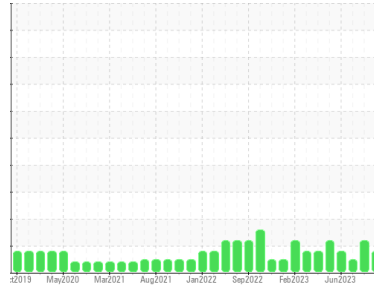




PROBLEM SUMMARY

Sample Rating Trend



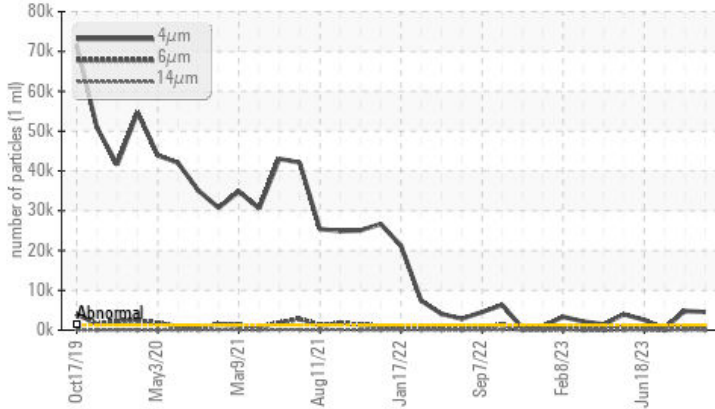
ISO



Area
IRIG [6076651]
 Machine Id
ACCUMULATOR RESERVOIR IRIG-ACU-ACUM-2301 ACCUMULATOR RESERVOIR
 Component
Hydraulic System
 Fluid
MOBIL DTE 10 EXCEL 32 (350 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	ABNORMAL	NORMAL
Particles >4µm	ASTM D7647 >1300	▲ 4550	▲ 4799	437
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 19/15/9	▲ 19/17/13	16/13/10

Customer Id: BPEMPU
 Sample No.: HLC0002805
 Lab Number: 06011555
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

25 Aug 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



01 Jul 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



18 Jun 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

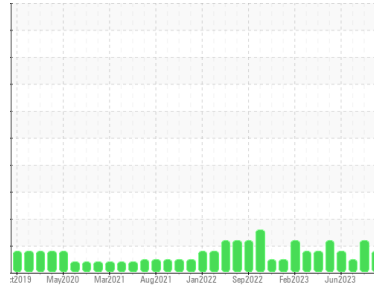
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
IRIG [6076651]
 Machine Id
ACCUMULATOR RESERVOIR IRIG-ACU-ACUM-2301 ACCUMULATOR RESERVOIR
 Component
Hydraulic System
 Fluid
MOBIL DTE 10 EXCEL 32 (350 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	HLC0002805	HLC0002699	HLC0002731
Sample Date	Client Info	02 Nov 2023	25 Aug 2023	01 Jul 2023
Machine Age	days	Client Info	0	0
Oil Age	days	Client Info	0	0
Oil Changed	Client Info	Filtered	N/A	Filtered
Sample Status		ABNORMAL	ABNORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	8	4	5
Chromium	ppm ASTM D5185m >20	<1	0	0
Nickel	ppm ASTM D5185m >20	<1	0	<1
Titanium	ppm ASTM D5185m	<1	<1	0
Silver	ppm ASTM D5185m	0	0	0
Aluminum	ppm ASTM D5185m >20	2	<1	0
Lead	ppm ASTM D5185m >20	0	0	0
Copper	ppm ASTM D5185m >20	3	3	3
Tin	ppm ASTM D5185m >20	0	0	0
Vanadium	ppm ASTM D5185m	<1	<1	0
Cadmium	ppm ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	0	0	0
Barium	ppm ASTM D5185m	0	0	0
Molybdenum	ppm ASTM D5185m	0	0	0
Manganese	ppm ASTM D5185m	<1	<1	0
Magnesium	ppm ASTM D5185m	0	0	0
Calcium	ppm ASTM D5185m 120	34	101	94
Phosphorus	ppm ASTM D5185m 475	324	435	416
Zinc	ppm ASTM D5185m	0	11	46
Sulfur	ppm ASTM D5185m 1275	788	1537	1432

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	5	<1	<1
Sodium	ppm ASTM D5185m	6	5	1
Potassium	ppm ASTM D5185m >20	1	<1	1

FLUID CLEANLINESS

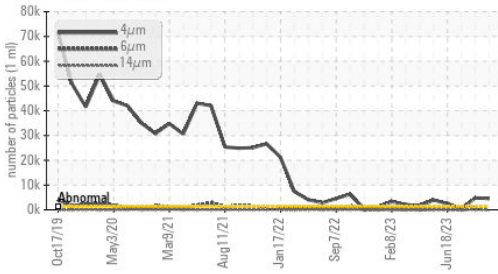
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	▲ 4550	▲ 4799	437
Particles >6µm	ASTM D7647 >320	257	▲ 821	68
Particles >14µm	ASTM D7647 >80	3	55	8
Particles >21µm	ASTM D7647 >20	1	14	3
Particles >38µm	ASTM D7647 >4	0	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 19/15/9	▲ 19/17/13	16/13/10

FLUID DEGRADATION

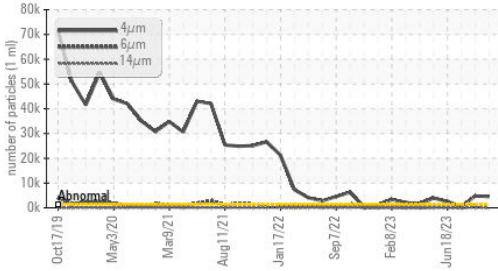
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	0.111	0.13	0.189

OIL ANALYSIS REPORT

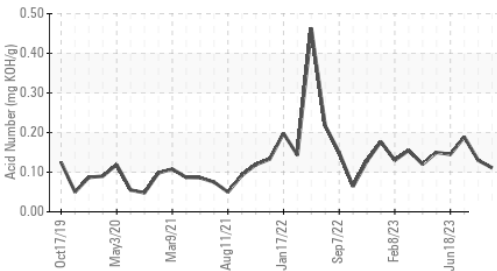
▲ Particle Trend



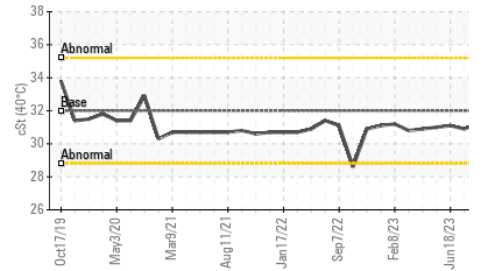
▲ Particle Trend



Acid Number



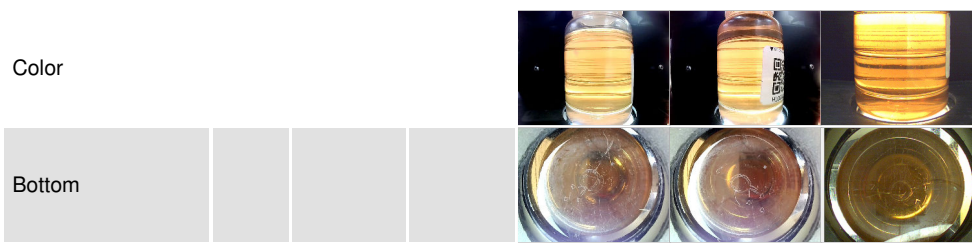
Viscosity @ 40°C



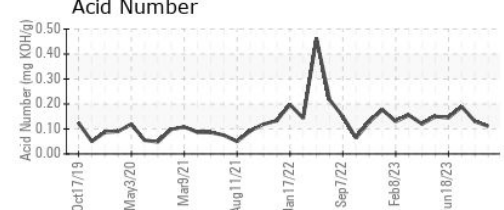
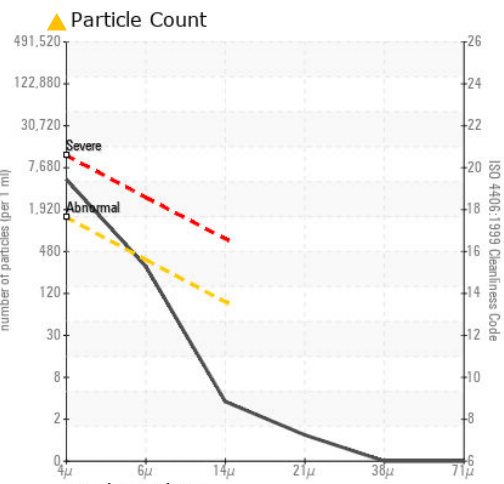
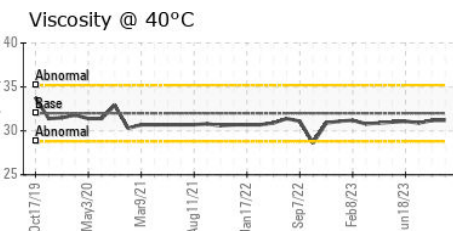
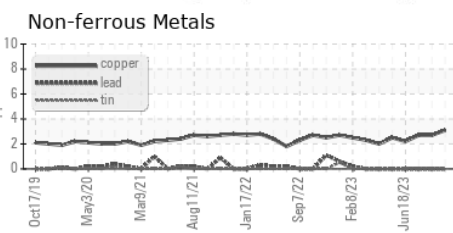
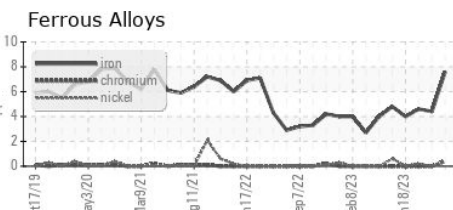
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 32	31.2	31.2	30.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HLC0002805 **Received** : 17 Nov 2023
Lab Number : 06011555 **Diagnosed** : 29 Nov 2023
Unique Number : 10750699 **Diagnostician** : Jonathan Hester
Test Package : IND 2

HILCORP EXPLORATION ALASKA - MILNE POINT
 1000 MILNE POINT RD
 PRUDOE BAY, AK
 US 99734
 Contact: Evan Reilly
 evan.reilly@hilcorp.com
 T: (907)670-3231
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)