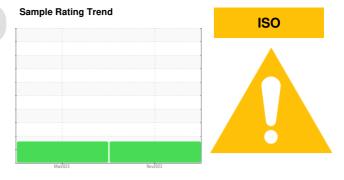


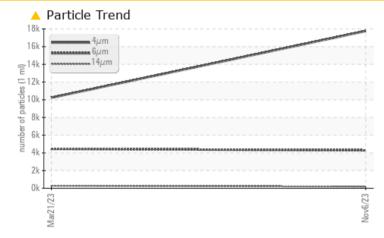
# **PROBLEM SUMMARY**



#### Machine Id 8085076 (S/N 1046) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAI	ABNORMAL	
Particles >6µm	ASTM D7647 >13	300 <b>A 4284</b>	<b>4</b> 449	
Particles >14µm	ASTM D7647 >8	D 🔺 189	<u> </u>	
Particles >21µm	ASTM D7647 >20	D 🔺 <b>39</b>	<u> </u>	
Oil Cleanliness	ISO 4406 (c) >	/17/13 🔺 21/19/15	🔺 21/19/15	

Customer Id: GOOWALOH Sample No.: KC124811 Lab Number: 06011501 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Don Baldridge +1 <u>don.b505@comcast.net</u>

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u> There are no recommended actions for this sample.

#### HISTORICAL DIAGNOSIS

#### 21 Mar 2023 Diag: Doug Bogart



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## **OIL ANALYSIS REPORT**

#### Sample Rating Trend

ISO

Machine Id 8085076 (S/N 1046) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

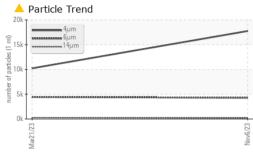
#### Fluid Condition

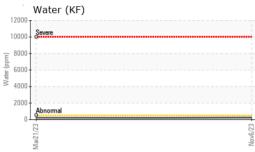
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

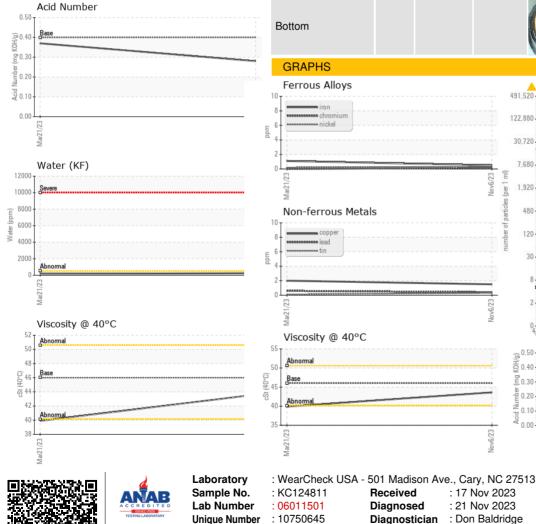
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		KC124811	KC96234	
Sample Date		Client Info		06 Nov 2023	21 Mar 2023	
Machine Age	hrs	Client Info		2643	1697	
Oil Age	hrs	Client Info		0	1697	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS	-	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	1	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>3	<1	<1	
Titanium	ppm	ASTM D5185m	>3	<1	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	1	
Lead	ppm	ASTM D5185m	>10	<1	<1	
Copper	ppm	ASTM D5185m		2	2	
Tin	ppm		>10	_ <1	<1	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
	ppm				-	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	0	6	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	90	0	70	
Calcium	ppm	ASTM D5185m	2	0	3	
Phosphorus	ppm	ASTM D5185m		0	13	
Zinc	ppm	ASTM D5185m		0	4	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	1	
Sodium	ppm	ASTM D5185m		18	17	
Potassium	ppm	ASTM D5185m	>20	3	3	
Water	%	ASTM D6304	>0.05	0.024	0.017	
ppm Water	ppm	ASTM D6304	>500	241.0	171.0	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		17759	10231	
Particles >6μm		ASTM D7647	>1300	<u> </u>	<b>4</b> 449	
Particles >14µm		ASTM D7647	>80	<u> </u>	<b>2</b> 85	
Particles >21µm		ASTM D7647		<b>A</b> 39	<u> </u>	
Particles >38µm		ASTM D7647	>4	1	1	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>/17/13	▲ 21/19/15	21/19/15	
FLUID DEGRADA		( )				history
		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.28	0.37	



# **OIL ANALYSIS REPORT**







Certificate L2367

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	VLITE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.6	39.9	
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color				a		no image
Bottom					$\bigcirc$	no image
GRAPHS						
Ferrous Alloys			491,520	Particle Coun	t	т26
iron						20
6 - nickel			122,880	-		-24
4			30,720			-22
2-			7,680			-20 -
0				1.		
Mar2 1/23			000 (Jac 1,920		<b>`</b>	+18 +16 +14
– Non-ferrous Metal	s		ESC/9volv 1.920 FSC/9volv 120		<b>``</b>	-16
			r of pa		1	
8 acconnection lead			120	†		14
6			30	-		-12
2				Biorevernal	/	-10
0				aprovermai O		
Mar21/23			Nov6/23			
Mar			20		14. 24.	200

## Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) Report Id: GOOWALOH [WUSCAR] 06011501 (Generated: 11/21/2023 12:27:59) Rev: 1

Test Package : IND 2

Mar21/23

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Viscosity @ 40°C

Received

Diagnosed

214

Acid Number

(<sup>0.50</sup> (<sup>0</sup>/HOX) 0.40

Ē 0.30

ੂੰ 0.20

0.10 Veri 0.00

Mar21

Nov6/23 -

: 17 Nov 2023

: 21 Nov 2023

Diagnostician : Don Baldridge

28/

GOODYEAR

US 44146

T:

F:

7230 NORTHFIELD RD

Contact: Service Manager

WALTON HILLS, OH