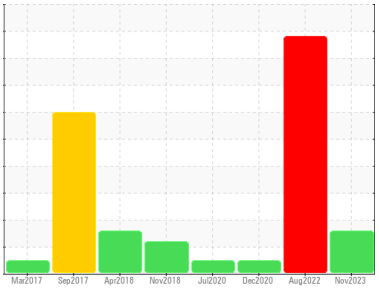
PROBLEM SUMMARY

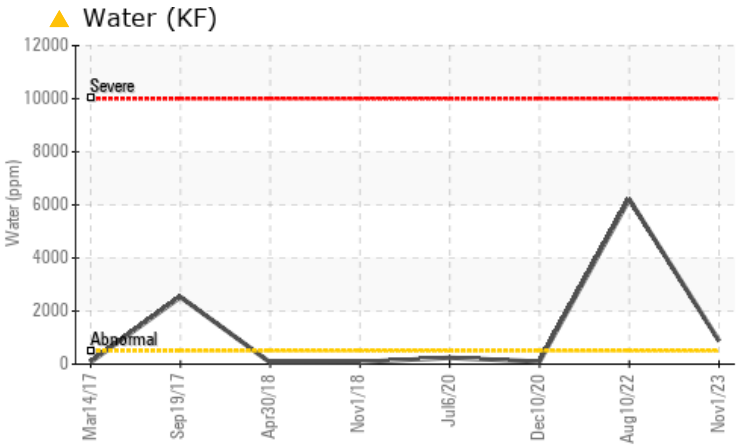
Sample Rating Trend



WATER

Machine Id
KAESER ASD 30 4695363 (S/N 1261)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	SEVERE	NORMAL
Water	%	ASTM D6304	>0.05	▲ **0.088**	▲ 0.621	0.009
ppm Water	ppm	ASTM D6304	>500	▲ **880**	▲ 6210	93.6
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	0.2%	NEG

Customer Id: SXISTO
Sample No.: KCPA009187
Lab Number: 06011510
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

10 Aug 2022 Diag: Jonathan Hester

WATER

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. Appearance is hazy. There is a moderate amount of particulates present in the oil. Excessive free water present. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Dec 2020 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

06 Jul 2020 Diag: Doug Bogart

NORMAL

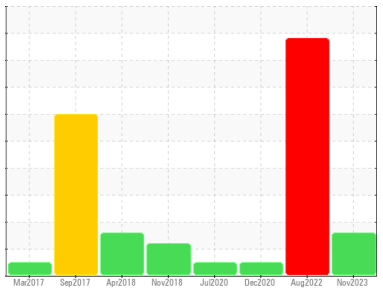
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER ASD 30 4695363 (S/N 1261)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA009187**	KCP51612	KCP27370
Sample Date		Client Info		**01 Nov 2023**	10 Aug 2022	10 Dec 2020
Machine Age	hrs	Client Info		**33155**	31280	26464
Oil Age	hrs	Client Info		**0**	1774	3979
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ABNORMAL**	SEVERE	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>3	**<1**	1	0
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	2	0
Lead	ppm	ASTM D5185m	>10	**0**	<1	<1
Copper	ppm	ASTM D5185m	>50	**8**	15	5
Tin	ppm	ASTM D5185m	>10	**<1**	<1	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**<1**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	<1	<1
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	100	**0**	6	17
Calcium	ppm	ASTM D5185m	0	**0**	1	0
Phosphorus	ppm	ASTM D5185m	0	**0**	2	8
Zinc	ppm	ASTM D5185m	0	**0**	9	24
Sulfur	ppm	ASTM D5185m	23500	**18918**	19030	18449

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	2
Sodium	ppm	ASTM D5185m		**2**	1	2
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	1
Water	%	ASTM D6304	>0.05	▲ **0.088**	▲ 0.621	0.009
ppm Water	ppm	ASTM D6304	>500	▲ **880**	▲ 6210	93.6

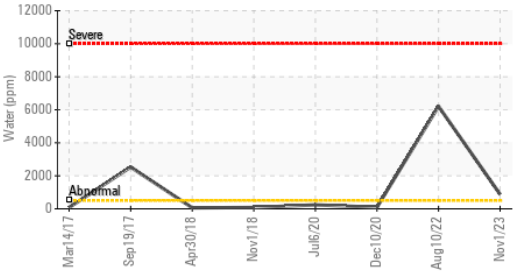
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	1435	2102
Particles >6µm		ASTM D7647	>1300	**---**	782	350
Particles >14µm		ASTM D7647	>80	**---**	▲ 133	43
Particles >21µm		ASTM D7647	>20	**---**	▲ 45	17
Particles >38µm		ASTM D7647	>4	**---**	▲ 7	1
Particles >71µm		ASTM D7647	>3	**---**	1	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	▲ 18/17/14	16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.36**	0.43	0.406

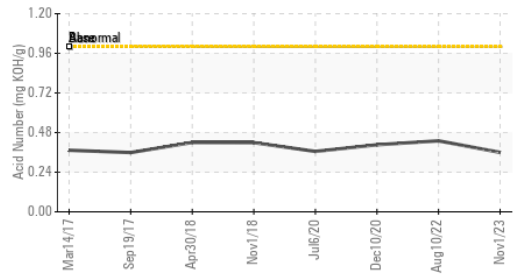
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

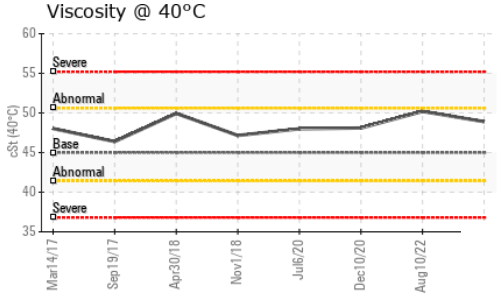
Water (KF)



Acid Number

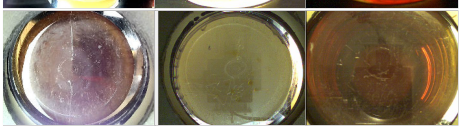


Viscosity @ 40°C



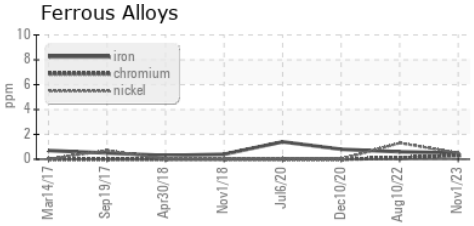
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**MODER**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	0.2%	NEG
Free Water	scalar	*Visual		**NEG**	⬢ >10%	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**48.9**	50.2	48.1

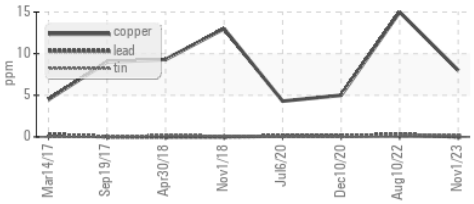
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

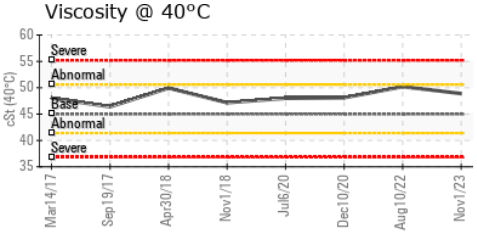
Ferrous Alloys



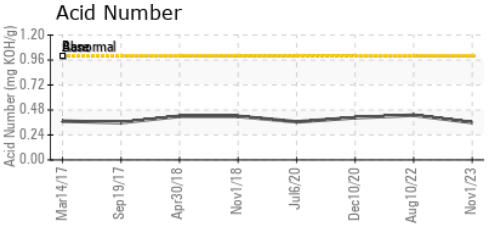
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA009187 **Received** : 17 Nov 2023
Lab Number : 06011510 **Diagnosed** : 21 Nov 2023
Unique Number : 10750654 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

SX INVESTMENT GROUP
1551 CENTRAL ST
STOUGHTON, MA
US 02072
Contact: TIM
TIM@SXINDUSTRIES.COM
T:
F: