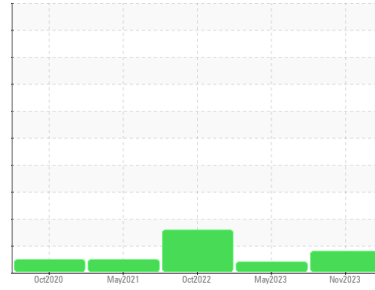




PROBLEM SUMMARY

Sample Rating Trend



SEDIMENT



Machine Id
FA9802 (S/N COOLING DRUM DROP)

Component
Gearbox

Fluid
MOBIL SHC 630 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ATTENTION	ATTENTION
Silt	scalar	*Visual	NONE	▲ HEAVY	NONE	NONE

Customer Id: FLIFAI
Sample No.: USP0003678
Lab Number: 06010878
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

21 May 2023 Diag: Doug Bogart

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The oil viscosity is higher than normal. Confirmed. The AN level is acceptable for this fluid.

view report



20 Oct 2022 Diag: Doug Bogart

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 320 range. Confirm oil type. The AN level is acceptable for this fluid.

view report



03 May 2021 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

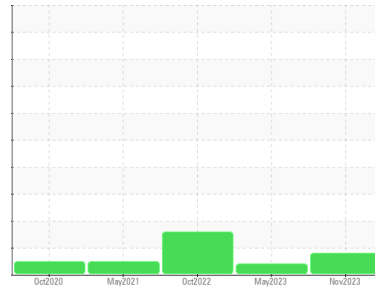
view report





OIL ANALYSIS REPORT

Sample Rating Trend



SEDIMENT



Machine Id
FA9802 (S/N COOLING DRUM DROP)

Component
Gearbox
Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0003678	USP246071	USP234724
Sample Date	Client Info		18 Nov 2023	21 May 2023	20 Oct 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	1	<1	0
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Antimony	ppm	ASTM D5185m	>5	---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		287	384	350
Zinc	ppm	ASTM D5185m		13	<1	1
Sulfur	ppm	ASTM D5185m		77	41	44

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	18	23	23
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304	>0.2	0.144	0.010	0.007
ppm Water	ppm	ASTM D6304	>2000	1440	104.1	77.0

FLUID CLEANLINESS

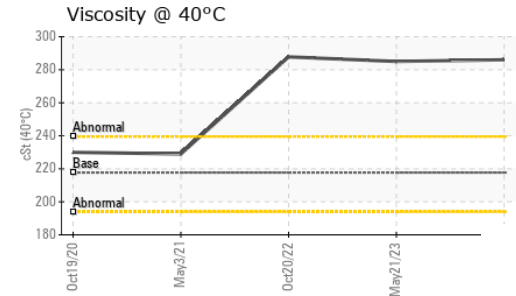
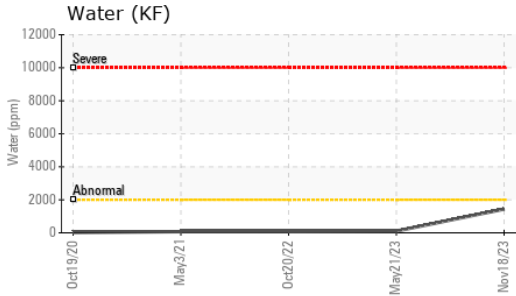
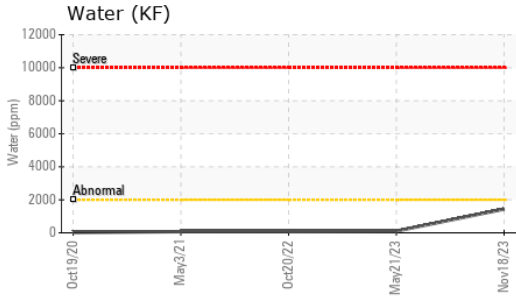
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	---	5103	▲ 20388
Particles >6µm	ASTM D7647	>5000	---	2024	▲ 6455
Particles >14µm	ASTM D7647	>640	---	209	315
Particles >21µm	ASTM D7647	>160	---	24	38
Particles >38µm	ASTM D7647	>40	---	2	0
Particles >71µm	ASTM D7647	>10	---	1	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	---	20/18/15	▲ 22/20/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.30	0.32	0.39



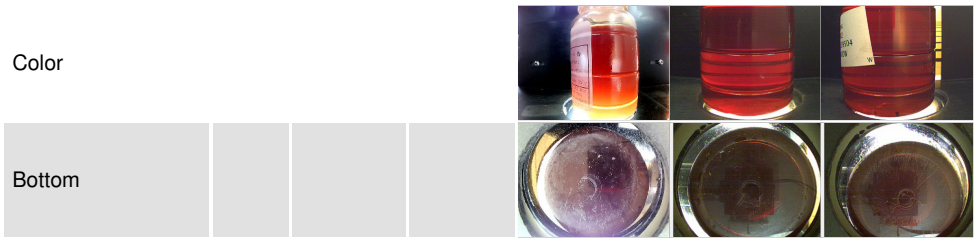
OIL ANALYSIS REPORT



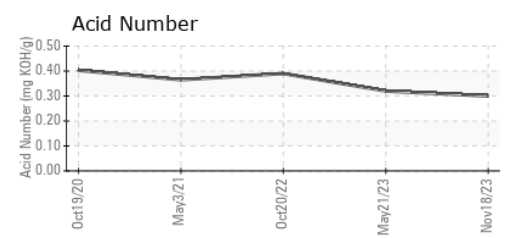
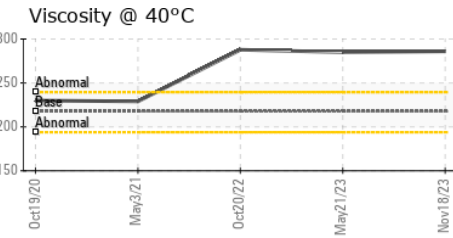
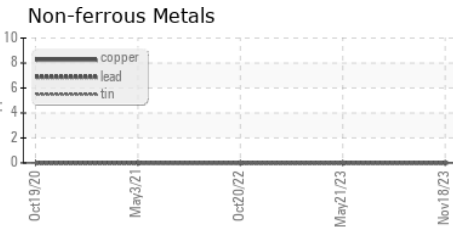
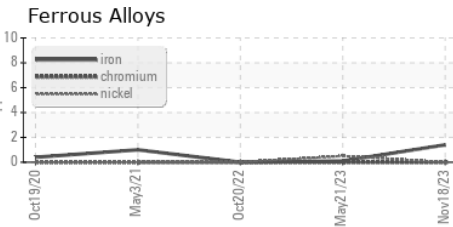
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ HEAVY	NONE	NONE
Debris	scalar	*Visual	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	HAZY	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	286	▲ 285 ▲ 287.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0003678 **Received** : 17 Nov 2023
Lab Number : 06010878 **Diagnosed** : 22 Nov 2023
Unique Number : 10750022 **Diagnostician** : Doug Bogart
Test Package : IND 2

POET BIO PROCESSING
 1277 102ND ST
 FAIRBANK, IA
 US 50662
 Contact: JASON GOEDKEN
 Jason.Goedken@POET.COM
 T: (319)284-2621
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)