



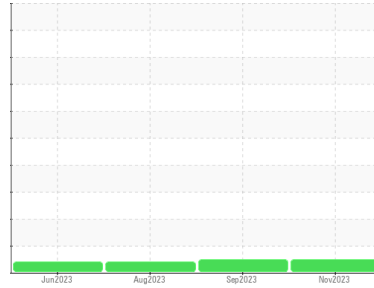
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**CATERPILLAR 330C HOE 121**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA 15W40 (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0868138</b>	WC0822240	WC0517492
Sample Date	Client Info		<b>01 Nov 2023</b>	22 Sep 2023	07 Aug 2023
Machine Age	hrs	Client Info	<b>9229</b>	8920	8725
Oil Age	hrs	Client Info	<b>259</b>	245	252
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>11</b>	11	10
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >2	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>1</b>	<1	2
Lead	ppm	ASTM D5185m >40	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m >330	<b>2</b>	2	1
Tin	ppm	ASTM D5185m >15	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>8</b>	5	5
Barium	ppm	ASTM D5185m	<b>0</b>	3	0
Molybdenum	ppm	ASTM D5185m	<b>65</b>	61	65
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>950</b>	908	951
Calcium	ppm	ASTM D5185m	<b>1208</b>	1083	1163
Phosphorus	ppm	ASTM D5185m	<b>1038</b>	954	1086
Zinc	ppm	ASTM D5185m	<b>1256</b>	1151	1273
Sulfur	ppm	ASTM D5185m	<b>2998</b>	2780	3296

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>4</b>	4	6
Sodium	ppm	ASTM D5185m	<b>0</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	1
Fuel	%	ASTM D3524 >5	<b>&lt;1.0</b>	<1.0	<1.0

## INFRA-RED

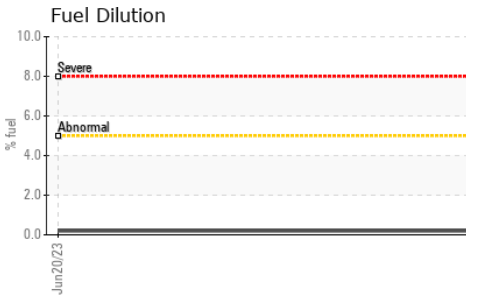
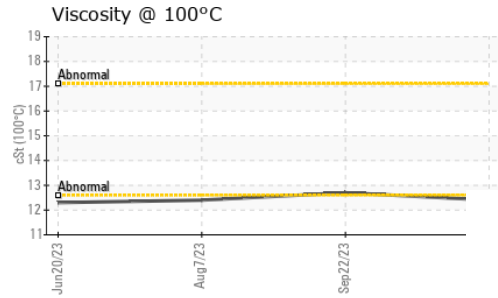
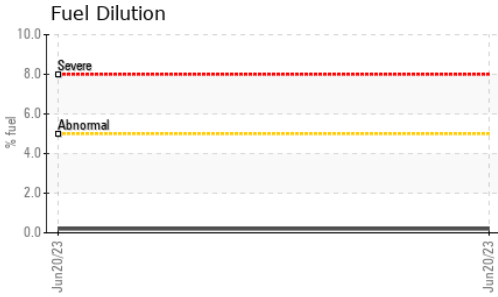
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.2</b>	0.2	0.3
Nitration	Abs/cm	*ASTM D7624 >20	<b>7.3</b>	6.5	6.6
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>19.6</b>	18.2	18.8

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>14.9</b>	14.0	14.3
Base Number (BN)	mg KOH/g	ASTM D2896	<b>8.5</b>	8.3	10.69



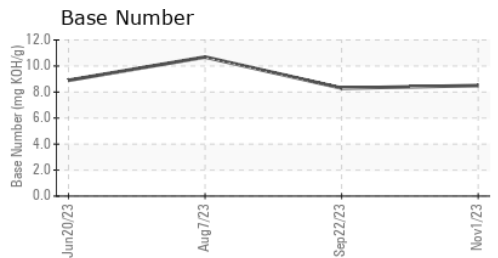
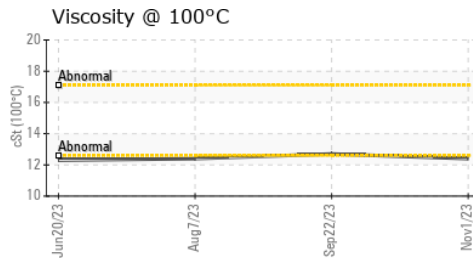
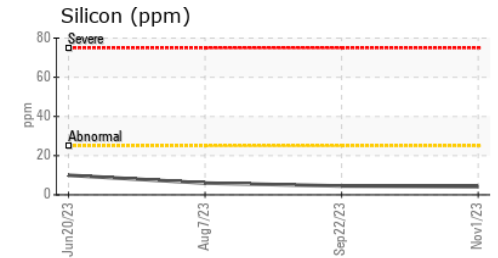
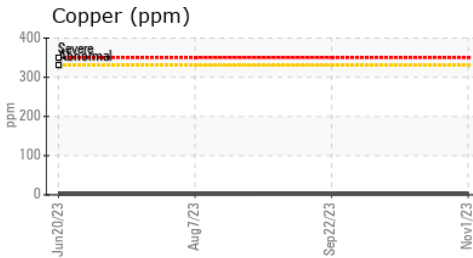
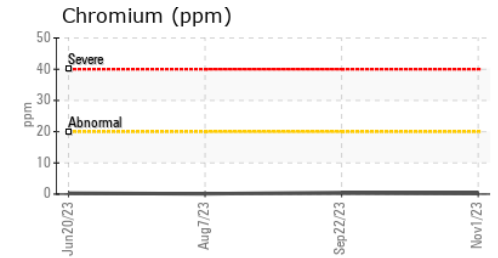
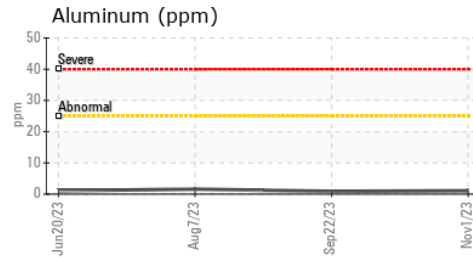
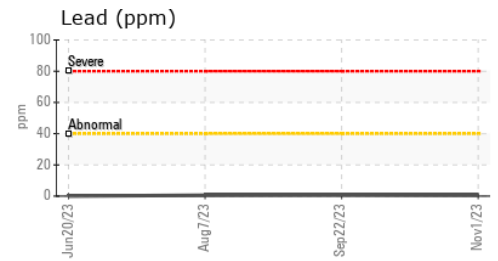
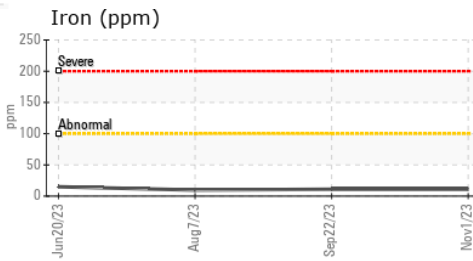
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	<b>12.4</b>	12.7	▲ 12.4

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0868138 **Received** : 20 Nov 2023  
**Lab Number** : 06011878 **Diagnosed** : 21 Nov 2023  
**Unique Number** : 10751022 **Diagnostician** : Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: FuelDilution, PercentFuel, TBN )

**C.L. BENTON & SONS INC**  
 706 38TH AVE N  
 MYRTLE BEACH, SC  
 US 29577  
 Contact: NEIL  
 neil@clbenton.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: