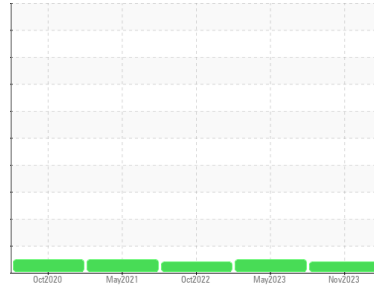




# PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS



Machine Id  
**FA9801 (S/N COOLING DRUM DROP)**

Component  
**Gearbox**

Fluid  
**MOBIL SHC 630 (--- GAL)**

## COMPONENT CONDITION SUMMARY

No relevant graphs to display

## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	ATTENTION
Debris	scalar *Visual	▲ MODER	NONE	NONE

Customer Id: FLIFAI  
Sample No.: USP0003674  
Lab Number: 06010881  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

### 21 May 2023 Diag: Doug Bogart

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 20 Oct 2022 Diag: Doug Bogart

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 320 range. Confirm oil type. The AN level is acceptable for this fluid.

view report



### 03 May 2021 Diag: Doug Bogart

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

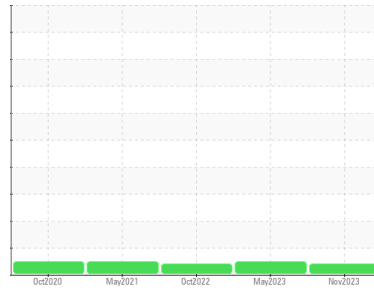




# OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS



Machine Id  
**FA9801 (S/N COOLING DRUM DROP)**

Component  
**Gearbox**  
Fluid  
**MOBIL SHC 630 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0003674</b>	USP246070	USP234723
Sample Date	Client Info		<b>18 Nov 2023</b>	21 May 2023	20 Oct 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>333</b>	397	392
Zinc	ppm	ASTM D5185m		<b>8</b>	<1	<1
Sulfur	ppm	ASTM D5185m		<b>0</b>	49	86

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>16</b>	19	20
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Water	%	ASTM D6304	>0.2	<b>0.038</b>	0.007	0.005
ppm Water	ppm	ASTM D6304	>2000	<b>380</b>	74.2	54.1

## FLUID CLEANLINESS

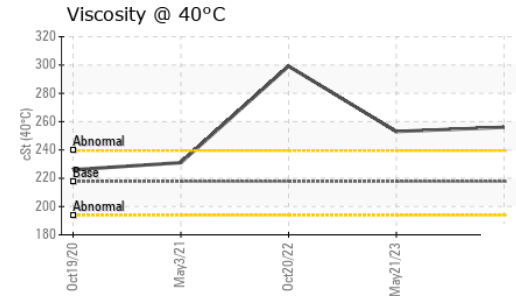
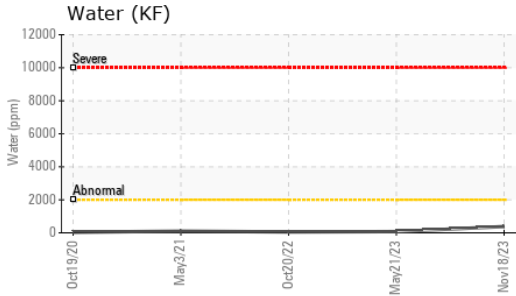
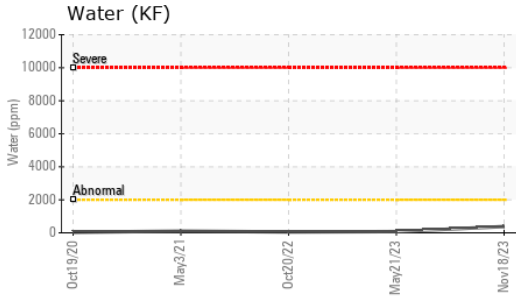
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>---</b>	1317	3394
Particles >6µm	ASTM D7647	>5000	<b>---</b>	317	561
Particles >14µm	ASTM D7647	>640	<b>---</b>	29	48
Particles >21µm	ASTM D7647	>160	<b>---</b>	7	6
Particles >38µm	ASTM D7647	>40	<b>---</b>	2	0
Particles >71µm	ASTM D7647	>10	<b>---</b>	1	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>---</b>	18/15/12	19/16/13

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.31</b>	0.24	0.46



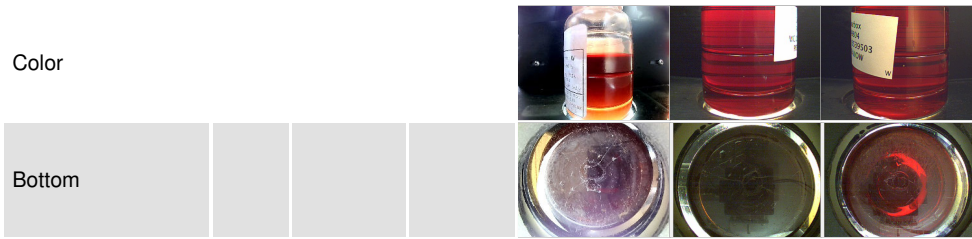
# OIL ANALYSIS REPORT



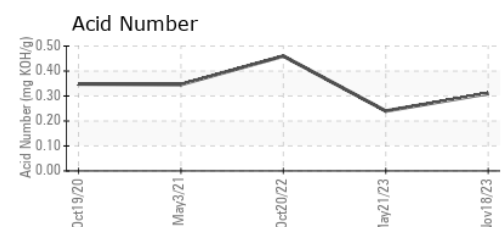
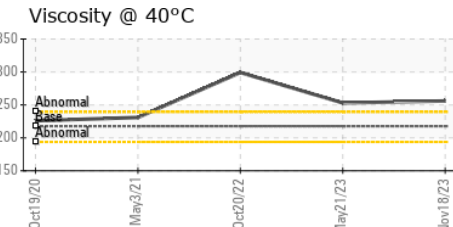
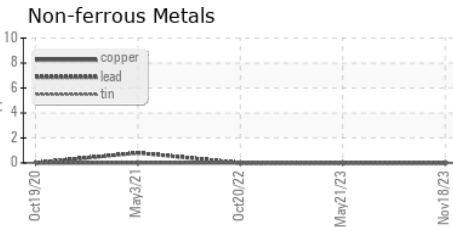
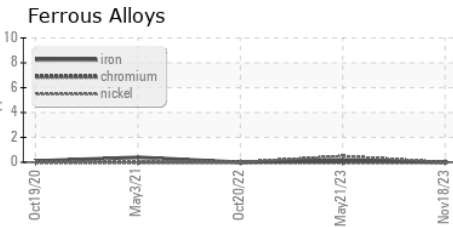
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	256	253 ▲ 299.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0003674 **Received** : 17 Nov 2023  
**Lab Number** : 06010881 **Diagnosed** : 22 Nov 2023  
**Unique Number** : 10750025 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**POET BIO PROCESSING**  
 1277 102ND ST  
 FAIRBANK, IA  
 US 50662  
 Contact: JASON GOEDKEN  
 Jason.Goedken@POET.COM  
 T: (319)284-2621  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)