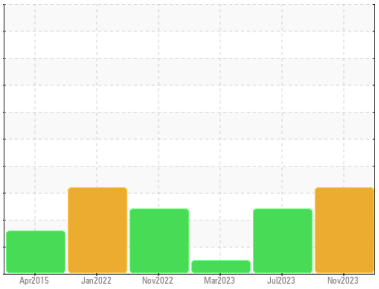
PROBLEM SUMMARY

Sample Rating Trend

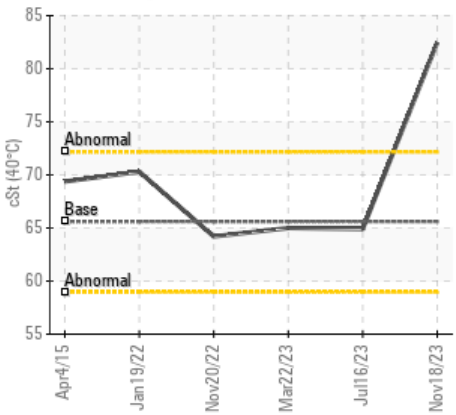


WATER

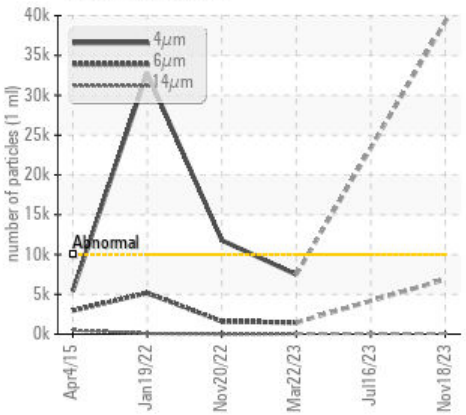
Machine Id
B-6 FES (S/N CL1600)
Component
Refrigeration Compressor
Fluid
USPI ALT-68 SC (--- QTS)

COMPONENT CONDITION SUMMARY

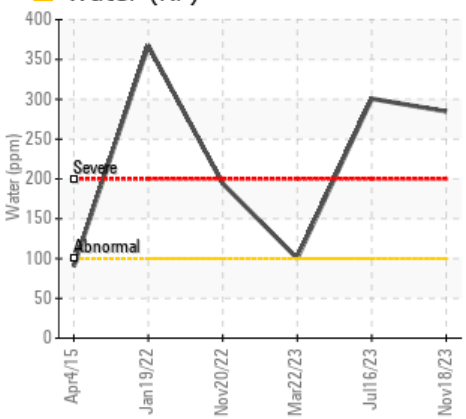
Viscosity @ 40°C



Particle Trend



Water (KF)



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	NORMAL
Water	%	ASTM D6304	>0.01	▲ **0.028**	▲ 0.030	0.010
ppm Water	ppm	ASTM D6304	>100	▲ **284.7**	▲ 300.7	100.1
Particles >4µm		ASTM D7647	>10000	▲ **39244**	---	7483
Particles >6µm		ASTM D7647	>2500	▲ **6876**	---	1463
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **22/20/14**	---	20/18/13
Visc @ 40°C	cSt	ASTM D445	65.6	▲ **82.46**	64.9	65.0

Customer Id: CARBEAIL
Sample No.: USP0003643
Lab Number: 06010921
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.

HISTORICAL DIAGNOSIS

16 Jul 2023 Diag: Doug Bogart

WATER

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

22 Mar 2023 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

20 Nov 2022 Diag: Doug Bogart

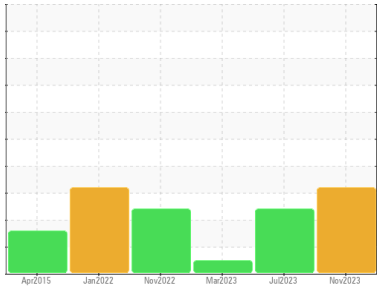
WATER

Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. There is a trace of moisture present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
B-6 FES (S/N CL1600)
Component
Refrigeration Compressor
Fluid
USPI ALT-68 SC (--- QTS)

DIAGNOSIS

Recommendation
We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil.

Fluid Condition
The oil viscosity is higher than normal. Confirmed. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0003643**	USP255370	USP249479
Sample Date		Client Info		**18 Nov 2023**	16 Jul 2023	22 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	**10**	0	<1
Chromium	ppm	ASTM D5185m	>2	**0**	<1	0
Nickel	ppm	ASTM D5185m		**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>3	**0**	0	<1
Lead	ppm	ASTM D5185m	>2	**0**	0	0
Copper	ppm	ASTM D5185m	>8	**<1**	0	0
Tin	ppm	ASTM D5185m	>4	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

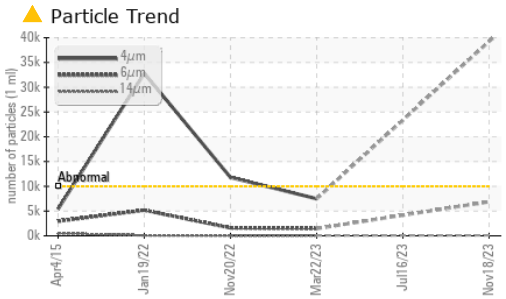
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m		**0**	0	0
Calcium	ppm	ASTM D5185m		**<1**	0	0
Phosphorus	ppm	ASTM D5185m		**0**	0	0
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m	50	**48**	0	3

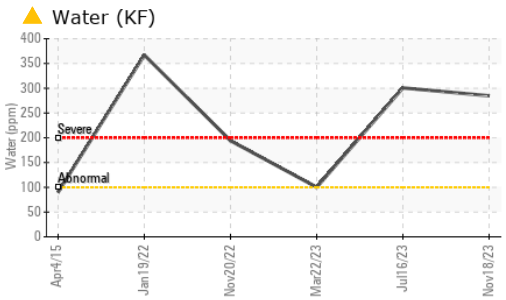
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**1**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304	>0.01	▲ **0.028**	▲ 0.030	0.010
ppm Water	ppm	ASTM D6304	>100	▲ **284.7**	▲ 300.7	100.1

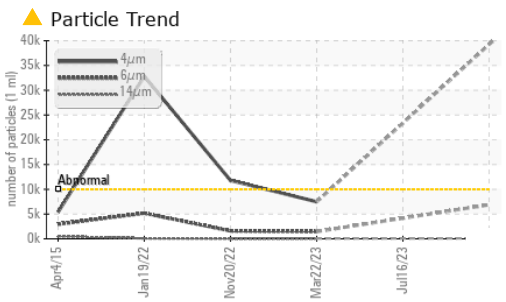
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **39244**	---	7483
Particles >6µm		ASTM D7647	>2500	▲ **6876**	---	1463
Particles >14µm		ASTM D7647	>320	**87**	---	51
Particles >21µm		ASTM D7647	>80	**10**	---	13
Particles >38µm		ASTM D7647	>20	**0**	---	0
Particles >71µm		ASTM D7647	>4	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **22/20/14**	---	20/18/13

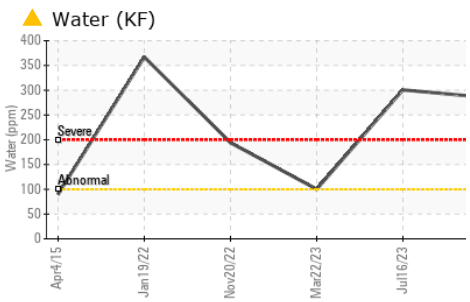
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	**0.014**	0.014	0.015

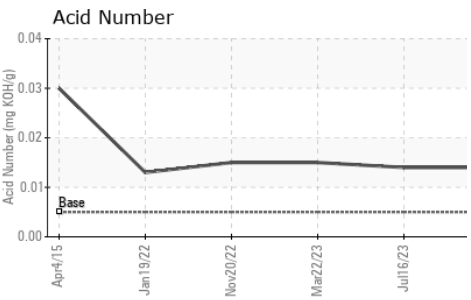
OIL ANALYSIS REPORT









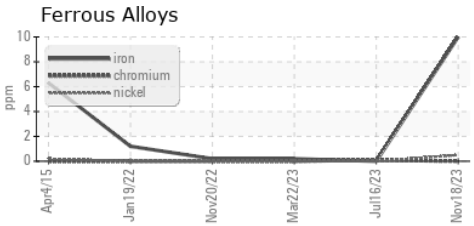


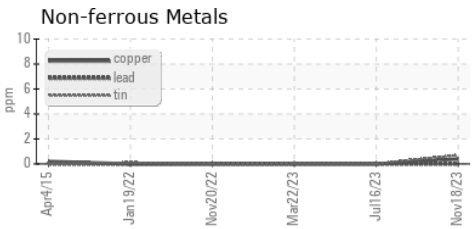
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

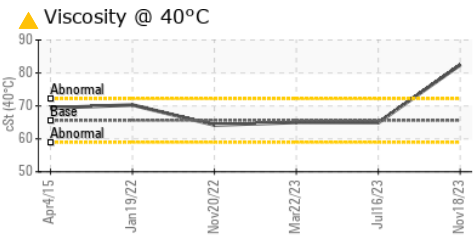
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	▲ **82.46**	64.9	65.0

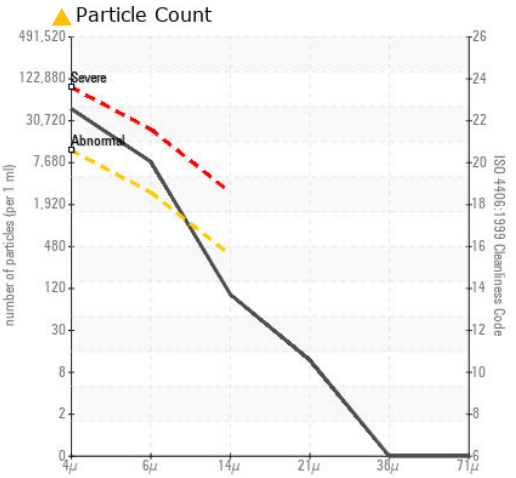
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

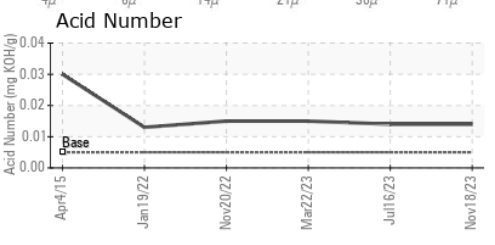
GRAPHS











Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: USP0003643	**Received**	: 17 Nov 2023
Lab Number	: 06010921	**Diagnosed**	: 22 Nov 2023
Unique Number	: 10750065	**Diagnostician**	: Doug Bogart
Test Package	: IND 2		

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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