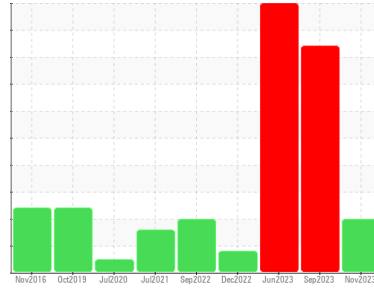


PROBLEM SUMMARY

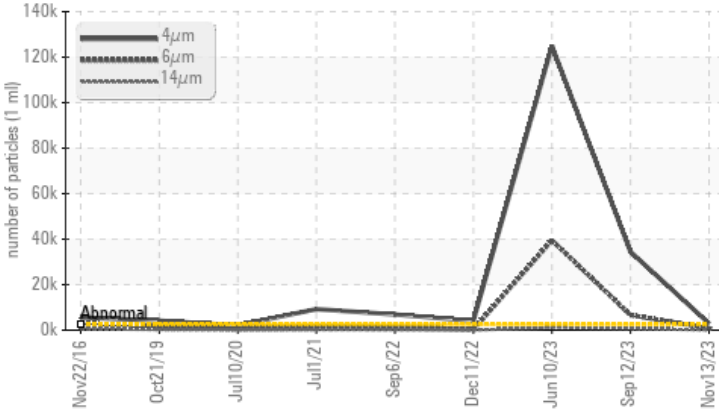
Area
FORMALDEHYDE PLANT
Machine Id
B2 Blower (S/N LR97-764)
Component
Blower
Fluid
ROYAL PURPLE SYNFILM 100 (15 GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	SEVERE	SEVERE
Particles >4µm	ASTM D7647	>2500	▲ 2947	● 34462	● 124898
Particles >6µm	ASTM D7647	>640	▲ 805	● 6659	● 39475
Particles >14µm	ASTM D7647	>80	▲ 83	● 667	● 1089
Particles >21µm	ASTM D7647	>20	▲ 29	● 234	● 167
Oil Cleanliness	ISO 4406 (c)	>18/16/13	▲ 19/17/14	● 22/20/17	● 24/22/17

Customer Id: HEXHOPAR
Sample No.: PLS0000732
Lab Number: 06011434
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Mike Johnson +1 (615)771-6030
mike.johnson@amrri.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

12 Sep 2023 Diag: Mike Johnson

ISO



Significant contamination event or poor sampling has occurred. Assuming the sample was properly handled the actions recommended are to change oil and investigate possible sources of ingress (broken seals, broken/missing breathers for example). Resample at next normal interval. Wear particles are low and acceptable indicating this is a new development. Contamination is severely elevated warranting an oil flush and change. Fluid viscosity has dropped by 20%. The blower has been potentially topped up with the incorrect oil.

view report



10 Jun 2023 Diag: Mike Johnson

DIRT



Significant contamination event or poor sampling has occurred. Assuming the sample was properly handled the actions recommended are to change oil and investigate possible sources of ingress (broken seals, broken/missing breathers for example). Resample at next normal interval. Wear particles are low and acceptable indicating this is a new development. Contamination is severely elevated warranting an oil flush and change. Fluid health is acceptable for continued use provided that contamination can be brought under control.

view report



11 Dec 2022 Diag: Mike Johnson

ISO



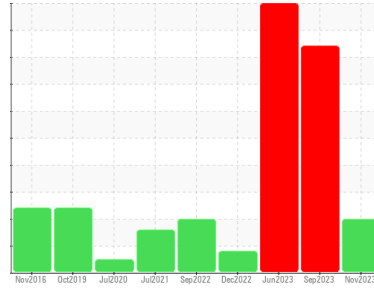
Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval. Wear particles are low and acceptable. Particle contamination is on par with new unfiltered oil. Filtration can help extend machine life. Fluid health is acceptable for continued use.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
FORMALDEHYDE PLANT
Machine Id
B2 Blower (S/N LR97-764)
Component
Blower
Fluid
ROYAL PURPLE SYNFILM 100 (15 GAL)

DIAGNOSIS

Recommendation

Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval.

Wear

Wear particles are low and acceptable.

Contamination

Particle contamination is on par with new unfiltered oil. Filtration can help extend machine life.

Fluid Condition

Fluid health is acceptable for continued use.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PLS0000732	PLS0000746	PLS0000608
Sample Date	Client Info		13 Nov 2023	12 Sep 2023	10 Jun 2023
Machine Age	mths	Client Info	3	18	15
Oil Age	mths	Client Info	3	0	15
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	SEVERE	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		12	15	14
Iron	ppm	ASTM D5185m >20	0	0	3
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	2
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	8	<1
Copper	ppm	ASTM D5185m >20	<1	2	3
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	2
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 90	68	81	45
Calcium	ppm	ASTM D5185m	0	2	<1
Phosphorus	ppm	ASTM D5185m	0	3	7
Zinc	ppm	ASTM D5185m	0	0	14
Sulfur	ppm	ASTM D5185m	18551	18550	18215

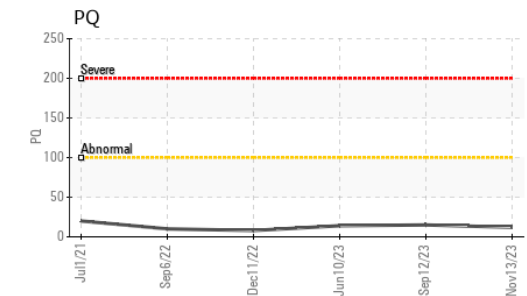
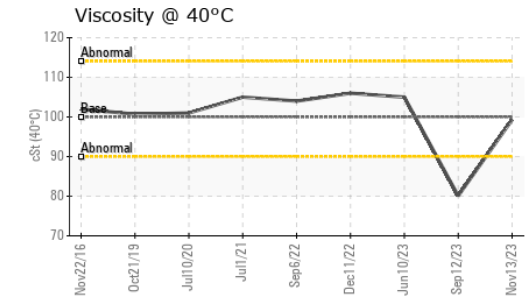
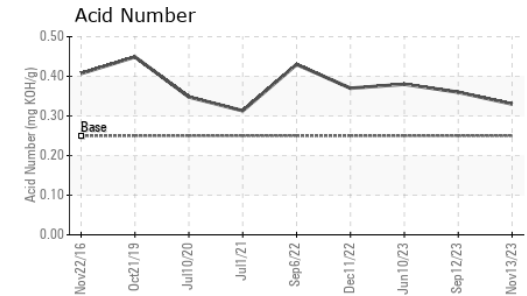
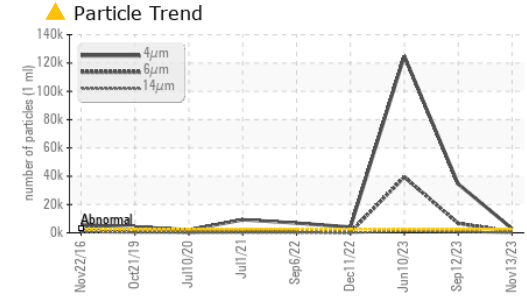
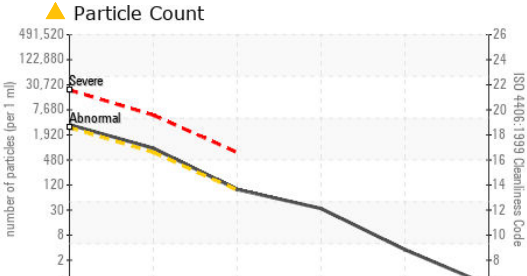
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	2	273
Sodium	ppm	ASTM D5185m	<1	3	1
Potassium	ppm	ASTM D5185m >20	0	0	<1

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0.1	0	0.1
Nitration	Abs/cm	*ASTM D7624	2.6	2.5	2.7
Sulfation	Abs.:1mm	*ASTM D7415	27.8	25.4	27.0

OIL ANALYSIS REPORT



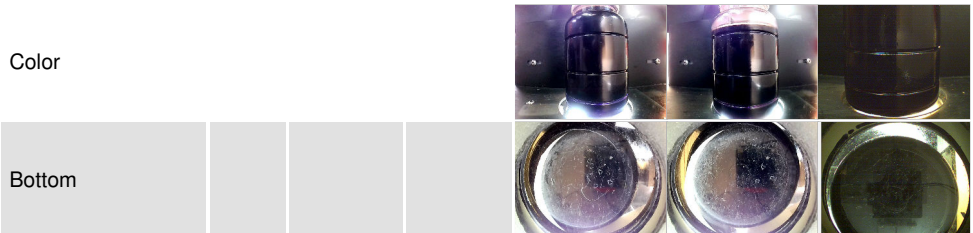
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	▲ 2947	● 34462	● 124898
Particles >6µm	ASTM D7647	>640	▲ 805	● 6659	● 39475
Particles >14µm	ASTM D7647	>80	▲ 83	● 667	● 1089
Particles >21µm	ASTM D7647	>20	▲ 29	● 234	● 167
Particles >38µm	ASTM D7647	>4	3	▲ 25	▲ 10
Particles >71µm	ASTM D7647	>3	0	3	1
Oil Cleanliness	ISO 4406 (c)	>18/16/13	▲ 19/17/14	● 22/20/17	● 24/22/17

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm *ASTM D7414		25.9	23.9	25.1
Acid Number (AN)	mg KOH/g ASTM D8045	0.25	0.33	0.36	0.38

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE	▲ LIGHT
Sand/Dirt	scalar *Visual	NONE	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar *Visual		NEG	NEG	NEG
Free Water	scalar *Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	100	99.3	▲ 80.1	105

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PLS0000732 **Received** : 17 Nov 2023
Lab Number : 06011434 **Diagnosed** : 06 Dec 2023
Unique Number : 10750578 **Diagnostician** : Mike Johnson
Test Package : IND 2 (Additional Tests: FT-IR, PQ, PrtCount)

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