 2023	22 Jun 2022
Machine Age	hrs	Client Info		45894	3890	35863
Oil Age	hrs	Client Info		0	3890	4554
Oil Changed	Client Info			N/A	Not Changd	Not Changd
Sample Status				ATTENTION	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	11	5	7
Tin	ppm	ASTM D5185m	>10	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

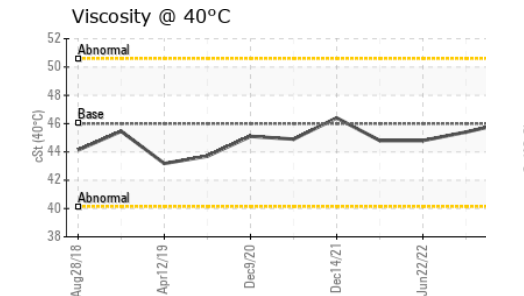
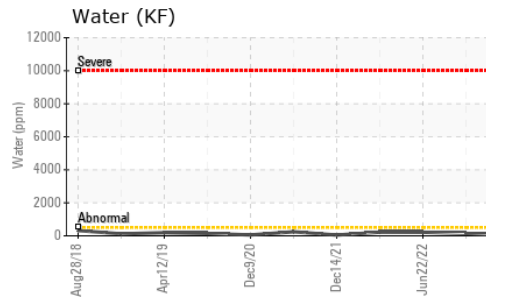
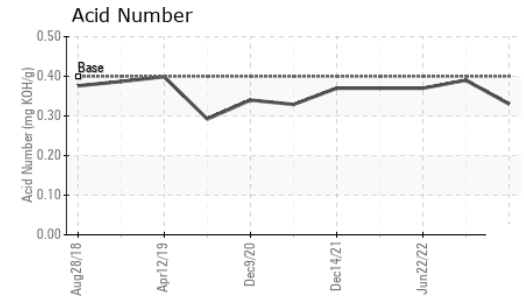
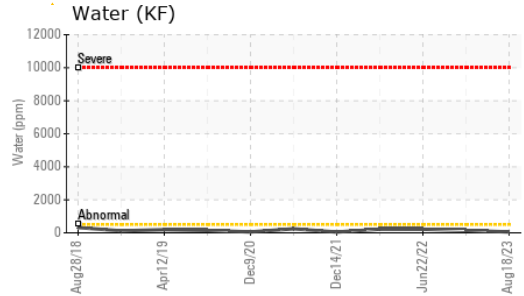
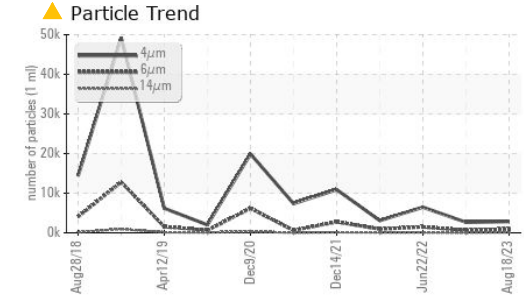
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	42	12
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	0	62	31
Calcium	ppm	ASTM D5185m	2	0	2	0
Phosphorus	ppm	ASTM D5185m		0	4	0
Zinc	ppm	ASTM D5185m		17	19	23

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	0
Sodium	ppm	ASTM D5185m		<1	24	9
Potassium	ppm	ASTM D5185m	>20	0	3	2
Water	%	ASTM D6304	>0.05	0.005	0.014	0.021
ppm Water	ppm	ASTM D6304	>500	51.5	143.8	217.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2851	2660	6466
Particles >6µm		ASTM D7647	>1300	978	624	▲ 1490
Particles >14µm		ASTM D7647	>80	▲ 85	30	▲ 88
Particles >21µm		ASTM D7647	>20	19	8	▲ 25
Particles >38µm		ASTM D7647	>4	1	3	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 19/17/14	19/16/12	▲ 20/18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.33	0.39	0.37

OIL ANALYSIS REPORT



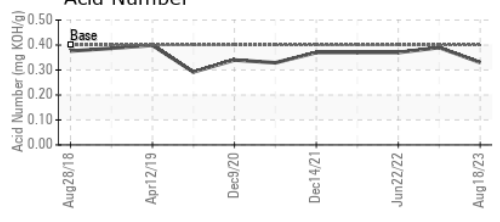
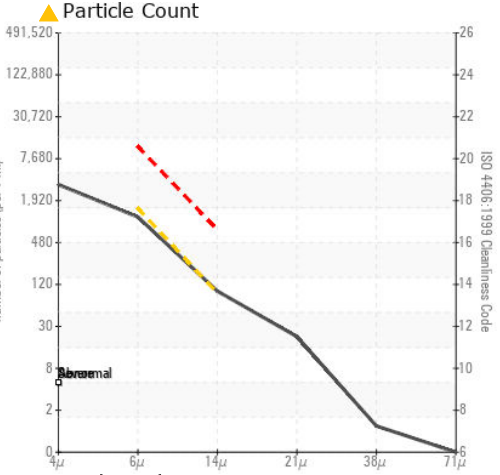
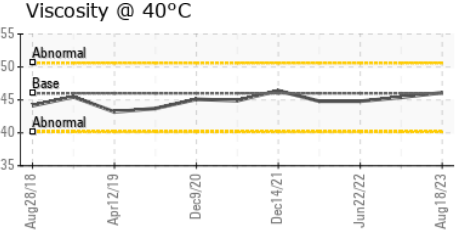
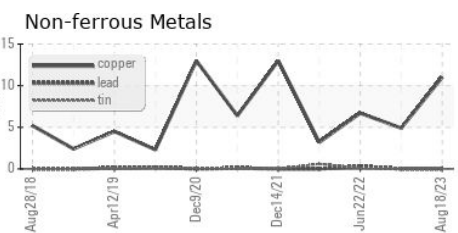
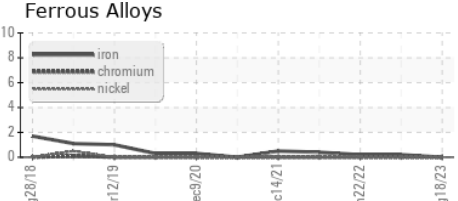
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.1	45.4	44.8

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC125357 **Received** : 17 Nov 2023
Lab Number : 06010845 **Diagnosed** : 20 Nov 2023
Unique Number : 10749989 **Diagnostician** : Don Baldrige
Test Package : IND 2

MAHLE
 2700 DALEY RD
 TROY, MI
 US 48083
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: