

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id Component **Hydraulic System** CHEVRON RANDO HD 68 (900 LTR)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

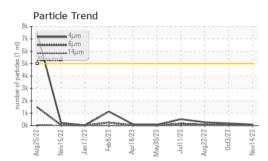
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

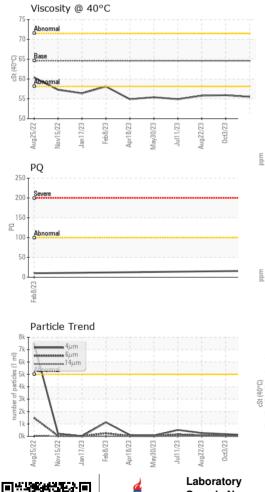
| | | Aug2022 Nov2 | 022 Jan2023 Feb2023 Apr2 | 2023 May2023 Jul2023 Aug2023 Oct | 2023 Nov2023 | |
|------------------|----------|--------------------------|--------------------------|----------------------------------|--------------|-------------|
| SAMPLE INFORI | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0743502 | WC0743516 | WC0743494 |
| Sample Date | | Client Info | | 14 Nov 2023 | 03 Oct 2023 | 22 Aug 2023 |
| Machine Age | hrs | Client Info | | 8846 | 8115 | 7283 |
| Oil Age | hrs | Client Info | | 8846 | 0 | 7283 |
| Oil Changed | | Client Info | | Not Changd | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| PQ | | ASTM D8184 | | 16 | | |
| Iron | ppm | ASTM D5185m | >20 | 4 | 0 | 2 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 1 |
| Aluminum | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >20 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185m | >20 | 2 | 2 | 2 |
| Tin | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | <1 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | | 0 | 1 | 1 |
| Calcium | ppm | ASTM D5185m | | 0 | 56 | 62 |
| Phosphorus | ppm | ASTM D5185m | | 245 | 327 | 328 |
| Zinc | ppm | ASTM D5185m | | 362 | 425 | 415 |
| Sulfur | ppm | ASTM D5185m | | 5645 | 5629 | 6183 |
| CONTAMINANTS | 6 | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 10 | 5 | 4 |
| Sodium | ppm | ASTM D5185m | | 2 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 2 | 1 |
| Water | % | ASTM D6304 | >0.05 | NEG | NEG | NEG |
| FLUID CLEANLI | NESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >5000 | 86 | 178 | 266 |
| Particles >6µm | | ASTM D7647 | | 21 | 41 | 69 |
| Particles >14µm | | ASTM D7647 | >160 | 2 | 5 | 18 |
| Particles >21µm | | ASTM D7647 | | - | 2 | 5 |
| Particles >38µm | | ASTM D7647 | >10 | 0 | 0 | 0 |
| Particles >71µm | | ASTM D7647 ASTM D7647 | | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 14/12/9 | 15/13/10 | 15/13/11 |
| FLUID DEGRAD | | method | limit/base | | history1 | history2 |
| | | | - mill/base | | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.30 | 0.37 | 0.35 |
| | | | | | | |



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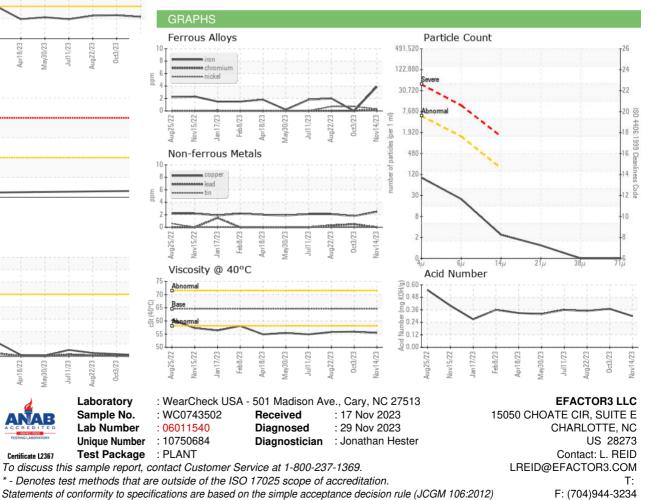






| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 64.6 | 55.5 | 55.9 | 55.8 |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| Color | | | | • | a e | |

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