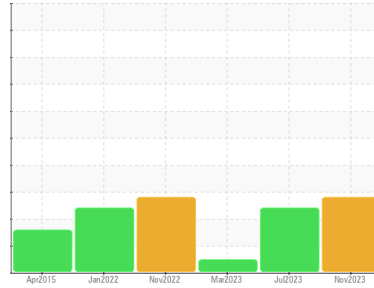




PROBLEM SUMMARY

Sample Rating Trend



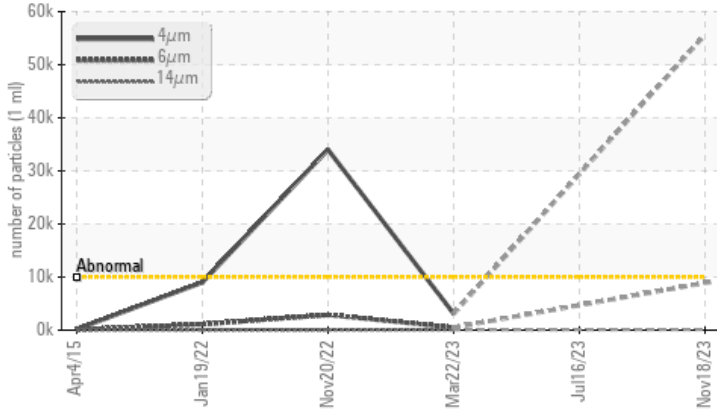
WATER



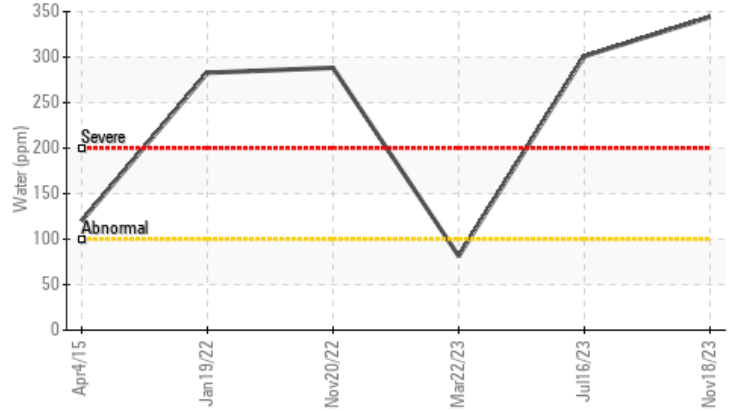
Machine Id
B-5 FES (S/N CL1620)
 Component
Refrigeration Compressor
 Fluid
USPI ALT-68 SC (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Water (KF)



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Water	%	ASTM D6304	>0.01	▲ 0.034	▲ 0.030	0.008
ppm Water	ppm	ASTM D6304	>100	▲ 344.0	▲ 301.0	81.4
Particles >4µm		ASTM D7647	>10000	▲ 55666	---	3100
Particles >6µm		ASTM D7647	>2500	▲ 8906	---	489
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ 23/20/14	---	19/16/13

Customer Id: CARBEAIL
 Sample No.: USP0003645
 Lab Number: 06010919
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

16 Jul 2023 Diag: Doug Bogart

WATER



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



22 Mar 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



20 Nov 2022 Diag: Doug Bogart

WATER



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

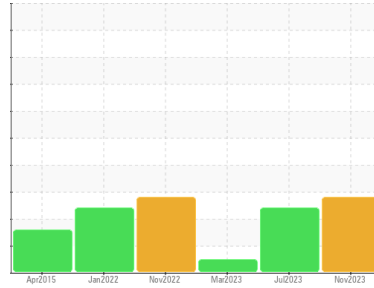
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
B-5 FES (S/N CL1620)
 Component
Refrigeration Compressor
 Fluid
USPI ALT-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0003645	USP255369	USP249478
Sample Date	Client Info		18 Nov 2023	16 Jul 2023	22 Mar 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	0	<1	0
Chromium	ppm	ASTM D5185m >2	0	<1	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	0	0	<1
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	0	0	0
Tin	ppm	ASTM D5185m >4	<1	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m	<1	0	0
Calcium	ppm	ASTM D5185m	1	0	0
Phosphorus	ppm	ASTM D5185m	1	0	<1
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m 50	27	0	6

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	<1	<1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	0	<1
Water	%	ASTM D6304 >0.01	▲ 0.034	▲ 0.030	0.008
ppm Water	ppm	ASTM D6304 >100	▲ 344.0	▲ 301.0	81.4

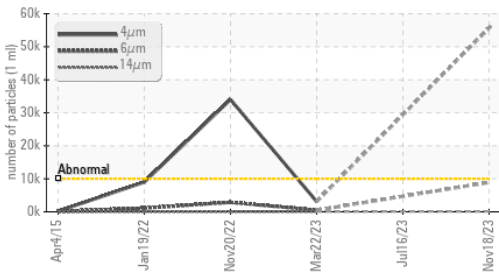
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 55666	---	3100
Particles >6µm	ASTM D7647	>2500	▲ 8906	---	489
Particles >14µm	ASTM D7647	>320	101	---	52
Particles >21µm	ASTM D7647	>80	14	---	19
Particles >38µm	ASTM D7647	>20	0	---	0
Particles >71µm	ASTM D7647	>4	0	---	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 23/20/14	---	19/16/13

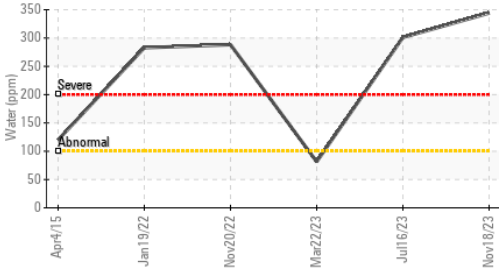
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	0.013	0.014	0.012

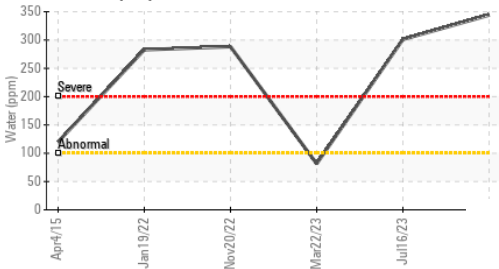
▲ Particle Trend



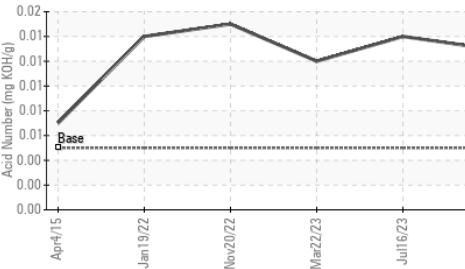
▲ Water (KF)



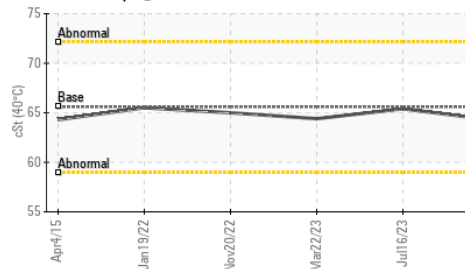
▲ Water (KF)



Acid Number



Viscosity @ 40°C

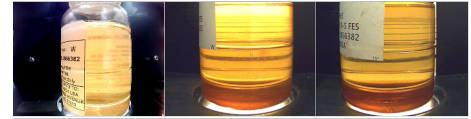


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

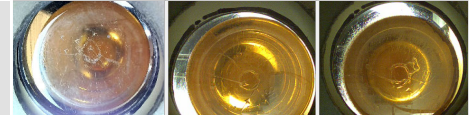
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	64.3	65.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color

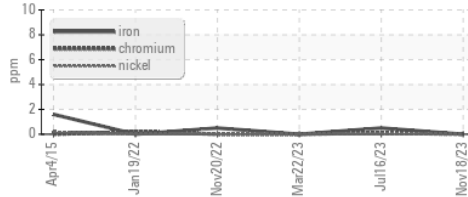


Bottom

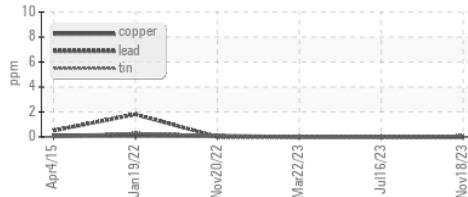


GRAPHS

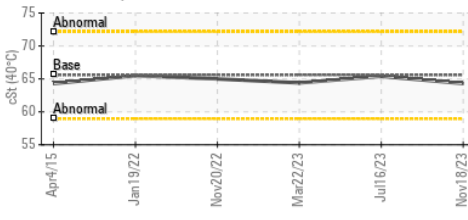
Ferrous Alloys



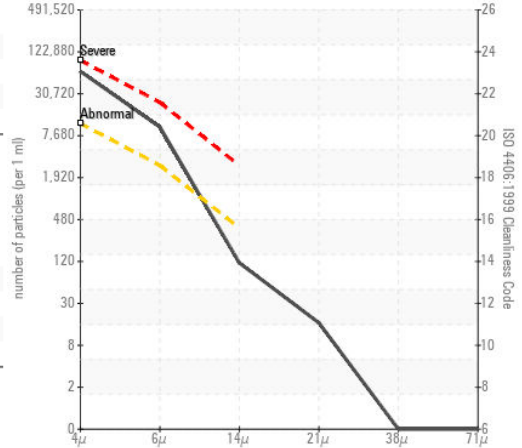
Non-ferrous Metals



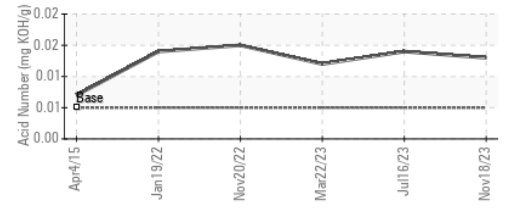
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USP0003645 Received : 17 Nov 2023
 Lab Number : 06010919 Diagnosed : 20 Nov 2023
 Unique Number : 10750063 Diagnostician : Doug Bogart
 Test Package : IND 2

CARGILL MEAT SOLUTIONS
 8295 ARENZVILLE RD
 BEARDSTOWN, IL
 US 62618
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (217)323-3774

F: