

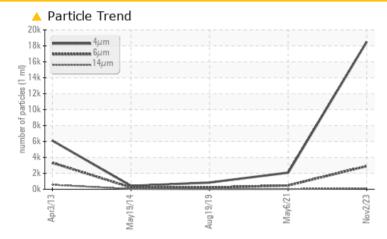
PROBLEM SUMMARY

Machine Id KAESER BSD 50 3046193 (S/N 1611) Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS Sample Status NORMAL NORMAL ABNORMAL Particles >6µm ASTM D7647 >1300 2908 478 210 - 🔺 Particles >14µm ASTM D7647 >80 30 13 5 Particles >21µm ASTM D7647 >20 29 4 **Oil Cleanliness** ISO 4406 (c) >--/17/13 A 21/19/14 16/12 15/11

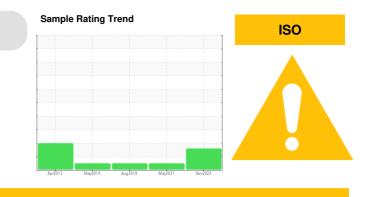
Customer Id: DYNBEA Sample No.: KCPA007186 Lab Number: 06011511 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

06 May 2021 Diag: Don Baldridge



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



19 Aug 2019 Diag: Don Baldridge

19 May 2014 Diag: Jonathan Hester



Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN

level is acceptable for this fluid. The condition of the oil is suitable for further service.



NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Machine Id KAESER BSD 50 3046193 (S/N 1611) Component

Compressor Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

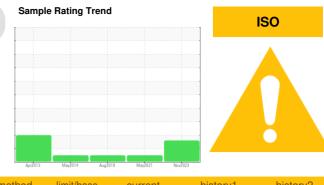
All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

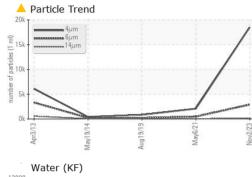


SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA007186	KCP33760	KCP16222
Sample Date		Client Info		02 Nov 2023	06 May 2021	19 Aug 2019
Machine Age	hrs	Client Info		25981	20146	15764
Oil Age	hrs	Client Info		0	4382	5453
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	1	1
Chromium	ppm	ASTM D5185m	>10	<1	0	<1
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	13	7	8
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Antimony	ppm	ASTM D5185m			0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	9	<1
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m	50	0	0	0
Manganese	ppm	ASTM D5185m		1	2	2
Magnesium	ppm	ASTM D5185m	90	0	30	38
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m	2	0	5	1
Zinc	ppm	ASTM D5185m		0	7	9
Sulfur	ppm	ASTM D5185m		17541	14372	18530
		method	limit/base	-		
CONTAMINANTS				current	history1	history2
Silicon	ppm		>25	<1	0	<1
Sodium	ppm	ASTM D5185m		6	12	12
Potassium	ppm	ASTM D5185m	>20	4	2	6
Water	%	ASTM D6304		0.028	0.012	0.022
ppm Water	ppm	ASTM D6304	>500	281.8	126.4	223.3
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		18517	2088	844
Particles >6µm		ASTM D7647	>1300	<u> </u>	478	210
Particles >14µm		ASTM D7647	>80	<u> </u>	30	13
Particles >21µm		ASTM D7647	>20	<mark>/</mark> 29	5	4
Particles >38µm		ASTM D7647	>4	2	0	1
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 21/19/14	16/12	15/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32	0.349	0.329

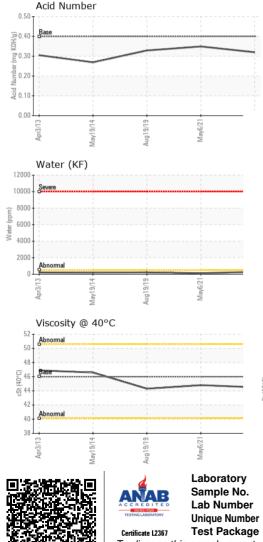
Contact/Location: ? ? - DYNBEA

KAESER COMPRESSORS Built for a lifetime."

OIL ANALYSIS REPORT

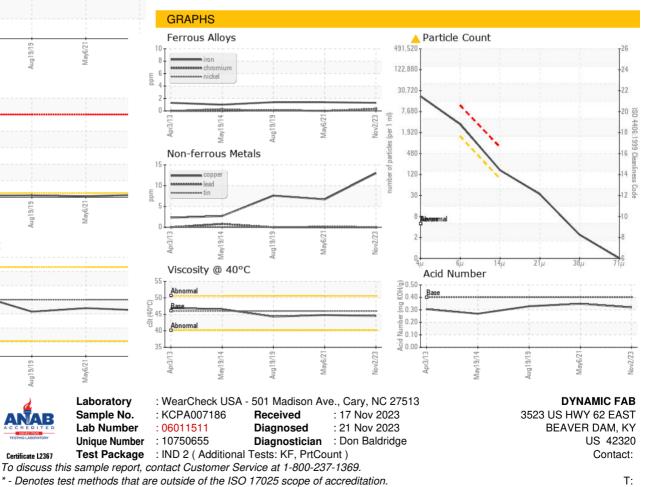






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.5	44.8	44.3
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: