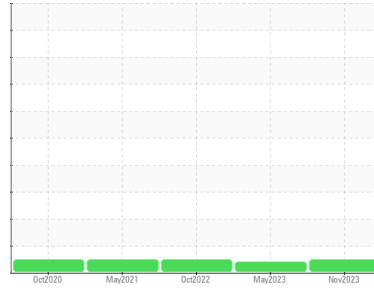




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**FA9804 (S/N COOLING DRUM DROP)**

Component  
**Gearbox**

Fluid  
**MOBIL SHC 630 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0003676</b>	USP246073	USP234726
Sample Date	Client Info	<b>18 Nov 2023</b>	21 May 2023	20 Oct 2022
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	ATTENTION	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	<b>0</b>	<1	0
Chromium	ppm ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm ASTM D5185m >15	<b>0</b>	<1	0
Titanium	ppm ASTM D5185m	<b>0</b>	0	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm ASTM D5185m >200	<b>0</b>	0	0
Tin	ppm ASTM D5185m >25	<b>0</b>	0	0
Antimony	ppm ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	0
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm ASTM D5185m	<b>0</b>	<1	0
Calcium	ppm ASTM D5185m	<b>0</b>	<1	0
Phosphorus	ppm ASTM D5185m	<b>338</b>	402	387
Zinc	ppm ASTM D5185m	<b>3</b>	<1	2
Sulfur	ppm ASTM D5185m	<b>32</b>	106	57

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<b>14</b>	16	20
Sodium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm ASTM D5185m >20	<b>0</b>	<1	0
Water	% ASTM D6304 >0.2	<b>0.008</b>	0.012	0.006
ppm Water	ppm ASTM D6304 >2000	<b>89.2</b>	122.0	60.4

## FLUID CLEANLINESS

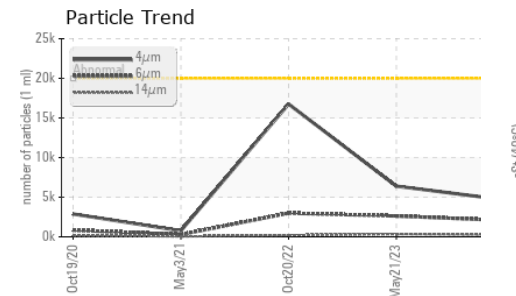
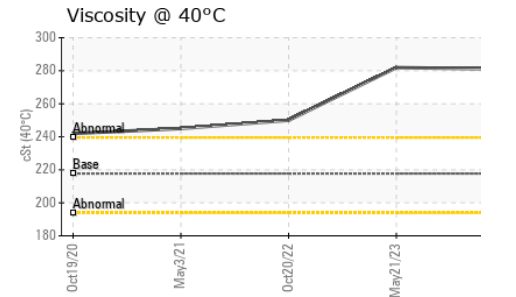
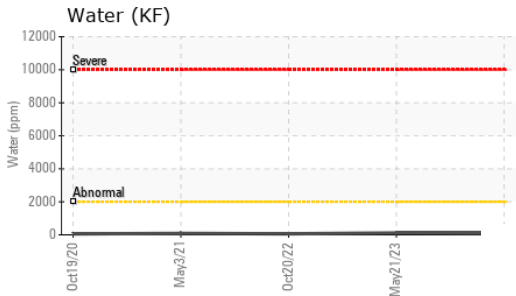
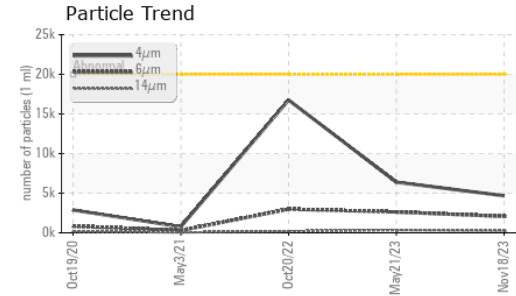
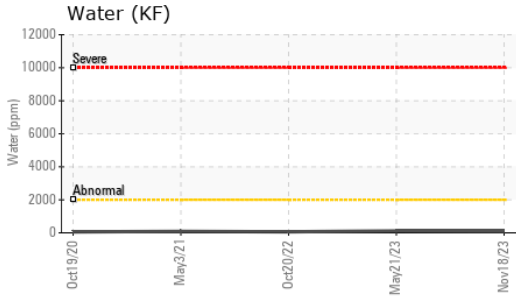
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	<b>4677</b>	6393	16753
Particles >6µm	ASTM D7647 >5000	<b>2071</b>	2628	2986
Particles >14µm	ASTM D7647 >640	<b>234</b>	344	198
Particles >21µm	ASTM D7647 >160	<b>43</b>	55	31
Particles >38µm	ASTM D7647 >40	<b>0</b>	4	2
Particles >71µm	ASTM D7647 >10	<b>0</b>	1	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	<b>19/18/15</b>	20/19/16	21/19/15

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	<b>0.36</b>	0.41	0.43



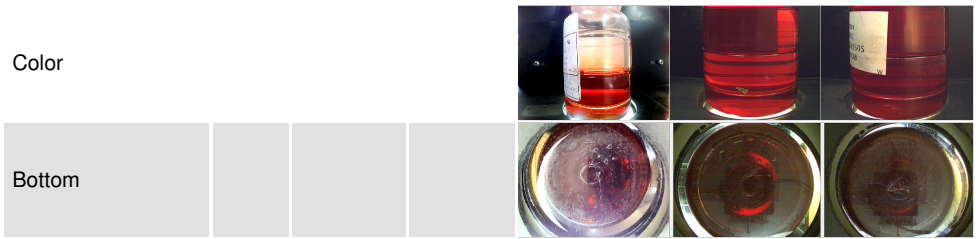
# OIL ANALYSIS REPORT



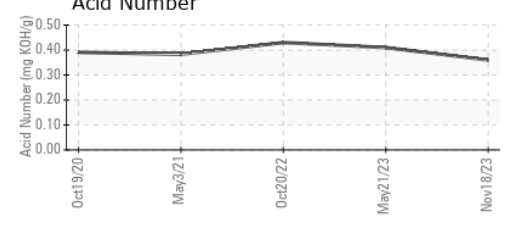
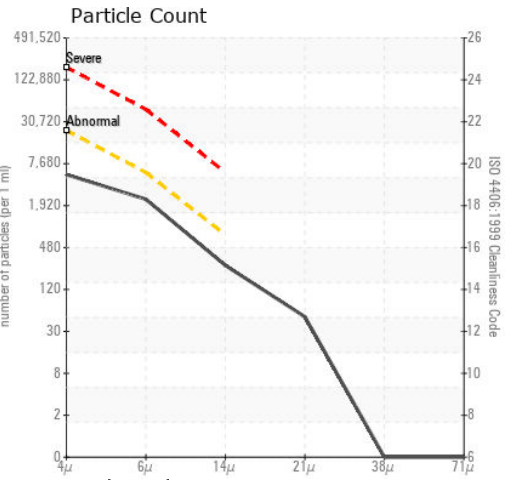
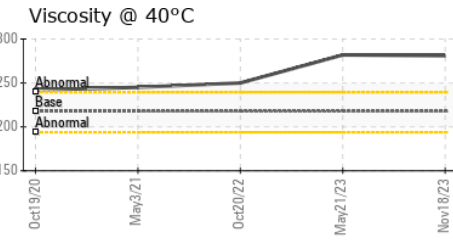
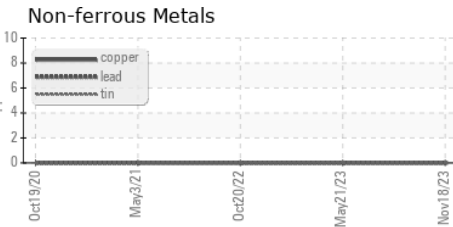
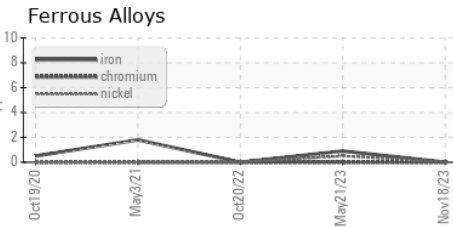
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	281 ▲	250

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0003676 **Received** : 17 Nov 2023  
**Lab Number** : 06010880 **Diagnosed** : 20 Nov 2023  
**Unique Number** : 10750024 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**POET BIO PROCESSING**  
 1277 102ND ST  
 FAIRBANK, IA  
 US 50662  
 Contact: JASON GOEDKEN  
 Jason.Goedken@POET.COM  
 T: (319)284-2621  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)