

OIL ANALYSIS REPORT

Area AURORA 4010 QUINCY BU1109300031 - DRUMMOND/ABC COKE Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

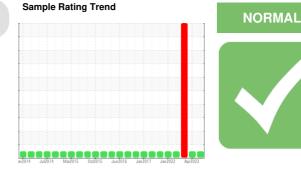
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

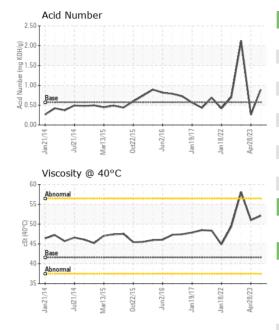
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



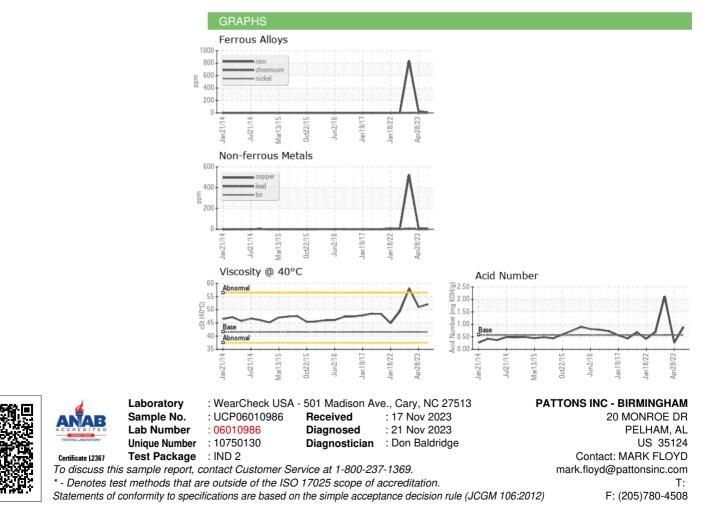
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCP06010986	UCP05923466	UCP05780209
Sample Date		Client Info		08 Sep 2023	28 Apr 2023	25 Jan 2023
Machine Age	hrs	Client Info		82513	79450	77222
Oil Age	hrs	Client Info		2021	2228	8745
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				NORMAL	NORMAL	SEVERE
CONTAMINATION	٨	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	8	25	e 840
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m		0	0	2
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<u> </u>
Lead	ppm	ASTM D5185m	>25	0	0	9
Copper	ppm	ASTM D5185m	>50	8	12	• 524
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	9	14	93
Barium	ppm	ASTM D5185m	0.4	0	0	4
Molybdenum	ppm	ASTM D5185m	0.5	0	0	0
Manganese	ppm	ASTM D5185m	0.4	0	0	2
Magnesium	ppm	ASTM D5185m	0	<1	0	0
Calcium	ppm	ASTM D5185m	0.3	0	0	1
Phosphorus	ppm	ASTM D5185m	1376	610	696	430
Zinc	ppm	ASTM D5185m	0	33	14	609
Sulfur	ppm	ASTM D5185m	320	454	703	383
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	8
Sodium	ppm	ASTM D5185m		0	<1	10
Potassium	ppm	ASTM D5185m	>20	0	0	2
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.573	0.89	0.26	2 .12



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	41.57	52.1	51.0	▲ 58.1
Visc @ 40°C SAMPLE IMAGES		ASTM D445 method	41.57 limit/base	52.1 current	51.0 history1	▲ 58.1 history2
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Contact/Location: MARK FLOYD - UCPATBIR