

OIL ANALYSIS REPORT

SPM CRANES SPM-10.3 NORTHEAST BRIDGE Component

Gearbox Fluic

GEAR OIL ISO 220 (--- QTS)

Recommendation

Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry updates.

Wear

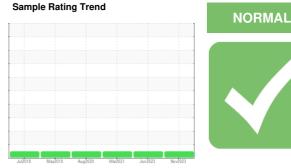
All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

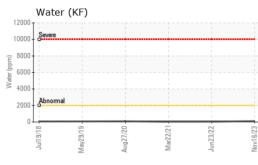


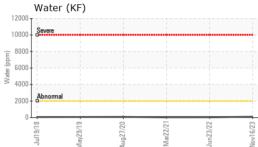


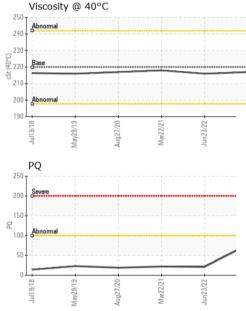
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039131	RP0026384	RP0014488
Sample Date		Client Info		16 Nov 2023	23 Jun 2022	22 Mar 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		77	21	22
Iron	ppm	ASTM D5185m	>200	36	34	27
Chromium	ppm	ASTM D5185m	>15	<1	<1	<1
Nickel	ppm	ASTM D5185m	>15	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	<1	<1
Tin	ppm	ASTM D5185m	>25	<1	<1	0
Antimony	ppm	ASTM D5185m	>5			0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<1	4	3
Barium	ppm	ASTM D5185m	15	<1	<1	<1
Molybdenum	ppm	ASTM D5185m	15	0	0	0
Manganese	ppm	ASTM D5185m		1	1	<1
Magnesium	ppm	ASTM D5185m	50	1	2	1
Calcium	ppm	ASTM D5185m	50	16	8	13
Phosphorus	ppm	ASTM D5185m	350	240	280	227
Zinc	ppm	ASTM D5185m	100	2	12	0
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	48	43	35
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.2	0.009	0.004	0.003
ppm Water	ppm	ASTM D6304	>2000	97.9	42.9	38.3
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.62	0.64	0.603



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	217	216	218
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						

Bottom

