

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



CATERPILLAR 320 131

Hydraulic System

PETRO CANADA (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

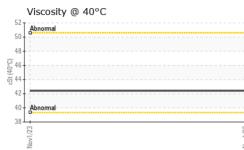
Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0868162		
Sample Date		Client Info		01 Nov 2023		
Machine Age	hrs	Client Info		1783		
Oil Age	hrs	Client Info		243		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
_ead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	8		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Volybdenum	ppm	ASTM D5185m		0		
Vanganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m		175		
Phosphorus	ppm	ASTM D5185m		709		
Zinc	ppm	ASTM D5185m		899		
Sulfur	ppm	ASTM D5185m		1733		
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1		
Sodium	ppm	ASTM D5185m		6		
Potassium	ppm	ASTM D5185m		<1		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG		
22:20) Pov: 1					act/Location: NI	



OIL ANALYSIS REPORT



	Visc @ 40°C	cSt	ASTM D445		42.4		
	SAMPLE IMAG	ES	method	limit/base	current	history1	history
m	Color				no image	no image	no image
Nev1/23	Bottom				no image	no image	no image
	GRAPHS						
	Iron (ppm)			3	Lead (ppm)		
	30			2			
E	20 - Abnormal			2 Ē_1			
	10-			1	Abaamaal		
	0				5		
	Nov1/23 -			Nav1/23 .	Nov1/23		
	≥ Aluminum (ppm)		2	≥ Chromium (p	nm)	
	30 Smm	· /		3		P111)	
	25 - Gevele 20 -			2	5 - 0		
	15 - Abnormal			⁶ 1	Abaamaal		
	10 - Abnormal			1	0 - Abnormal 5 -		
				23			
	Nov1/23			Nov1/23	Nov1/23		
1	Copper (ppm)			6	Silicon (ppm)		
	200 - Severe			5	Saura		
1 8.	50 -			4 5.3			
	00 - Abnormal				0 - Abnormal		
	50			1	0		
	Nov1/23			Nov1/23	Nov1/23		
	≝ Viscosity @ 40°	c		Nc	≊ Additives		
	52 Abnormal			100			
	50			80	0 - nearconnearch phosphor	IS	
cSt (40°C)	46			E 60			
	42			20			
	38			53			
	Nov1/23			Nov1/23	Nov1/23		
Sample No. Lab Number Unique Number	: WearCheck USA : WC0868162 : 06011785 : 10750929 : MOB 1	- 501 Mad Receive Diagnos Diagnos	ed : 17 N sed : 20 N	y, NC 2751 lov 2023 lov 2023 Davis	3		N & SONS I 06 38TH AVE LE BEACH, US 295 Contact: N

Contact/Location: NEIL ? - CLBMYR