PROBLEM SUMMARY

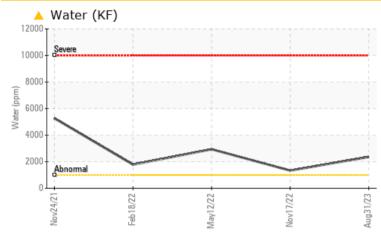
PALEXTRA 44 Machine Id PALATEK 21DE002047 - SUPERIOR STEEL 5 Component

Compressor

<u>Sullivan</u>

Palatek

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS								
Sample Status				ATTENTION	NORMAL	NORMAL		
Water	%	ASTM D6304	>0.1	6 0.236	NEG	NEG		
ppm Water	ppm	ASTM D6304	>1000	🔺 2360				
Free Water	scalar	*Visual		<u> </u>	NEG	NEG		

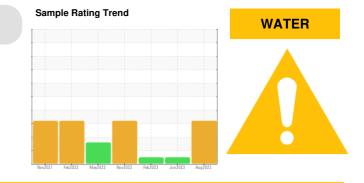
Customer Id: UCPROAND Sample No.: UCS06011005 Lab Number: 06011005 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	ion Status Date Done By		Done By	Description			
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component.			

HISTORICAL DIAGNOSIS

NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

22 Feb 2023 Diag: Don Baldridge

08 Jun 2023 Diag: Don Baldridge



reb 2020 blag. Don balanage



Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

WATER

17 Nov 2022 Diag: Jonathan Hester

We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





<u>Sullivan</u> Palatek。

OIL ANALYSIS REPORT

PALEXTRA 44 Machine Id PALATEK 21DE002047 - SUPERIOR STEEL 5 Component

Compressor

DIAGNOSIS

A Recommendation

We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

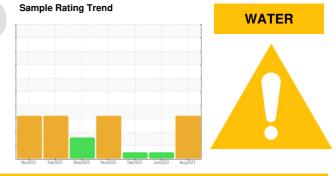
All component wear rates are normal.

Contamination

Free water present. There is a light concentration of water present in the oil.

Fluid Condition

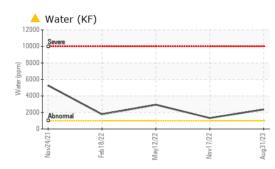
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

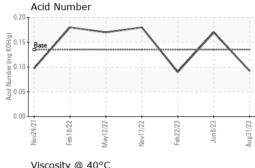


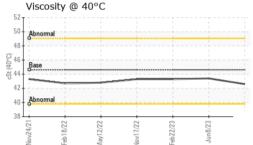
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06011005	UCS05880989	UCS05801726
Sample Date		Client Info		31 Aug 2023	08 Jun 2023	22 Feb 2023
Machine Age	hrs	Client Info		4514	4021	3444
Oil Age	hrs	Client Info		493	4021	3444
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1 0	history2 0
	ppm ppm					
Boron		ASTM D5185m	0	0	0	0
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0 0.3 0	0 0	0	0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0	0 0 0	0 0 0	0 0 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.3 0.4 0	0 0 0 0 0 0	0 0 <1 0 0	0 0 0 0 0 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689	0 0 0 0 0 0 631	0 0 0 <1 0 0 709	0 0 0 0 0 0 774
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689 0	0 0 0 0 0 0 631 0	0 0 <1 0 0 709 0	0 0 0 0 0 0 774 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689	0 0 0 0 0 0 631	0 0 0 <1 0 0 709	0 0 0 0 0 0 774
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689 0	0 0 0 0 0 0 631 0	0 0 <1 0 0 709 0	0 0 0 0 0 0 774 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689 0 1237	0 0 0 0 0 631 0 954	0 0 0 <1 0 0 709 0 600	0 0 0 0 0 0 774 0 374 history2 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689 0 1237 limit/base	0 0 0 0 0 631 0 954 current	0 0 0 <1 0 0 709 0 600 600 history1 <1 <1	0 0 0 0 0 0 774 0 374 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	0 0.3 0.3 0.4 0 689 0 1237 limit/base	0 0 0 0 0 631 0 954 current 2	0 0 0 <1 0 0 709 0 600 history1 <1 <1 2	0 0 0 0 0 0 774 0 374 history2 3 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.4 0 689 0 1237 limit/base >25 >20 >0.1	0 0 0 0 0 631 0 954 current 2 0 0 0 0 0	0 0 0 <1 0 0 709 0 600 600 history1 <1 <1	0 0 0 0 0 0 774 0 374 history2 3 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0.3 0.4 0 689 0 1237 limit/base >25	0 0 0 0 0 631 0 954 current 2 0 0	0 0 0 <1 0 0 709 0 600 history1 <1 <1 2	0 0 0 0 0 0 774 0 374 history2 3 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0.3 0.4 0 689 0 1237 limit/base >25 >20 >0.1	0 0 0 0 0 631 0 954 current 2 0 0 0 0 0	0 0 0 <1 0 0 709 0 600 history1 <1 <1 2 NEG	0 0 0 0 0 0 774 0 374 history2 3 0 <1 NEG



OIL ANALYSIS REPORT





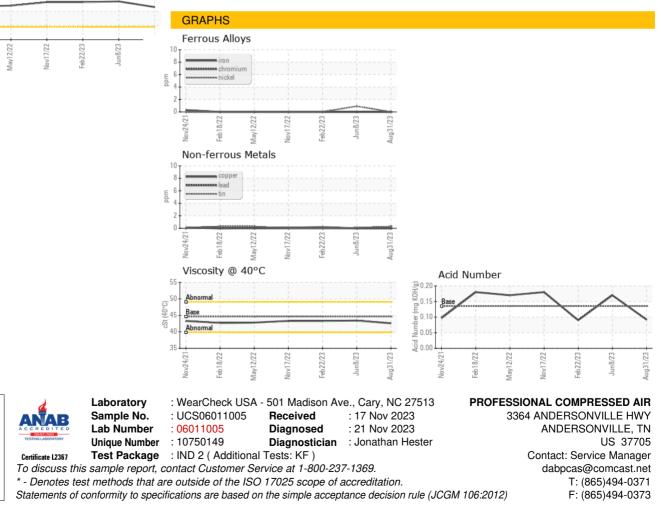


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG	NEG
Free Water	scalar	*Visual		<u> </u>	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.62	42.6	43.4	43.3
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color



Bottom



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Contact/Location: Service Manager - UCPROAND