

OIL ANALYSIS REPORT

SPM CRANES SPM-10.2 CRANE NORTHEAST BRIDGE (S/N 16-0149) Component

Gearbox Fluid

GEAR OIL ISO 220 (--- QTS)

Recommendation

Resample at the next service interval to monitor.

Wear

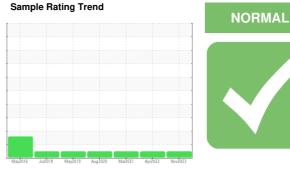
All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

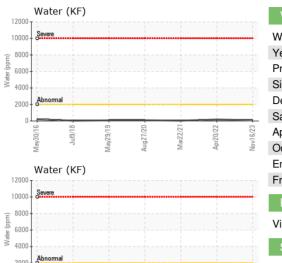


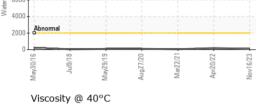


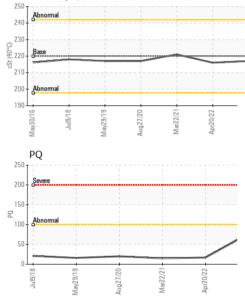
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039131	RP0025052	RP0014420
Sample Date		Client Info		16 Nov 2023	20 Apr 2022	22 Mar 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		77	17	15
Iron	ppm	ASTM D5185m	>200	36	61	60
Chromium	ppm	ASTM D5185m	>15	<1	<1	<1
Nickel	ppm	ASTM D5185m	>15	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	<1	<1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Antimony	ppm	ASTM D5185m	>5			0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<1	3	2
Barium	ppm	ASTM D5185m	15	<1	0	<1
Molybdenum	ppm	ASTM D5185m	15	0	0	0
Manganese	ppm	ASTM D5185m		1	1	1
Magnesium	ppm	ASTM D5185m	50	1	<1	2
Calcium	ppm	ASTM D5185m	50	16	12	13
Phosphorus	ppm	ASTM D5185m	350	240	237	238
Zinc	ppm	ASTM D5185m	100	2	3	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	48	33	31
Sodium	ppm	ASTM D5185m		0	1	0
Potassium	ppm	ASTM D5185m	>20	0	<1	1
Water	%	ASTM D6304	>0.2	0.009	0.018	0.004
ppm Water	ppm	ASTM D6304	>2000	97.9	181.7	43.8
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.62	0.64	0.611



OIL ANALYSIS REPORT

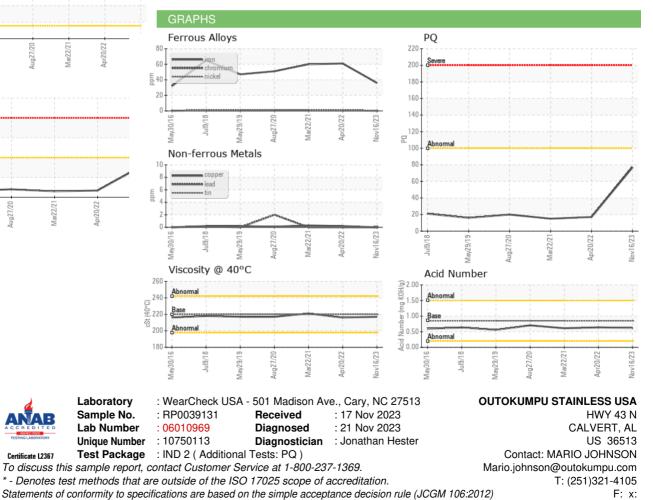


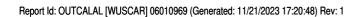




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	217	216	221
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color						

Bottom





Submitted By: DALE ROBINSON