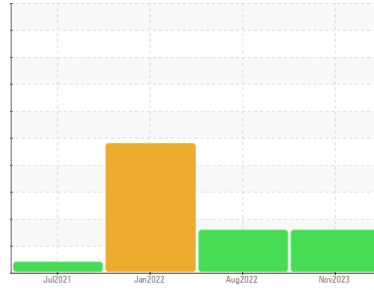




# PROBLEM SUMMARY

Sample Rating Trend

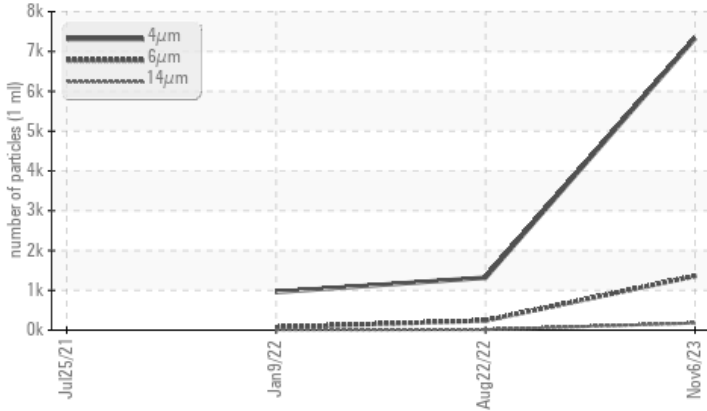


Machine Id  
**7355500 (S/N 1129)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	>	ABNORMAL	ABNORMAL	SEVERE
Particles >6µm	ASTM D7647	>1300	▲ <b>1358</b>	240	74
Particles >14µm	ASTM D7647	>80	▲ <b>179</b>	14	9
Particles >21µm	ASTM D7647	>20	▲ <b>62</b>	2	2
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>20/18/15</b>	18/15/11	13/10

Customer Id: BOCTAN  
Sample No.: KCP59216  
Lab Number: 06011494  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

### 22 Aug 2022 Diag: Doug Bogart

#### DIRT



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 09 Jan 2022 Diag: Don Baldrige

#### DIRT



We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 25 Jul 2021 Diag: Don Baldrige

#### VIS DEBRIS



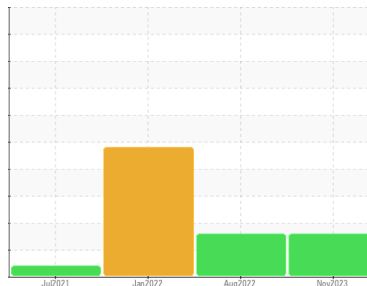
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**7355500 (S/N 1129)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCP59216</b>	KCP48161	KCP31985
Sample Date	Client Info			<b>06 Nov 2023</b>	22 Aug 2022	09 Jan 2022
Machine Age	hrs	Client Info		<b>19844</b>	12009	6839
Oil Age	hrs	Client Info		<b>0</b>	5170	2221
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	Changed
Sample Status				<b>ABNORMAL</b>	ABNORMAL	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	<1	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	4	18	17
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

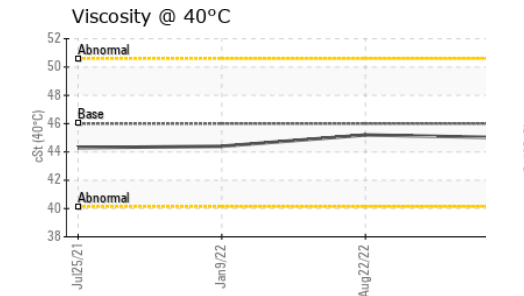
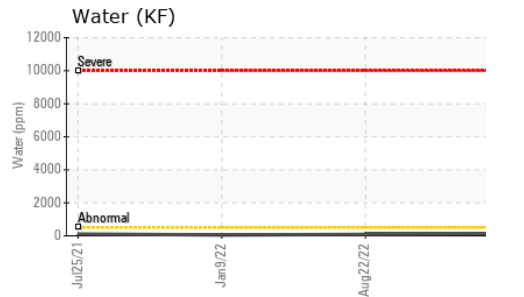
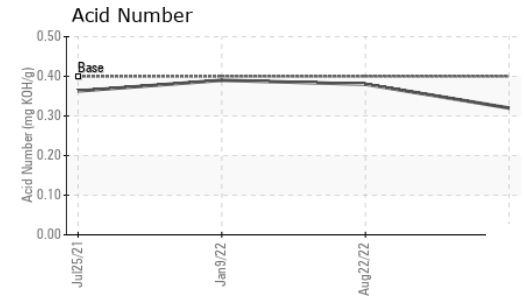
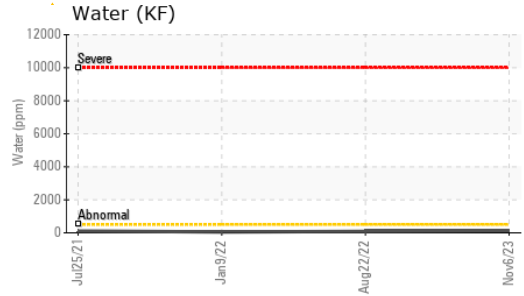
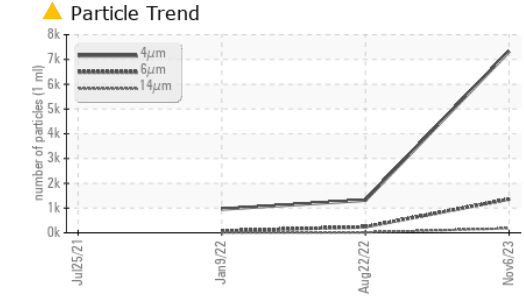
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	<1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	90	0	0	0
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		0	1	3
Zinc	ppm	ASTM D5185m		0	0	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>21</b>	▲ 77	● 61
Sodium	ppm	ASTM D5185m		<b>14</b>	0	3
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	0	<1
Water	%	ASTM D6304	>0.05	<b>0.013</b>	0.008	0.004
ppm Water	ppm	ASTM D6304	>500	<b>138.9</b>	88.5	49.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>7329</b>	1318	958
Particles >6µm		ASTM D7647	>1300	▲ <b>1358</b>	240	74
Particles >14µm		ASTM D7647	>80	▲ <b>179</b>	14	9
Particles >21µm		ASTM D7647	>20	▲ <b>62</b>	2	2
Particles >38µm		ASTM D7647	>4	<b>3</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ <b>20/18/15</b>	18/15/11	13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.32</b>	0.38	0.39

# OIL ANALYSIS REPORT



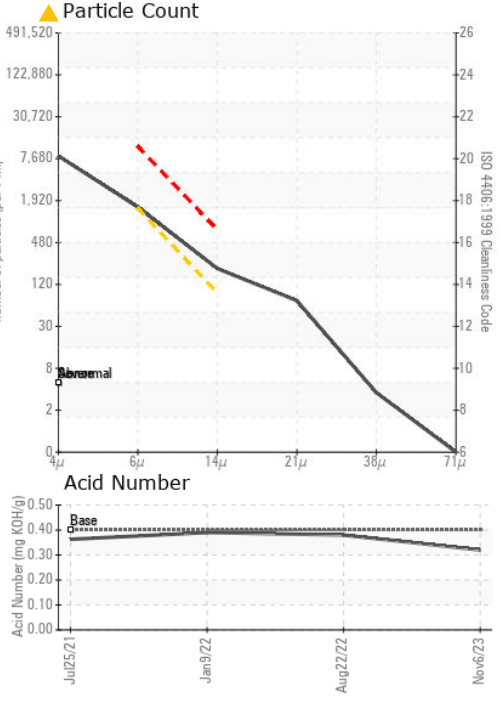
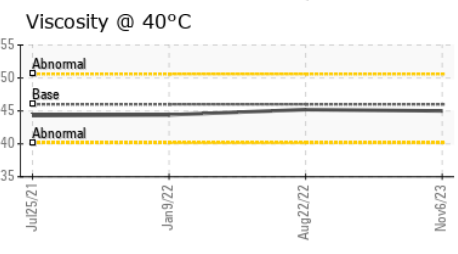
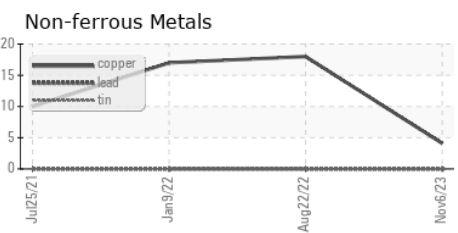
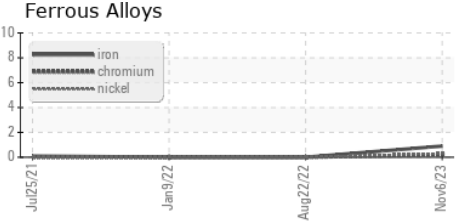
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.0	45.2	44.4

**SAMPLE IMAGES**

method	limit/base	current	history1	history2
Color				
Bottom				

**GRAPHS**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP59216 **Received** : 17 Nov 2023  
**Lab Number** : 06011494 **Diagnosed** : 21 Nov 2023  
**Unique Number** : 10750638 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**BOCAR US INC**  
 23727 BIBB GARRET RD  
 TANNER, AL  
 US 35671  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)