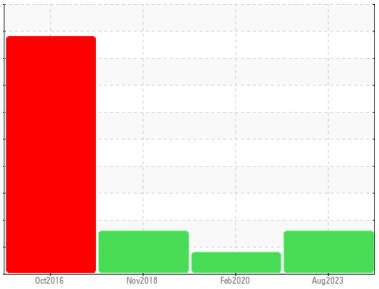
PROBLEM SUMMARY

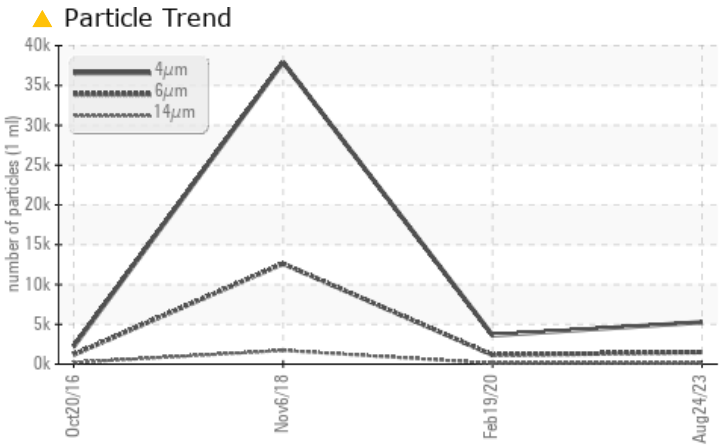
Sample Rating Trend



ISO

Machine Id
KAESER AS 25T 5245033 (S/N 1118)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **1511**	1141	▲ 12612
Particles >14µm		ASTM D7647	>80	▲ **114**	▲ 111	▲ 1714
Particles >21µm		ASTM D7647	>20	▲ **29**	▲ 39	▲ 527
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/18/14**	▲ 17/14	▲ 21/18

Customer Id: STEMAD
Sample No.: KC06010855
Lab Number: 06010855
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

19 Feb 2020 Diag: Don Baldridge

ISO

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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06 Nov 2018 Diag: Jonathan Hester

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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20 Oct 2016 Diag: Jonathan Hester

WATER

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend you service the filters on this component. We recommend an early resample in 500 hours to monitor this condition. Please note that this is a corrected copy for diagnostic comment updates.All component wear rates are normal. There is a high amount of particulates present in the oil. Free water present. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

view report

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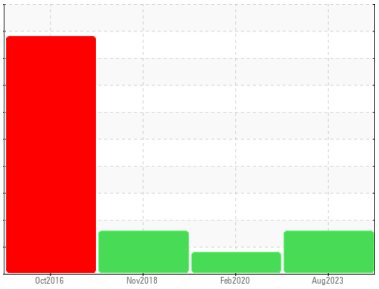
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER AS 25T 5245033 (S/N 1118)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC06010855**	KC78003	KC81133
Sample Date		Client Info		**24 Aug 2023**	19 Feb 2020	06 Nov 2018
Machine Age	hrs	Client Info		**5695**	4120	307
Oil Age	hrs	Client Info		**0**	3000	307
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ATTENTION**	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	<1
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	<1	<1
Copper	ppm	ASTM D5185m	>50	**5**	6	1
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m	90	**4**	2	12
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**47**	28	56
Calcium	ppm	ASTM D5185m	2	**0**	<1	2
Phosphorus	ppm	ASTM D5185m		**0**	1	1
Zinc	ppm	ASTM D5185m		**19**	50	10

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**12**	13	15
Potassium	ppm	ASTM D5185m	>20	**<1**	1	2
Water	%	ASTM D6304	>0.05	**0.017**	0.009	0.014
ppm Water	ppm	ASTM D6304	>500	**179.6**	90.9	140

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**5256**	3630	37912
Particles >6µm		ASTM D7647	>1300	▲ **1511**	1141	▲ 12612
Particles >14µm		ASTM D7647	>80	▲ **114**	▲ 111	▲ 1714
Particles >21µm		ASTM D7647	>20	▲ **29**	▲ 39	▲ 527
Particles >38µm		ASTM D7647	>4	**1**	3	▲ 24
Particles >71µm		ASTM D7647	>3	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/18/14**	▲ 17/14	▲ 21/18

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.35**	0.400	0.339

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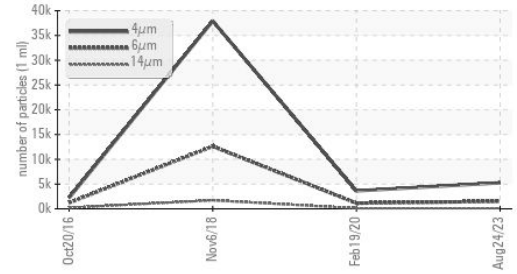
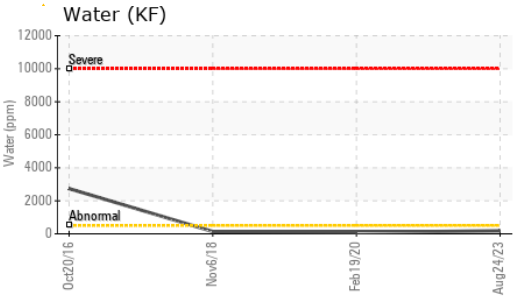
OIL ANALYSIS REPORT

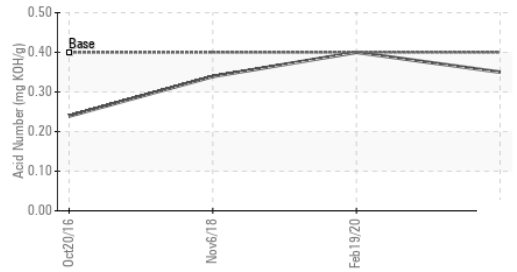
Particle Trend



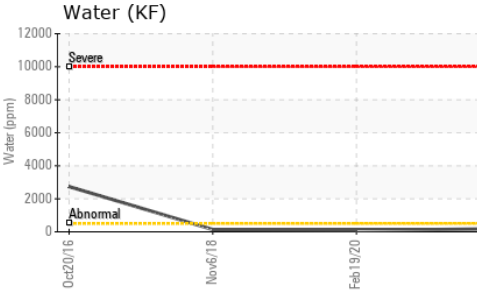
Water (KF)



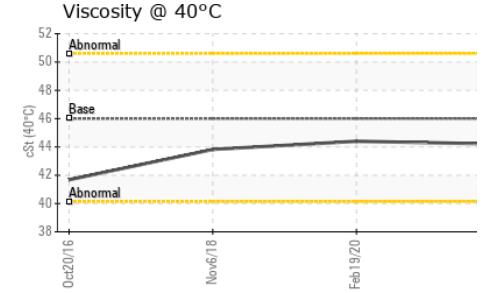
Acid Number



Water (KF)

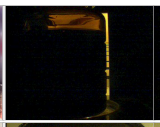
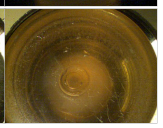


Viscosity @ 40°C



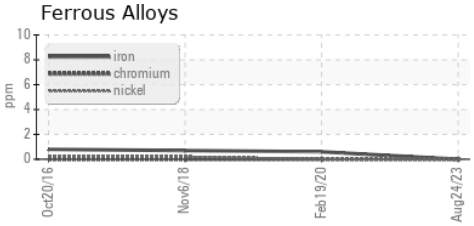
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.2**	44.4	43.82

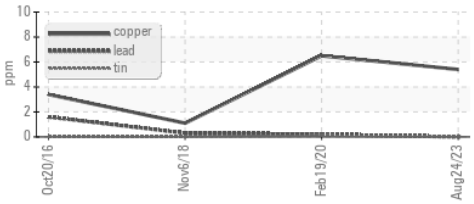
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

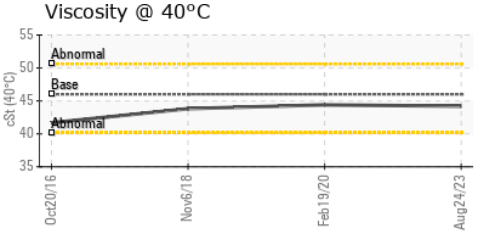
Ferrous Alloys



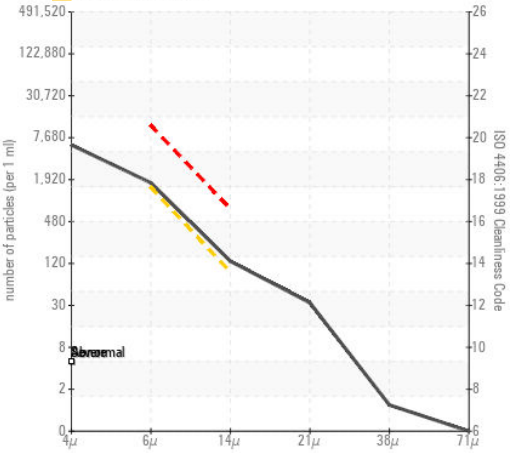
Non-ferrous Metals



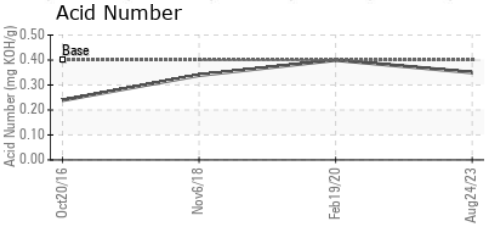
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06010855
Lab Number : 06010855
Unique Number : 10749999
Test Package : IND 2

Received : 17 Nov 2023
Diagnosed : 20 Nov 2023
Diagnostician : Don Baldridge

STEC USA INC
31831 SHERMAN AVE
MADISON HEIGHTS, NY
US 48071
Contact:
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)