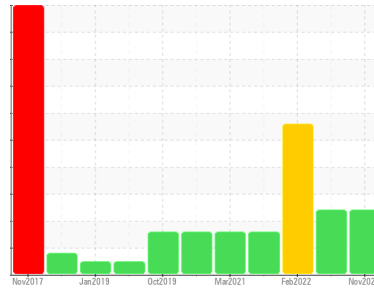


PROBLEM SUMMARY

Area
CRW CRANES
Machine Id
10.3 CRANE

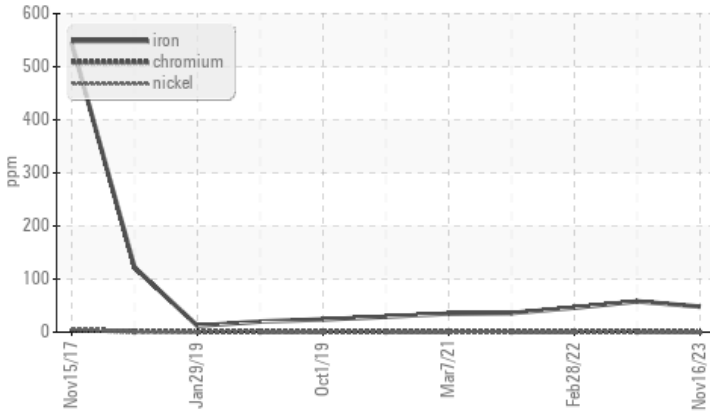
Component
Main Hoist
Fluid
GEAR OIL ISO 220 (--- GAL)

Sample Rating Trend

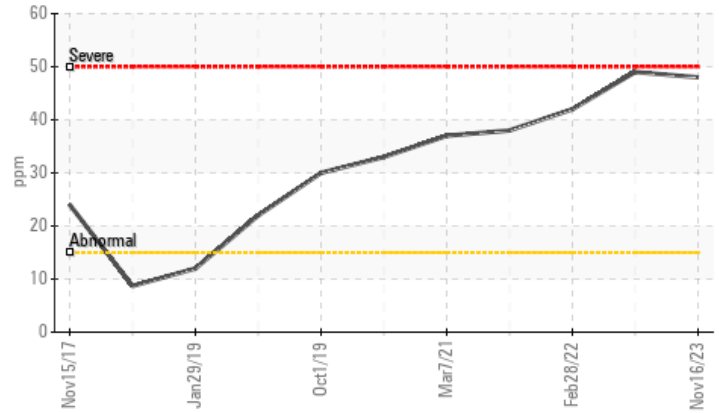


COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



▲ Silicon (ppm)



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
|---------------|-----|-------------|-----|----------|----------|----------|
| Iron | ppm | ASTM D5185m | >20 | ▲ 48 | ▲ 58 | ▲ 46 |
| Silicon | ppm | ASTM D5185m | >15 | ▲ 48 | ▲ 49 | ▲ 42 |

Customer Id: OUTCALAL
Sample No.: RP0039132
Lab Number: 06010967
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

13 Jun 2023 Diag: Don Baldrige

DIRT



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



28 Feb 2022 Diag: Jonathan Hester

WEAR



No corrective action is recommended at this time. We recommend an early resample to monitor this condition. The iron level is abnormal. Moderate concentration of visible metal present. The high ferrous density (PQ) index indicates that abnormal wear is occurring. Elemental level of silicon (Si) above normal indicating ingress of seal material. The water content is negligible. The AN level is acceptable for this fluid.

view report



25 Jun 2021 Diag: Don Baldrige

DIRT



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

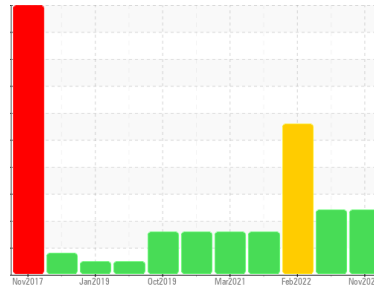
view report





OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Area
CRW CRANES
Machine Id
10.3 CRANE

Component
Main Hoist
Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The iron level is abnormal. All other component wear rates are normal.

▲ Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | RP0039132 | RP0034900 | RP0024936 |
| Sample Date | Client Info | | 16 Nov 2023 | 13 Jun 2023 | 28 Feb 2022 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | ABNORMAL | ABNORMAL | ABNORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|------------|-----------------|-------------|----------|----------|
| PQ | ASTM D8184 | | 11 | 182 | ▲ 61 |
| Iron | ppm | ASTM D5185m >20 | ▲ 48 | ▲ 58 | ▲ 46 |
| Chromium | ppm | ASTM D5185m >20 | 0 | <1 | <1 |
| Nickel | ppm | ASTM D5185m >20 | < 1 | 1 | 0 |
| Titanium | ppm | ASTM D5185m | < 1 | <1 | <1 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >20 | < 1 | 0 | <1 |
| Lead | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >20 | 11 | 14 | 12 |
| Tin | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | --- | --- | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-----------------|------------|----------|----------|
| Boron | ppm | ASTM D5185m 50 | 4 | 5 | 7 |
| Barium | ppm | ASTM D5185m 15 | 0 | 2 | 0 |
| Molybdenum | ppm | ASTM D5185m 15 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | < 1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m 50 | 2 | 2 | 1 |
| Calcium | ppm | ASTM D5185m 50 | 15 | 16 | 16 |
| Phosphorus | ppm | ASTM D5185m 350 | 181 | 168 | 180 |
| Zinc | ppm | ASTM D5185m 100 | 0 | 8 | 6 |

CONTAMINANTS

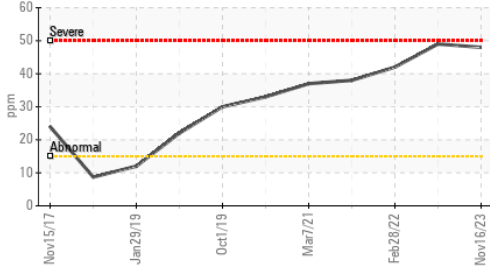
| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | ▲ 48 | ▲ 49 | ▲ 42 |
| Sodium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Potassium | ppm | ASTM D5185m >20 | 0 | <1 | <1 |
| Water | % | ASTM D6304 >0.05 | 0.006 | 0.002 | 0.003 |
| ppm Water | ppm | ASTM D6304 >500 | 66.9 | 24.3 | 34.6 |

FLUID DEGRADATION

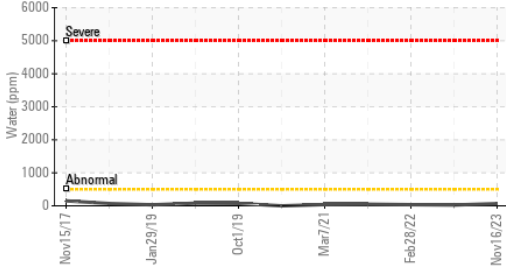
| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.85 | 0.42 | 0.50 | 0.58 |

OIL ANALYSIS REPORT

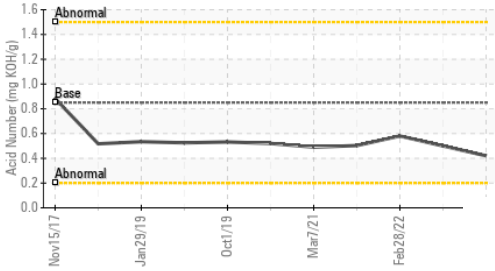
▲ Silicon (ppm)



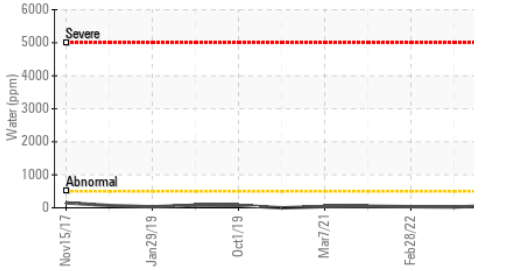
Water (KF)



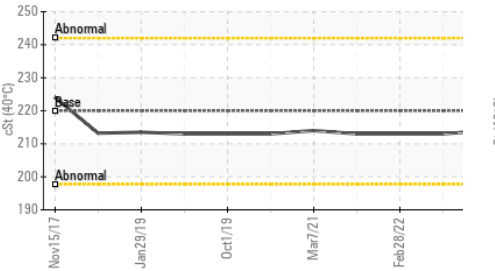
Acid Number



Water (KF)



Viscosity @ 40°C



| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | ▲ MODER |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | MODER | NONE |
| Debris | scalar | *Visual | NONE | NONE | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

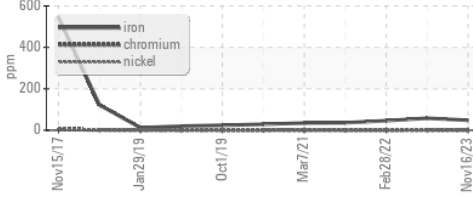
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 220 | 214 | 213 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

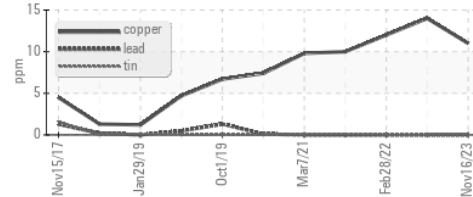


GRAPHS

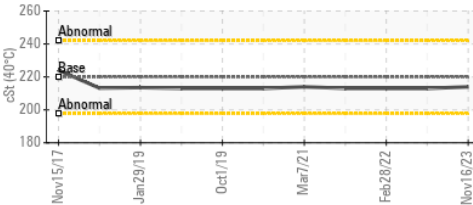
▲ Ferrous Alloys



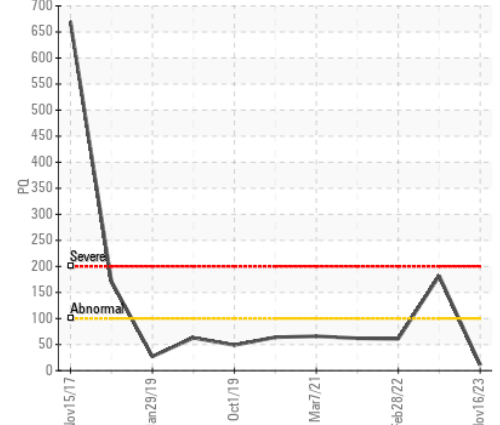
Non-ferrous Metals



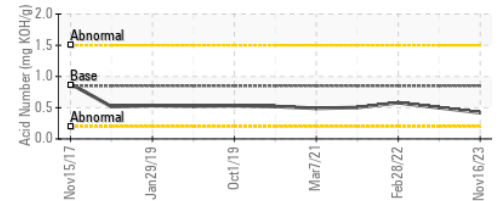
Viscosity @ 40°C



PQ



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039132 **Received** : 17 Nov 2023
Lab Number : 06010967 **Diagnosed** : 21 Nov 2023
Unique Number : 10750111 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PQ)

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 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)