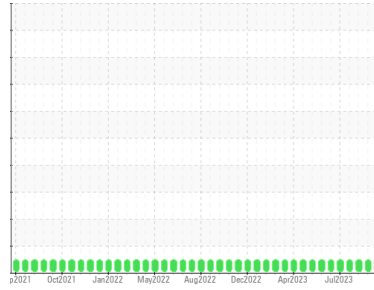




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
Wayne unit 1
 Component
Landfill Biogas Engine
 Fluid
D-A Lubricant Blue Flame HB-8 40W (180 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0831453	WC0831449	WC0831447
Sample Date	Client Info			14 Nov 2023	06 Oct 2023	08 Sep 2023
Machine Age	hrs	Client Info		81248	80376	79726
Oil Age	hrs	Client Info		872	2570	1920
Oil Changed	Client Info			Not Changed	Not Changed	Not Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>4.0		<1.0	<1.0	<1.0
Water	WC Method	>.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	9	6
Chromium	ppm	ASTM D5185m	>5	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>5	0	0	0
Aluminum	ppm	ASTM D5185m	>15	4	0	3
Lead	ppm	ASTM D5185m	>20	0	<1	<1
Copper	ppm	ASTM D5185m	>15	<1	2	<1
Tin	ppm	ASTM D5185m	>5	<1	2	1
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		1	2	<1
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		5	6	5
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		15	32	32
Calcium	ppm	ASTM D5185m		2157	2502	2553
Phosphorus	ppm	ASTM D5185m		333	382	371
Zinc	ppm	ASTM D5185m		414	482	461
Sulfur	ppm	ASTM D5185m		3101	4467	4285

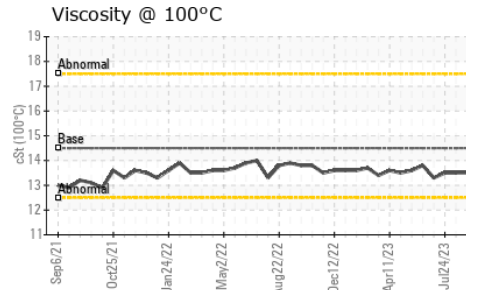
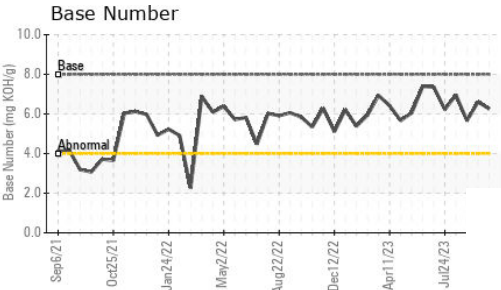
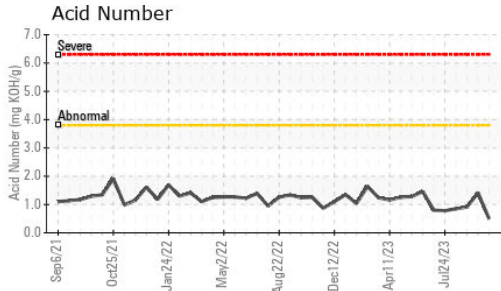
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>200	60	164	116
Sodium	ppm	ASTM D5185m	>20	<1	0	1
Potassium	ppm	ASTM D5185m	>20	0	1	0

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>2	0	0	0
Nitration	Abs/cm	*ASTM D7624	>20	6.0	6.6	6.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	16.2	19.0	18.3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	10.3	11.7	10.9
Acid Number (AN)	mg KOH/g	ASTM D8045		0.50	1.41	0.91
Base Number (BN)	mg KOH/g	ASTM D2896	8	6.26	6.61	5.66



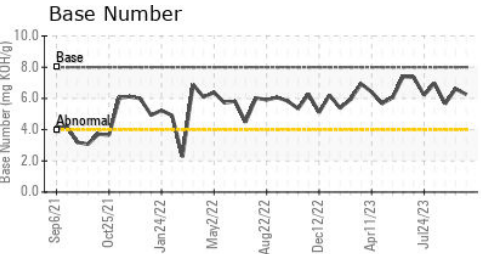
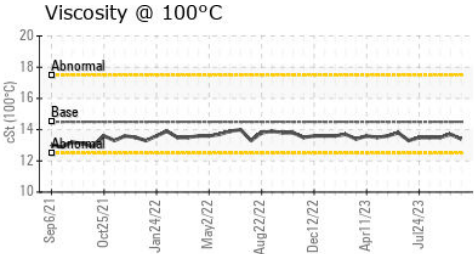
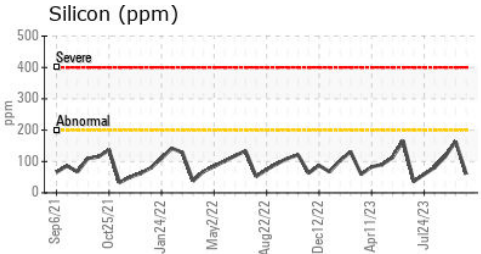
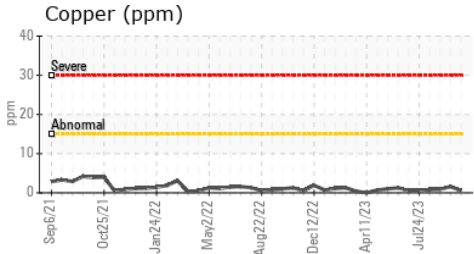
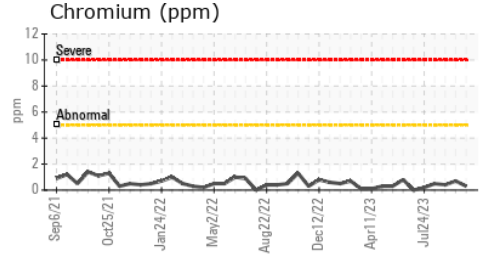
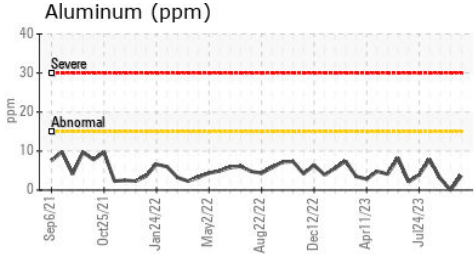
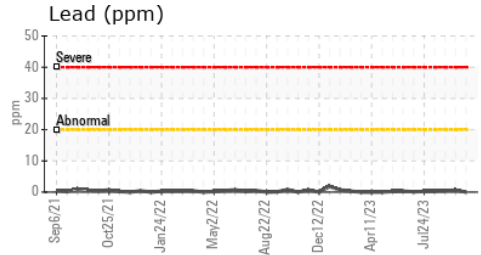
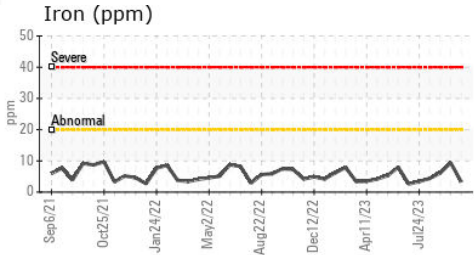
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14.5	13.4	13.7	13.5

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0831453 **Received** : 17 Nov 2023
Lab Number : **06011628** **Diagnosed** : 21 Nov 2023
Unique Number : 10750772 **Diagnostician** : Don Baldrige
Test Package : MOB 2

TERREVA WAYNE COUNTY
 460 SOUTH LANDFILL RD
 DUDLEY, NC
 US 28333
 Contact: JASON CHENEY
 jcheney@terrevarenewables.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)